



USE BLUE LOCTITE 242 THREADLOCKER (OR EQUIVALENT) WHEN ATTACHING PISTON TO PISTON ROD. TORQUE DOWN TO 40 FT-LBS.

MAGNUM VENUS PLASTECH

PUMP ASSEMBLY	VHPC-1100
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Parts List			
ITEM	PART NUMBER	QTY	DESCRIPTION
1	VHPC-1116	1	CYLINDER
2	VHPC-1215-B	1	INLET BODY
3	VHPC-1117	1	OUTLET BODY
* 4	VHPC-1110	3	ROD SEAL ASSY
5	VHPC-1107	1	PACKING NUT
6	VHPC-1221	1	LOCK NUT
7	VHPC-1220	1	BALL CAGE
8	VHPC-1111	1	PISTON BODY
* 9	VHPC-1122	1	PISTON SEAL ASSY
10	VHPC-1112	1	SEAL RETAINER
11	VHPC-1118	1	PISTON ROD
12	VHPC-1123-01	1	BUSHING BLOCK ASSEMBLY
* 13	O-E-027	2	O-RING
14	04009-1	1	PISTON SPRING - C32
15	9201-1-14	1	SS BALL Ø7/16
16	VHPC-2223	1	5/8 SS BALL

REPAIR KIT

* VHPC-1100-SK (ASTERISKS DENOTE PARTS IN KIT)

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