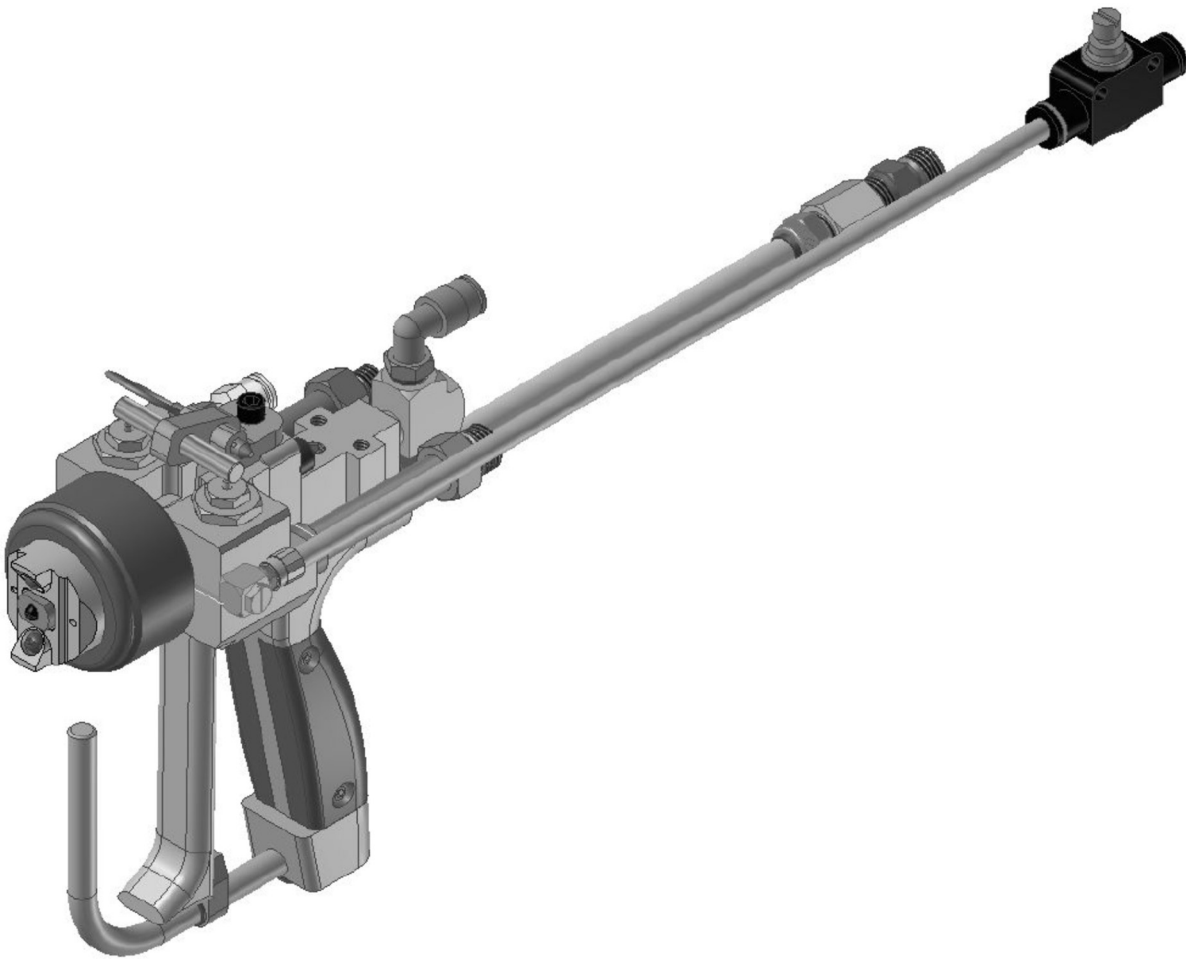


External Mix Talon Gun

Operations Manual

This manual is applicable to the following models:

- TLN-XC-100
- TLN-XC-200
- TLN-XG-100
- TLN-XG-200
- TLN-XG-300



Rev. March 2019



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Use of this product confirms that Magnum Venus Products, Inc.'s standard terms and conditions of sale apply.

