



# MAGNUM VENUS PRODUCTS

PATRIOT SURGE CHAMBER  
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PAT-SC-5000C-06  
 PAT-SC-5000C-08  
 PAT-SC-5000G-06

PATRIOT SURGE CHAMBER COMMON PARTS LIST			
ITEM	PART NUMBER	QTY	DESCRIPTION
1	PAT-SC-2511	1	FILTER BODY
2	O-V-134	2	O-RING
3	SC-2502	1	END CAP
4	3103-3-1	1	RESIN FILTER TANK
5	3103-2-1	1	RESIN FILTER CORE
6	O-T-127	1	O-RING
7	PAT-SC-2512	1	REDUCER BUSHING
8	PAT-CV-2002	1	CHARGING NIPPLE
9	BV-44-HP	1	4000 PSI BALL VALVE
10	PF-HN-04	1	HEX NIPPLE
11	O-E-011	1	O-RING
12	02090-1	1	SEAL- ACCUMULATOR CAP
13	SC-5001	1	CYLINDER 50 CU-IN
14	3103-4-1	1	COMPRESSION SPRING
18	9201-4-20	1	POLY BALL
20	51430-1	1	CHARGING VALVE BODY
21	PAT-CV-2001	1	CHARGING VALVE SEAT
22	9201-1-7	1	SS BALL 7/32"
23	04201-1	1	COMPRESSION SPRING
24	01010	1	QUAD RING
26	PF-HN-04-04S	1	HOSE ADAPTER

SURGE CHAMBER - CHOP PAT-SC-5000C-06			
ITEM	PART NUMBER	QTY	DESCRIPTION
15	PF-RA-08-06	1	REDUCER ADAPTER
16	PF-HN-08-3.0	1	HEX NIPPLE
17	09996	1	FILTER SCREEN 30 MESH
19	PF-ME-06	1	MALE ELBOW

SURGE CHAMBER - CHOP PAT-SC-5000C-08			
ITEM	PART NUMBER	QTY	DESCRIPTION
15	PF-RA-08-06	1	REDUCER ADAPTER
16	PF-HN-08-3.0	1	HEX NIPPLE
17	09996	1	FILTER SCREEN 30 MESH
19	PF-ME-08-06	1	MALE ELBOW

SURGE CHAMBER - GELCOAT PAT-SC-5000G-06			
ITEM	PART NUMBER	QTY	DESCRIPTION
16	PF-HN-06-3.0	1	HEX NIPPLE
17	3103-6-1	1	FILTER SCREEN 100 MESH
19	PF-ME-06	1	MALE ELBOW

### OPTIONAL PARTS AND ASSEMBLIES

ITEM	PART No.	QTY.	DESCRIPTION
16A	3103-5-1	1	60 MESH FILTER SCREEN
25	PAT-CV-2000	1	CHARGING VALVE ASSEMBLY

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