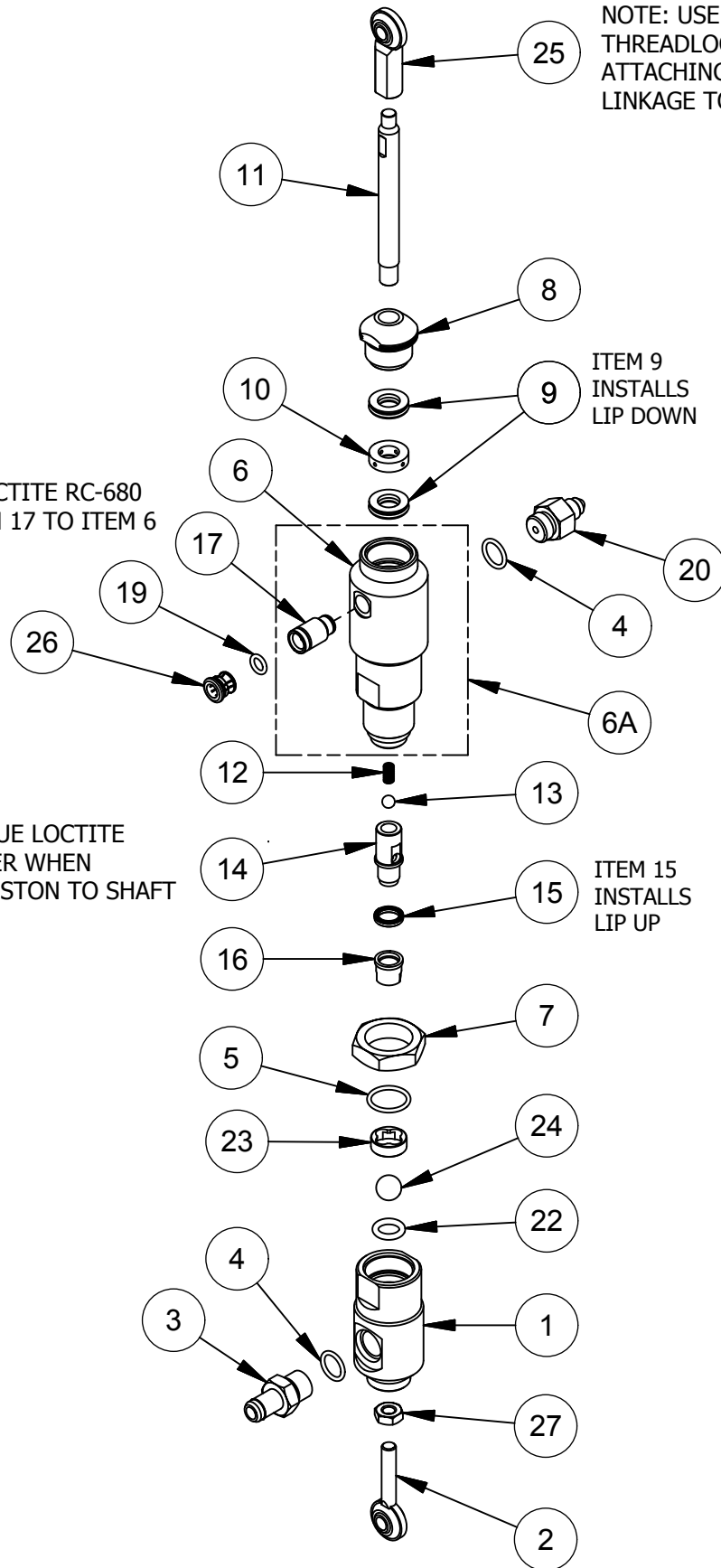


NOTE: USE LOCTITE RC-680
TO BOND ITEM 17 TO ITEM 6

NOTE: USE BLUE LOCTITE
THREADLOCKER WHEN
ATTACHING PISTON TO SHAFT

NOTE: USE BLUE LOCTITE
THREADLOCKER WHEN
ATTACHING BALL JOINT
LINKAGE TO SHAFT



ITEM 9
INSTALLS
LIP DOWN

ITEM 15
INSTALLS
LIP UP

MAGNUM VENUS PRODUCTS

PATRIOT CATALYST PUMP

PAT-CP-0980

Parts List				
ITEM	PART NUMBER	QTY	DESCRIPTION	
	1	PAT-CP-0902	1	INLET BODY
	2	PAT-CP-0504	1	BALL JOINT LINKAGE
	3	4101-8-1	1	INLET FITTING
*	4	O-S-013	2	O-RING
*	5	O-S-016	1	O-RING
	6	PAT-CP-0903	1	OUTLET BODY
	7	50820-1	1	LOCK NUT
	8	PAT-CP-0906	1	RETAINING NUT
*	9	PAT-CP-0901	2	ROD SEAL ASSY
*	10	PAT-CP-0907	1	LEAK SPACER
	11	PAT-CP-0908	1	FLUID ROD
	12	04013-1	1	PISTON SPRING
	13	9201-1-7	1	SS BALL 7/32"
	14	50440-1	1	PISTON BODY
*	15	02014	1	PISTON SEAL -SPRING LOADED
	16	50530-1	1	SEAL RETAINER
	17	PAT-CP-0505	1	FITTING BODY
*	19	O-S-010	1	O-RING
	20	51501-1	1	OUTLET FITTING
	22	O-F-110	1	O-RING
	23	PAT-CP-0909	1	BALL CAGE
	24	9201-1-14	1	SS BALL \varnothing 7/16
	25	MS-1022	1	BALL JOINT - FEMALE
	26	4105-5-1	1	LOCK COLLAR
	27	F-HN-04F	1	HEX NUT

REPAIR KIT

* PAT-CP-0980-SK (ASTERISK DENOTES PARTS IN KIT)

ASSOCIATED PARTS AND ASSEMBLIES

6A PAT-CP-0903-A OUTLET BODY ASSEMBLY

MAGNUM VENUS PRODUCTS

PATRIOT CATALYST PUMP

PAT-CP-0980