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Safety & Warning Information

Warnings

Due to the vast number of chemicals that could be used and their varying chemical reactions, the buyer and user of this equipment should determine all factors relating to the fluids used, including any of the potential hazards involved. Particular inquiry and investigation should be made into potential dangers relating to toxic fumes, fires, explosions, reaction times, and exposure of human beings to the individual components or their resultant mixtures. MVP assumes no responsibility for loss, damage, expense or claims for bodily injury or property damage, direct or consequential, arising from the use of such chemical components.

The end user is responsible for ensuring that the end product or system complies with all the relevant laws in the country where it is to be used and that all documentation is adhered to.

Recommended Occupational Safety & Health Act (OSHA) Documentation:

- 1910.94 Pertaining to ventilation
- 1910.106 Pertaining to flammable liquids
- 1910.107 Pertaining to spray finishing operations, particularly paragraph (m), Organic Peroxides and Dual Component Coatings

For Additional information, contact the Occupational Safety and Health Administration (OSHA) at <https://www.osha.gov/about.html>.

Recommended National Fire Protection Association (NFPA) Documentation:

- NFPA No.33 Chapter 14 Organic Peroxides and Dual Component Materials
- NFPA No. 63 Dust Explosion Prevention
- NFPA No. 70 National Electrical Code
- NFPA No. 77 Static Electricity
- NFPA No. 91 Blower and Exhaust System
- NFPA No. 654 Plastics Industry Dust Hazards

Fire Extinguisher – code ABC, rating number 4a60bc using Extinguishing Media –Foam, Carbon Dioxide, Dry Chemical, Water Fog, is recommended for this product and applications.

The following general warnings and guidelines are for the setup, use, grounding, maintenance, and repair of equipment. Additional product-specific warnings may be found throughout this manual as applicable. Please contact your nearest MVP Technical Service Representative if additional information is needed.

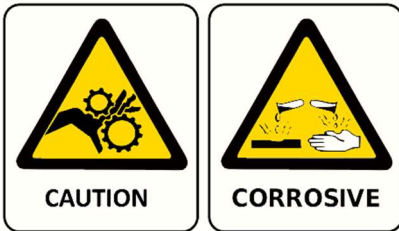
Safety Precautions

- Avoid skin contact and inhalation of all chemicals.
- Review Material Safety Data Sheet (MSDS) to promote the safe handling of chemicals in use.
- Restrict the use of all chemicals to designated areas with good ventilation.
- Chemicals are flammable and reactive.
- Noxious fumes released when combusted.
- Operate equipment in a ventilated environment only.
- Uncured liquid resins are highly flammable unless specifically labeled otherwise.
- Cured laminate, accumulations of overspray, and laminate sandings are highly combustible.
- Do not operate or move electrical equipment when flammable fumes are present.
- Ground all equipment.
- If a spark is seen or felt, immediately halt operation. Do not operate the equipment until the issue has been identified and repaired.
- Contaminated catalyst may cause fire or explosion.
- Containers may explode if exposed to fire / heat.
- Use and store chemicals away from heat, flames, and sparks.
- Do not smoke in work areas or near stored chemicals.
- Do not mix Methyl Ethyl Ketone Peroxide (MEKP) with materials other than polyethylene.
- Do not dilute MEKP.
- Keep food and drink away from work area.



