



# MAGNUM VENUS PLASTECH

HIS Slave Arm Assy To Modular Pump

VLS-5100-HIS

REV. A - ADDED ITEM 18, DELETED ITEM 8 52106-3, ITEM 10 WAS 7101-2-4 03/22/05 BT2  
 REV. B - ADDED ITEM 8 F-SW-06 04/05/06 BT2  
 REV. C - ITEM 4 WAS F-RP-04-32, ADDED ITEM 19 01/20/09 BT2  
 REV. D - CORRECTED ITEM 5, UPDATED ILLUSTRATION FOR ITEM 16 04/30/18 BT2

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## PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	86480-1	1	UPPER SLAVE ARM
2	CCP-1006	1	LOWER SLAVE ARM
3	60410-1	1	CONNECTING ARM
4	F-SB-04-32	1	SHOULDER BOLT
5	F-RP-04-20	2	ROLL PIN
6	03501-1	2	BUSHING - SLAVE ARM
7	03502-1	2	BUSHING
8	F-SW-06	4	LOCK WASHER
9	7203-8-1	2	QUICK PIN
10	F-HB-06C-24-GR8	1	HEX BOLT
11	95033-EN	1	CAUTION LABEL
12	95041-1	1	SLAVE ARM LABEL
13	APP-9096	2	CONNECTOR
14	APP-9109	1	CONNECTOR SLEEVE
15	APP-9102	1	RETAINING RING
16	VLS-5101-HIS	1	SPACER BLOCK - LOWER SLAVE ARM
17	VLS-5102-HIS	1	ROD ADAPTER
18	F-HB-06C-32	2	HEX BOLT
19	F-LN-1024	1	LOCK NUT