



MAGNUM VENUS PLASTECH

ASSY - HIGH-RANGE SLAVE ARM PUMP - PIGMENT 51570-7

REV. A = D51570-7 WAS DWG 12215-1 6/5/01
 B = ITEM 4 9202-1-1 WAS 03503-1 BUSHING 12/9/02
 C = ADDED NEW SURGE CHAMBER PARTS AND CHECK VALVE PARTS WITH VITON O-RINGS 12/13/05 BT2
 D = ITEM 3 WAS 50220-3, ITEM 5 WAS 50200-1 03/18/14 BT2

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PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	02849-16	1	MACHINE SCREW
2	50100-1	1	PRIMING KNOB
3	50220-1	1	BUSHING BLOCK
4	9202-1-1	2	SPHERICAL BEARING
6	50591-1	1	PISTON ROD SLEEVE
7	50370-1	1	PISTON ROD
8	50620-1	1	PACKING NUT
9	02021-1	1	PACKING SET ASSY
10	50710-1	1	OUTLET BODY
11	50810-1	1	LOCK NUT
12	O-V-022	3	O-RING
13	50960-1	1	CYLINDER
14	04009-1	1	PISTON ROD SPRING
15	03021	1	5/16" SS BALL
16	50420-1	1	PISTON BODY
17	02013	1	PISTON SEAL
18	50520-1	1	SEAL RETAINER
19	03071	1	7/8" SS BALL
20	51040-1	1	INLET BODY
21	01042	4	O-RING
22	4101-8-1	1	INLET TUBE FITTING
23	52102-1	1	CHECK VALVE BODY
24	03069	1	3/8" SS BALL
25	O-V-3-908	1	O-RING
27	52001-1	1	JAM NUT
28	51821-1	1	RELIEF VALVE BODY
29	04025-1	1	SPRING
30	52151-1	1	RELIEF VALVE TUBE FITTING
31	51700-1	1	OUTLET FITTING
32	9201-1-7	1	7/32" SS BALL
34	O-V-110	1	O-RING
35	01010	3	QUAD RING
36	CSC-1003	1	BALL SEAT HOUSING
37	O-V-016	1	CHARGING VALVE BODY
38	05150	1	7/32" POLY BALL
39	CSC-1001	1	ACCUMULATOR BODY
40	O-V-012	1	O-RING
41	CSC-1002	1	CHARGING VALVE BODY
42	04201-1	1	COMPRESSION SPRING
44	51420-1	1	BALL CHECK INSERT
45	02090-1	1	SEAL
46	51200-1	1	CHARGING VALVE CAP
47	CV-2002	1	SPRING HOUSING
48	CV-2004	1	SPRING
49	CV-2003	1	PISTON
50	O-V-011	1	O-RING
51	CV-2001	1	SEAT HOUSING

ASSOCIATED PARTS & ASSEMBLIES

ITEM	PART NO.	QTY	DESCRIPTION
5	50220-3	1	ASSY - BUSHING BLOCK
52	51200-3	1	VALVE CAP WITH SEAL