Physical Hazards

- Never look directly into the spray gun fluid tip. Serious injury or death can result.
- Never aim the spray gun at or near another person. Serious injury or death can result.
- Chemical compounds can be severely irritating to the eyes and skin.
- Inhalation, ingestion, or injection may damage internal organs and lead to pulmonary disorders, cancers, lymphomas, and other diseases or health conditions.
- Other potential health effects include: irritation of the eyes and upper respiratory tract, headache, light-headedness, dizziness, confusion, drowsiness, nausea, vomiting, and occasionally abdominal pain.
- Eye contact: Immediately flush with water for at least 15 minutes and seek immediate medical attention.
- Skin Contact: Immediately wash with soap and water and seek immediate medical attention.
- Inhalation: Move the person to fresh air and seek immediate medical attention.
- Do not remove shields, covers, or safety features on equipment that is in use.
- Never place fingers, hands, or any body part near or directly in front of the spray gun fluid tip. The force of the liquid as it exits the spray tip can shoot liquid through the skin.
- Keep hands and body parts away from any moving equipment or components.
- Do not stand under plunger
- An improperly loaded drum may lead to an imbalance, causing a unit to tip over



Personal Protective Equipment (PPE)

- MVP recommends the use of personal safety equipment with all products in our catalog.
- Wear safety goggles, hearing protection, a respirator, and chemical resistant gloves.
- Wear long sleeve shirts or jackets and pants to minimize skin exposure.
- PPE should be worn by operators and service technicians to reduce the risk of injury.



For Additional information, contact the Occupational Safety and Health Administration (OSHA). <https://www.osha.gov/about.html>

Symbol Definitions



Indicates the risk of contact with chemicals that are hazardous, which may lead to injury or death.



Indicates the risk of contact with voltage / amperage that may lead to serious injury or death



Indicates that the materials being used are susceptible to combustion



Indicates the risk of contact with moving components that may lead to serious injury or death.



Indicates that the system or component should be grounded before proceeding with use or repair.



Indicates the use of lit cigarettes or cigars is prohibited, because the materials being used are susceptible to combustion.



Indicates that the materials and/or the process being performed can lead to ignition and explosion.



A recommendation for the use of Personal Protective Equipment (PPE) before using or repairing the product.

Polymer Matrix Materials: Advanced Composites

Potential health hazards associated with the use of advanced composites can be controlled through the implementation of an effective industrial hygiene and safety program.

https://www.osha.gov/dts/osta/otm/otm_iii/otm_iii_1.html#t_iii:1_1

| Resins | | |
|--------------------------------------|---------------------------------------|---|
| Composite Component | Organ System Target (Possible Target) | Known (Possible) Health Effect |
| Epoxy resins | Skin, lungs, eyes | Contact and allergic dermatitis, conjunctivitis |
| Polyurethane resins | Lungs, skin, eyes | Respiratory sensitization, contact dermatitis, conjunctivitis |
| Phenol formaldehyde | Skin, lungs, eyes | As above (potential carcinogen) |
| Bismaleimides (BMI) | Skin, lungs, eyes | As above (potential carcinogen) |
| Polyamides | Skin, lungs, eyes | As above (potential carcinogen) |
| Reinforcing materials | | |
| Composite Component | Organ System Target (Possible Target) | Known (Possible) Health Effect |
| Aramid fibers | Skin (lungs) | Skin and respiratory irritation, contact dermatitis (chronic interstitial lung disease) |
| Carbon/graphite fibers | Skin (lungs) | As noted for aramid fibers |
| Glass fibers (continuous filament) | Skin (lungs) | As noted for aramid fibers |
| Hardeners and curing agents | | |
| Composite Component | Organ System Target (Possible Target) | Known (Possible) Health Effect |
| Diaminodiphenylsulfone | N/A | No known effects with workplace exposure |
| Methylenedianiline | Liver, skin | Hepatotoxicity, suspect human carcinogen |
| Other aromatic amines | | |
| Composite Component | Organ System Target (Possible Target) | Known (Possible) Health Effect |
| Meta-phenylenediamine (MPDA) | Liver, skin (kidney, bladder) | Hepatitis, contact dermatitis (kidney and bladder cancer) |
| Aliphatic and cyclo-aliphatic amines | Eyes, skin | Severe irritation, contact dermatitis |
| Polyaminoamide | Eyes, skin | Irritation (sensitization) |
| Anhydride | Eyes, lungs, skin | Severe eye and skin irritation, respiratory sensitization, contact dermatitis |

