



MAGNUM VENUS PLASTECH

Resin Heater Assy - Air Interlock

CFH-4000-AI

REV. I = ADDED ITEMS 61 AND 62
 REV. J = OPTIONAL LAMP WAS 09806 09/01/09
 REV. K = ADDED ITEM 38 TO THE ILLUSTRATION 10/01/09
 REV. L = ITEM 6 WAS QTY OF 1, ITEM 7 WAS PF-HN-08-08J, ADDED ITEM 63 11/09/12 BT2

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OPTIONAL PARTS AND ASSEMBLIES

PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION	ITEM	PART NO.	QTY	DESCRIPTION
				59	09306	1	LAMP
1	MPD-9750-03	14	MIXER ELEMENT				
2	CFH-PL-220	1	PILOT LIGHT				
3	CFH-3076	1	ELECTRICAL BOX LID				
4	9804-1-1	1	THERMOSTAT				
5	CFH-3075	1	ELECTRICAL BOX				
6	PF-HN-08	3	HEX NIPPLE				
7	HAW-0888-3	1	HOSE				
8	PF-FT-08	1	TEE				
① 9	CFH-3079	6	TIE ROD				
10	PF-RB-08-04	1	BUSHING				
11	9212-1-1	1	THERMOMETER				
① 12	F-HN-08F-GR8	12	HEX NUT				
13	F-CS-05C-12	8	SOCKET HEAD CAP SCREW				
14	CFH-3081-01	1	CARTRIDGE HEATER				
15	CFH-3070	1	HEATER CORE				
16	CFH-3078	2	END CAP				
17	F-CS-05C-16	4	SOCKET HEAD CAP SCREW				
18	CFH-3086	1	CLAMP				
19	F-MS-1032-08	1	PAN HEAD SCREW				
20	F-ST5-632-06	4	SELF TAPPING SCREW				
21	O-T-127	2	O-RING				
22	O-T-154	2	O-RING				
23	PF-AP-12	2	HEX SOCKET PIPE PLUG				
24	F-UB-06C-40	2	U-BOLT				
25	F-HN-06C	4	HEX NUT				
26	F-FW-08-Z	12	WASHER				
27	CFH-3089	1	MOUNT BRACKET				
28	F-FW-06	7	WASHER				
29	F-HB-06C-12	3	HEX BOLT				
32	E-FB-101	1	FUSE BLOCK				
33	09603	2	15 AMP FUSE				
34	CFH-3087	1	THERMOSTAT ASSY				
36	CFH-3091	1	THERMOSTAT DECAL				
37	PF-SE-08	1	STREET ELBOW				
38	F-RP-04-12-SS	4	ROLL PIN (INSTALLED IN END CAPS)				
39	9807-2-1	1	PRESSURE SWITCH				
40	9807-1-1	1	PILOT OPERATOR				
41	7701-3-28	1	PUSH FITTING				
42	7701-3-29	1	PUSH FITTING				
43	7701-3-30	1	FLAME ARRESTOR				
44	PF-RB-04-02	1	PIPE BUSHING				
45	8407-3-1	1	SHUTTLE VALVE				
46	PF-HN-02	1	HEX NIPPLE				
47	8407-4-1	1	3-WAY VALVE				
48	MPH-2534	2	POLY ELBOW				
49	8407-5-1	1	PUSH BUTTON				
50	7102-24-16	2	SELF TAPPING SCREW				
51	CFH-WR-1	1	3.5" WIRE ASSY (NOT SHOWN)				
52	CFH-WR-2	1	4" WIRE ASSY (NOT SHOWN)				
53	CFH-WR-3	1	15.75" WIRE ASSY (NOT SHOWN)				
58	F-GS-832-04	1	GROUND				
60	08810	.833 FT	POLY TUBE				
61	01444	8 FT	TUBE				
62	06946	1	Y FITTING				
63	PF-HN-08-06	2	HEX NIPPLE				

① BRUSH ANTI SEIZE ON CFH-3079 TIE RODS TO FILL THE THREADS. TORQUE THE F-HN-08F-GR8 NUTS TO 60 FT/LBS