



NOTE:  
 1. INSTALL WITH RIDGES UP  
 2. ITEM 22 IS PRESSED INTO ITEM 12

# MAGNUM VENUS PLASTECH

## CHOP CHECK PUMP FLUID SECTION

CCPLS-1000

REV. C = REMOVED ITEM 35 (PER ASSY) 10/18/05 JEM  
 REV. D = ADDED REPAIR KIT 2/7/06 JEM  
 REV. E = ADDED ITEM 39 04/30/07 JEM  
 REV. F = ADDED NOTE # 2 04/11/13 BT2

# CHOP CHECK PUMP FLUID SECTION CCPLS-1000

## PARTS LIST

## REPAIR KIT

ITEM	PART NO.	QTY	DESCRIPTION	PART NO.	DESCRIPTION
1	CCPLS-1001	1	ROD BUSHING - DISPLACEMENT ROD	CCPLS-1000-RK	REPAIR KIT
* 2	CCPLS-1002	4	V PACKING		
3	CCPLS-1003	1	FEMALE COMPRESSION RING		
4	CCPLS-1004	1	MALE COMPRESSION RING		
5	CCPLS-1005	1	SPRING SUPPORT RING		
6	CCPLS-1006	1	PACKING NUT		
7	CCPLS-1007	1	OUTLET BODY		
8	CCPLS-1008	1	CYLINDER		
* 9	CCPLS-1009	2	PISTON CUP		
10	CCPLS-1010	1	PISTON CUP SPACER		
11	CCPLS-1011	1	UPPER PISTON BODY		
12	CCPLS-1012	1	LOWER PISTON BODY		
13	CCPLS-1013	1	DISPLACEMENT ROD		
14	CCPLS-1014	1	VALVE STOP		
* 15	CCPLS-1033	1	BUSHING		
16	CCPLS-1032	1	INTAKE VALVE PACKING NUT		
17	CCPLS-1031	1	INTAKE VALVE		
18	CCPLS-1018	1	LOWER VALVE SEAT		
19	CCPLS-1019	1	FOOT VALVE HOUSING		
20	CCPLS-1020	4	TIE ROD		
21	CCPLS-1021	1	PISTON CUP BACKUP RING		
22	CCPLS-1022	1	PISTON BALL SEAT		
23	CCPLS-1023	1	PRIMING PISTON		
* 24	CCPLS-1024	1	PISTON SEAL		
* 25	CCPLS-1025	1	RELIEF WASHER		
26	CCPLS-1026	1	PRIMING VALVE HOUSING		
27	CCPLS-1027	1	PRIMING ROD		
28	CCPLS-1028	2	BACKUP WASHER		
* 29	VLS-4622	1	1-1/4" DIA BALL		
30	3102-16-1	1	BALL CHECK SPRING		
31	7201-12-8	4	HEX NUT		
32	F-HB-06F-12	1	HEX CAP SCREW		
33	CCPLS-1029	10	WAVE SPRING		
* 34	O-V-144	2	O-RING		
* 36	O-V-145	1	O-RING		
* 37	O-V-150	1	O-RING		
* 38	CCPLS-1034	2	SEAL		
39	PF-AP-02	1	ALLEN PIPE PLUG		

\* PARTS INCLUDED IN CCPLS-1000-RK REPAIR KIT