Catalyst - Methyl Ethyl Ketone Peroxide (MEKP)

MEKP is among the more hazardous materials found in commercial channels. The safe handling of the “unstable (reactive)” chemicals presents a definite challenge to the plastics industry. The highly reactive property which makes MEKP valuable to the plastics industry in producing the curing reaction of polyester resins also produces the hazards which require great care and caution in its storage, transportation, handling, processing and disposal. MEKP is a single chemical. Various polymeric forms may exist which are more or less hazardous with respect to each other. These differences may arise not only from different molecular structures (all are, nevertheless, called “MEKP”) and from possible trace impurities left from the manufacture of the chemicals, but may also arise by contamination of MEKP with other materials in its storage or use. Even a small amount of contamination with acetone, for instance, may produce an extremely shock-sensitive and explosive compound.



WARNING

Contamination with promoters, materials containing promoters (such as laminate sandings), or with any readily oxidizing material (such as brass or iron) will cause exothermic redox reactions which can be explosive in nature. Heat applied to MEKP or heat buildup from contamination reactions can cause the material to reach its Self-Accelerating Decomposition Temperature (SADT).

Researchers have reported measuring pressure rates-of-rise well over 100,000 psi per second when certain MEKP's reach their SADT. For comparison, the highest-pressure rate-of-rise listed in NFPA Bulletin NO.68, “Explosion Venting”, is 12,000 psi per second for an explosion of 12% acetylene and air. The maximum value listed for a hydrogen explosion is 10,000 psi per second. Some forms of MEKP, if allowed to reach their SADT, will burst even an open topped container. This suggests that it is not possible to design a relief valve to vent this order of magnitude of pressure rate-of-rise. The user should be aware that any closed container, be it a pressure vessel, surge chamber, or pressure accumulator, could explode under certain conditions. There is no engineering substitute for care by the user in handling organic peroxide catalysts. If, at any time, the pressure relieve valve on top of the catalyst tank should vent, the area should be evacuated at once and the fire department called. The venting could be the first indication of a heat, and therefore, pressure build-up that could eventually lead to an explosion. Moreover, if a catalyst tank is sufficiently full when the pressure relief valve vents, some catalyst may spray out, which could cause eye injury. For this reason, and many others, anyone whose job puts them in an area where this vented spray might go, should always wear full eye protection even when laminating operations are not taking place.

Safety in handling MEKP depends to a great extent on employee education, proper safety instructions, and safe use of the chemicals and equipment. Workers should be thoroughly informed of the hazards that may result from improper handling of MEKP, especially regarding contamination, heat, friction and impact. They should be thoroughly instructed regarding the proper action to be taken in the storage, use, and disposal of MEKP and other hazardous materials used in the laminating operation. In addition, users should make every effort to:

- Store MEKP in a cool, dry place in original containers away from direct sunlight and away from other chemicals.
- Keep MEKP away from heat, sparks, and open flames.
- Prevent contamination or MEKP with other materials, including polyester over spray and sandings, polymerization accelerators and promoters, brass, aluminum, and non-stainless steels.

- Never add MEKP to anything that is hot, since explosive decomposition may result.
- Avoid contact with skin, eyes, and clothing. Protective equipment should be worn at all times. During clean-up of spilled MEKP, personal safety equipment, gloves, and eye protection must be worn. Firefighting equipment should be at hand and ready.
- Avoid spillage, which can heat up to the point of self-ignition.
- Repair any leaks discovered in the catalyst system immediately, and clean-up the leaked catalyst at once in accordance with the catalyst manufacturer's instructions.
- Use only original equipment or equivalent parts from Magnum Venus Products in the catalyst system (i.e.: hoses, fitting, etc.) because a dangerous chemical reaction may result between substituted parts and MEKP.
- Catalyst accumulated from the purging of hoses or the measurement of fluid output deliveries should never be returned to the supply tank, such catalyst should be diluted with copious quantities of clean water and disposed of in accordance with the catalyst manufacturer's instructions.

