



MAGNUM VENUS PRODUCTS

PRO CATALYST PUMP	PCP-1000-RV-INT
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Parts List			
ITEM	PART NUMBER	QTY	DESCRIPTION
1	02849-16	1	SLOTTED MACHINE SCREW
2	4101-1-1	1	LOCK NUT
3	4101-3-1	1	SPRING
4	4101-7-1	1	INLET BODY
5	4101-8-1	1	INLET FITTING
6	6701-24-EN	1	PUMP SEAL WARNING DECAL
*	7	4102-4-1	UPPER GUIDE
*	8	4102-5-01	PACKING SET
	9	4102-7-1	PISTON BODY
*	10	4102-8-1	PISTON GUIDE
	11	4102-9-1	SEAL RETAINER
*	12	O-S-013	3 O-RING
*	13	O-S-014	1 O-RING
*	14	7304-1-1	1 PISTON SEAL (C72)
	15	9202-1-1	2 SPHERICAL BEARING
	16	9201-1-5	1 SS BALL
	17	9201-1-14	1 SS BALL
	18	15824-3	1 CYLINDER OUTLET BODY
	19	50100-1	1 PRIMING KNOB - CATALYST PUMP
	20	50210-1	1 BUSHING BLOCK
	21	50590-1	1 PACKING NUT
	22	85788-1	1 PRO CAT ROD (Ø.265)
	23	CV-2002	1 SPRING HOUSING
	24	CV-2004	1 VALVE SPRING
	25	CV-2003	1 VALVE PISTON
*	26	O-S-011A	1 O-RING
	27	CV-2001	1 SEAT HOUSING
	28	4101-18-1	1 JAM NUT
	29	RV-1021	1 ADAPTER
	30	PF-HN-02-03J-SS	1 HEX NIPPLE
	31	PF-HN-02-SS	1 HEX NIPPLE
	32	8407-6-1	1 BALL VALVE - SS
	33	HPC-1028	1 FITTING
	34	MS-2052-1	6 FT POLY TUBE

REPAIR KITS

- * PCP-1000-SK SEAL KIT
- * ASTERISKS DENOTE PARTS IN REPAIR KIT

OPTIONAL ITEMS

- 35 50210-3 BUSHING BLOCK ASSEMBLY
- 36 4101-7-01 INLET BODY ASSEMBLY
- 37 CV-2000 CHECK VALVE

CAUTION!

- VALVE MUST BE TURNED TO THE DESIRED DIRECTION OF FLOW
- TOWARD THE WHITE POLYTUBE AND FITTING TO CLEAR AIR BUBBLES FROM PUMP TO JUG
- TOWARD THE BLUE OR STAINLESS CATALYST HOSE FOR FLOW TO GUN
- VALVE MUST BE FULLY OPEN TOWARD THE GUN DURING OPERATION OR IMPROPER CATALYZATION WILL OCCUR

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