



# MAGNUM VENUS PLASTECH

CATALYST PUMP ASSEMBLY

VHPC-7200-C-3J

REV. A = UPDATED DWG 8/16/02 JEM  
 REV. B = ADDED ITEM 31 TO DWG CV-2000 12/21/025 JEM  
 REV. C = DELETED THE UPPER CHECK VALVE, ADDED ITEM 25 01/06/06 BT2  
 REV. D = ADDED THREADLOCKER NOTE 05/15/08 BT2

CATALYST PUMP ASSY VHPC-7200-C-3J

PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	02849-16	1	MACHINE SCREW
2	50100-1	1	PRIMING KNOB
3	50210-1	1	BUSHING BLOCK
4	9202-1-1	2	SPHERICAL BEARING
6	4102-2-1	1	PISTON ROD
7	4102-3-1	1	PACKING NUT
8	4102-4-1	1	UPPER GUIDE
9	4102-5-01	1	PACKING SET ASSY
10	4101-14-1	1	OUTLET BODY
11	4101-1-1	1	LOCK NUT
12	O-S-014	2	O-RING
13	4102-6-1	1	CYLINDER
14	4101-3-1	1	PISTON ROD SPRING
15	9201-1-5	1	5/32" SS BALL
16	4102-7-1	1	PISTON BODY
17	7304-1-1	1	PISTON SEAL
18	4102-8-1	1	PISTON GUIDE
19	4102-9-1	1	SEAL RETAINER
20	9201-1-14	1	7/16" SS BALL
21	4101-7-1	1	INLET BODY
22	O-S-013	3	O-RING
23	4101-8-1	1	INLET TUBE FITTING
24	6701-24-EN	1	PUMP SEAL WARNING DECAL
25	51501-1	1	OUTLET FITTING
26	CV-2002	1	SPRING HOUSING
27	CV-2004	1	SPRING
28	CV-2003	1	PISTON
29	O-S-011A	1	O-RING
30	CV-2001	1	SEAT HOUSING

REPAIR KITS

PART NO.	DESCRIPTION
VHPC-1000-RK	REPAIR KIT

OPTIONAL PARTS & ASSEMBLIES

ITEM	PART NO.	QTY	DESCRIPTION
5	50210-3	1	ASSY - BUSHING BLOCK
31	CV-2000	1	CHECK VALVE ASSY