The extent to which the user is successful in accomplishing these ends and any additional recommendations by the catalyst manufacturer determines largely the safety that will be present in his operation.

Clean-Up Solvents and Resin Diluents



WARNING

A hazardous situation may be present in your pressurized fluid system! Hydro carbon solvents can cause an explosion when used with aluminum or galvanized components in a closed (pressurized) fluid system (pump, heaters, filters, valves, spray guns, tanks, etc.). An explosion could cause serious injury, death, and/or substantial property damage. Cleaning agents, coatings, paints, etc. may contain Halogenated Hydrocarbon solvents. Some Magnum Venus Products spray equipment includes aluminum or galvanized components and will be affected by Halogenated Hydrocarbon solvents.

There are three key elements to the Halogenated Hydrocarbon (HHC) solvent hazard.

- | | |
|--|--|
| 1. The presence of HHC solvents. | 1,1,1 – Trichloroethane and Methylene Chloride are the most common of these solvents. However, other HHC solvents are suspect if used; either as part of paint or adhesives formulation, or for clean-up flushing. |
| 2. Aluminum or Galvanized Parts. | Most handling equipment contains these elements. In contact with these metals, HHC solvents could generate a corrosive reaction of a catalytic nature. |
| 3. Equipment capable of withstanding pressure. | When HHC solvent contact aluminum or galvanized parts inside a closed container such as a pump, spray gun, or fluid handling system, the chemical reaction can, over time, result in a build-up of heat and pressure, which can reach explosive proportions. When all three elements are present, the result can be an extremely violent explosion. The reaction can be sustained with very little aluminum or galvanized metal; any amount of aluminum is too much. |

- The reaction is unpredictable. Prior use of an HHC solvent without incident (corrosion or explosion) does NOT mean that such use is safe. These solvents can be dangerous alone (as a clean-up or flushing agent) or when used as a component or a coating material. There is no known inhibitor that is effective under all circumstances. Mixing HHC solvents with other materials or solvents such as MEKP, alcohol, or toluene may render the inhibitors ineffective.
- The use of reclaimed solvents is particularly hazardous. Reclaimers may not add any inhibitors. The possible presence of water in reclaimed solvents could also feed the reaction.
- Anodized or other oxide coatings cannot be relied upon to prevent the explosive reaction. Such coatings can be worn, cracked, scratched, or too thin to prevent contact. There is no known way to make oxide coatings or to employ aluminum alloys to safely prevent the chemical reaction under all circumstances.
- Several solvent suppliers have recently begun promoting HHC solvents for use in coating systems. The increasing use of HHC solvents is increasing the risk. Because of their exemption from many state implementation plans as Volatile Organic Compounds (VOCs), their low flammability hazard, and their not being classified as toxic or carcinogenic substances, HHC solvents are very desirable in many respects.



WARNING

Do not use Halogenated Hydrocarbon (HHC) solvents in pressurized fluid systems having aluminum or galvanized wetted parts.

Magnum Venus Products is aware of NO stabilizers available to prevent HHC solvents from reaction under all conditions with aluminum components in closed fluid systems. HHC solvents are dangerous when used with aluminum components in a closed fluid system.

- Consult your material supplier to determine whether your solvent or coating contains Halogenated Hydrocarbon solvents.
- Magnum Venus Products recommends that you contact your solvent supplier regarding the best non-flammable clean-up solvent with the heat toxicity for your application.
- If, however, you find it necessary to use flammable solvents, they must be kept in approved, electrically grounded containers.
- Bulk solvent should be stored in a well-ventilated, separate building, 50 feet away from your main plant.
- You should only allow enough solvent for one day's use in your laminating area.
- NO SMOKING signs must be posted and observed in all areas of storage or where solvents and other flammable materials are used.
- Adequate ventilation (as covered in OSHA Section 1910.94 and NFPA No.91) is important wherever solvents are stored or used, to minimize, confine and exhaust the solvent vapors.
- Solvents should be handled in accordance with OSHA Section 1910.106 and 1910.107.

