



NOTE: SLIDE ITEM 9 (SPRING) THEN ITEM 7 (SLEEVE) ONTO THE BOTTOM OF ITEM 5 (SHAFT). INSTALL ITEM 8 (RING) ONTO ITEM 5 THEN INSTALL ITEM 6 (E-RING) ONTO ITEM 5, OVER THE TOP OF ITEM 9. TO INSTALL ITEM 10 (LOWER HALF SHELLS), SLIDE ITEM 7 UP TO COMPRESS SPRING.

MAGNUM VENUS PLASTECH

PATRIOT CARRIAGE ASSEMBLY

PAT-CA-7000

Parts List			
ITEM	PART NUMBER	QTY	DESCRIPTION
1	PAT-CA-8011	1	POWER HEAD PLATE
2	PAT-PH-7000-CA	1	POWER HEAD - 7"
3	PAT-CA-8013	2	TRUCK MOUNT
4	PAT-CA-8012	2	TRUCK ASSY.
5	PAT-CA-8015	1	INTERMEDIATE SHAFT
6	F-ER-56	1	E-RING
7	PAT-CA-8014	1	SLEEVE
8	F-RR-VS-87	1	RETAINING RING
9	SPR-C-1002	1	SPRING
10	APP-9096	4	HALF SHELL
11	PAT-CA-8016	1	MID BUSHING
12	MPH-3261	1	SNAP RING - EXTERNAL
13	9204-3-1	4	CAM FOLLOWER
14	F-CS-05C-20	4	SOCKET HEAD CAP SCREW
15	MCTA-4256-01	2	CLAMP BOLT ASSY
16	MCTA-4257	2	CLAMP PAD
17	F-CS-06C-32	4	SOCKET CAP SCREW
18	F-HB-06C-28	4	HEX BOLT
19	PAT-CA-8021	1	UNIVERSAL BRACKET
20	PAT-PA-9109	1	SHELL RETAINER
21	F-ER-1.00-HD	1	Ø1" E-RING HEAVY DUTY

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