Catalyst Diluents

Magnum Venus Products spray-up and gel-coat systems currently produced are designed so that catalyst diluents are not required. Magnum Venus Products therefore recommends that diluents not be used to avoid possible contamination which could lead to an explosion due to the handling and mixing of MEKP and diluents. In addition, it eliminates any problems from the diluent being contaminated through rust particles in drums, poor quality control on the part of the diluents suppliers, or any other reason. If diluents are absolutely required, contact your catalyst supplier and follow his instructions explicitly. Preferably the supplier should premix the catalyst to prevent possible “on the job” contamination while mixing.



WARNING

If diluents are not used, remember that catalyst spillage and gun, hose, and packing leaks are potentially more hazardous since each drop contains a higher concentration of catalyst and will therefore react more quickly with overspray and the leak.

Cured Laminate, Overspray and Laminate Sandings Accumulation

- Remove all accumulations of overspray, Fiberglass Reinforced Plastic (FRP) sandings, etc. from the building as they occur. If this waste is allowed to build up, spillage of catalyst is more likely to start a fire; in addition, the fire would burn hotter and longer.
- Floor coverings, if used, should be non-combustible.
- Spilled or leaked catalyst may cause a fire if it comes in contact with an FRP product, oversprayed chop or resin, FRP sandings or any other material with MEKP.

To prevent spillage and leakage, you should:

- | | |
|--|---|
| 1. Maintain your Magnum Venus Products System. | Check the gun several times daily for catalyst and resin packing or valve leaks. REPAIR ALL LEAKS IMMEDIATELY. |
| 2. Never leave the gun hanging over or lying inside the mold. | A catalyst leak in this situation would certainly damage the part, possibly the mold, and may cause a fire. |
| 3. Inspect resin and catalyst hoses daily for wear or stress at the entry and exits of the boom sections and at the hose and fittings. | Replace if wear or weakness is evident or suspected. |
| 4. Arrange the hoses and fiberglass roving guides so that the fiberglass strands DO NOT rub against any of the hoses at any point. | If allowed to rub, the hose will be cut through, causing a hazardous leakage of material which could increase the danger of fire. Also, the material may spew onto personnel in the area. |

Toxicity of Chemicals

- Magnum Venus Products recommends that you consult OSHA Sections 1910.94, 1910.106, 1910.107 and NFPA No.33, Chapter 14, and NFPA No.91.
- Contact your chemical supplier(s) and determine the toxicity of the various chemicals used as well as the best methods to prevent injury, irritation and danger to personnel.
- Also determine the best methods of first aid treatment for each chemical used in your plant.

Equipment Safety

Magnum Venus Products suggest that personal safety equipment such as EYE GOGGLES, GLOVES, EAR PROTECTION, and RESPIRATORS be worn when servicing or operating this equipment. Ear protection should be worn when operating a fiberglass chopper to protect against hearing loss since noise levels can be as high as 116 dB (decibels). This equipment should only be operated or serviced by technically trained personnel!



CAUTION

Never place fingers, hands, or any body part near or directly in front of the spray gun fluid tip. The force of the liquid as it exits the spray tip can cause serious injury by shooting liquid through the skin. NEVER LOOK DIRECTLY INTO THE GUN SPRAY TIP OR POINT THE GUN AT OR NEAR ANOTHER PERSON OR AN ANIMAL.



DANGER

Contaminated catalyst may cause fire or explosion. Before working on the catalyst pump or catalyst accumulator, wash hands and tools thoroughly. Be sure work area is free from dirt, grease, or resin. Clean catalyst system components with clean water daily.



DANGER

Eye, skin, and respiration hazard. The catalyst MEKP may cause blindness, skin irritation, or breathing difficulty. Keep hands away from face. Keep food and drink away from work area.

Treatment of Chemical Injuries



CAUTION

Refer to your catalyst manufacturer's safety information regarding the safe handling and storage of catalyst. Wear appropriate safety equipment as recommended.

Great care should be used in handling the chemicals (resins, catalyst and solvents) used in polyester systems. Such chemicals should be treated as if they hurt your skin and eyes and as if they are poison to your body. For this reason, Magnum Venus Products recommends the use of protective clothing and eye wear in using polyester systems. However, users should be prepared in the event of such an injury.

Precautions include:

1. Know precisely what chemicals you are using and obtain information from your chemical supplier on what to do in the event the chemical gets onto your skin or into the eyes, or if swallowed.
2. Keep this information together and easily available so that it may be used by those administering first aid or treating the injured person.
3. Be sure the information from your chemical supplier includes instructions on how to treat any toxic effects the chemicals have.

**WARNING**

Contact your doctor immediately in the event of an injury. If the product's MSDS includes first aid instructions, administer first aid immediately after contacting a doctor.

Fast treatment of the outer skin and eyes that contact chemicals generally includes immediate and thorough washing of the exposed skin and immediate and continuous flushing of the eyes with lots of clean water for at least 15 minutes or more. These general instructions of first aid treatment may be incorrect for some chemicals; you must know the chemicals and treatment before an accident occurs. Treatment for swallowing a chemical frequently depends upon the nature of the chemical.

Emergency Stop Procedure

In an emergency, follow these steps to stop a system:

1. The ball valve located where the air enters the power head of the resin pump, should be moved to the “OFF” or closed position.

Note ***The “open” or “on” position is when the ball valve handle is parallel (in line) with the ball valve body. The “closed” or “off” position is when the ball valve handle is perpendicular (across) the ball valve body.***

2. Turn all system regulators to the “OFF” position (counter-clockwise) position.
3. Verify / secure the catalyst relief line, located on the catalyst relief valve.
4. Verify / secure the resin return line, located on the resin filter.
5. Place a container under the resin pump ball valve to catch ejected resin.
6. Locate the ball valve on the resin pump.
7. Rotate the ball valve 90 degrees to the “On” or open position.

Grounding

Grounding an object means providing an adequate path for the flow of the electrical charge from the object to the ground. An adequate path is one that permits charge to flow from the object fast enough that it will not accumulate to the extent that a spark can be formed. It is not possible to define exactly what will be an adequate path under all conditions since it depends on many variables. In any event, the grounding means should have the lowest possible electrical resistance.

Grounding straps should be installed on all loose conductive objects in the spraying area. This includes material containers and equipment. Magnum Venus Products recommends grounding straps be made of AWG No.18 stranded wire as a minimum and the larger wire be used where possible. NFPA Bulletin No77 states that the electrical resistance of such a leakage path may be as low as 1 meg ohm (10 ohms) but that resistance as high as 10,000 meg ohms will produce an adequate leakage path in some cases.

CAUTION



Whenever flammable or combustible liquids are transferred from one container to another, or from one container to the equipment, both containers or container and equipment shall be effectively bonded and grounded to dissipate static electricity. For further information, see National Fire Protection Association (NFPA) 77, titled “Recommended Practice on Static Electrical”. Refer especially to section 7-7 titled “Spray Application of Flammable and Combustible Materials”.

Introduction

This manual provides information for the operation, maintenance, and simple repair of the MVP External Mix Talon Gun. The following procedures are included:

- Step-by-step assembly and disassembly
- Troubleshooting information



Please read this manual carefully and retain for future reference. Follow the steps in the order given, otherwise you may damage the equipment or injure yourself.

During Disassembly

As you disassemble the gun, lay out the components on a clean surface in the correct order and direction to aid in reassembly. Refer to a current parts drawing for your model to ensure you have the correct part numbers if replacement parts are needed.

Requirements

You will need the following tools:

- $\frac{7}{16}$ " wrench
- $\frac{11}{16}$ " wrench
- Hex wrench/Allen key set
- 8" adjustable wrench
- Flathead screwdriver
- Scribe set

You will need appropriate cleaning materials, including solvent, clean shop towels or rags, a small brush, and empty containers into which you can flush the gun. You will also need the

appropriate seal kit for your gun to replace seals during reassembly. Refer to the parts drawing for your gun to obtain the correct part numbers for the O-rings and seals you need.

Gun Assemblies

This manual covers the following assemblies:

| External Mix Talon Guns | |
|-------------------------|---|
| Part Number | Description |
| TLN-XC-100 | Talon External Mix Chop Gun Assembly |
| TLN-XC-100-INT | Talon External Mix Chop Gun Assembly - International |
| TLN-XC-100S | Talon External Mix Chop Gun Assembly – with Signal |
| TLN-XC-100S-INT | Talon External Mix Chop Gun Assy – Signal - International |
| TLN-XC-200 | Talon External Mix FIT Chopper Assembly |
| TLN-XC-200-INT | Talon External Mix FIT Chopper Assembly - International |
| TLN-XC-200S | Talon External Mix FIT Chopper Assy – with Signal |
| TLN-XC-200S-INT | Talon External Mix FIT Chopper – Signal - International |
| TLN-XG-100 | Talon External Mix Gel Gun Assembly – Classic Tip |
| TLN-XG-100-INT | Talon External Mix Gel Gun Assembly - International |
| TLN-XG-100S | Talon External Mix Gel Gun Assembly – with Signal |
| TLN-XG-100S-INT | Talon External Mix Gel Gun Assy – Signal - International |
| TLN-XG-200 | Talon External Mix FIT Gel Gun Assembly |
| TLN-XG-200-INT | Talon External Mix FIT Gel Gun Assembly - International |
| TLN-XG-200S | Talon External Mix FIT Gel Gun Assy – with Signal |
| TLN-XG-200S-INT | Talon External Mix FIT Gel Gun – Signal – International |
| TLN-XG-300 | Talon External Mix Gel Gun Assembly |
| TLN-XG-300-INT | Talon External Mix Gel Gun Assembly - International |
| TLN-XG-300S | Talon External Mix Gel Gun Assembly – with Signal |
| TLN-XG-300S-INT | Talon External Mix Gel Gun Assy – Signal - International |

Disassembling Gun

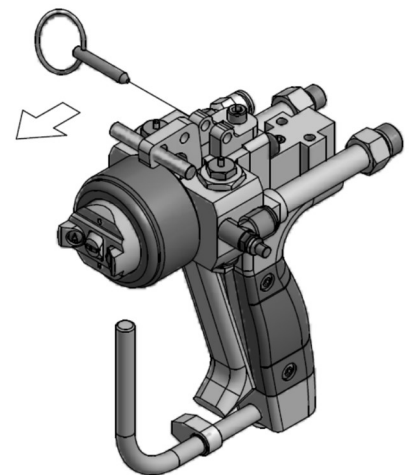


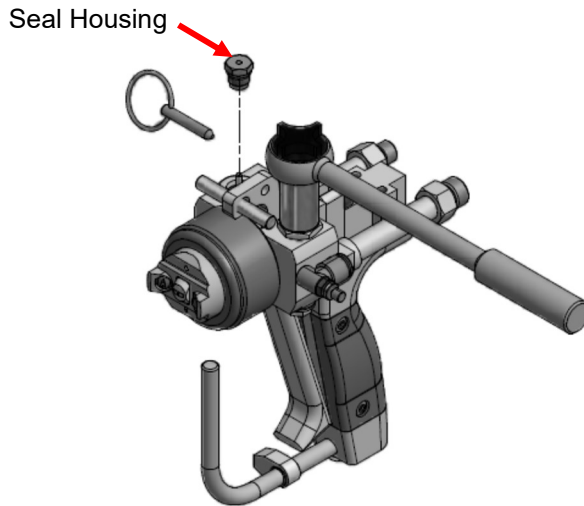
WARNING

Always remove fluid and air pressure before disconnecting the gun or working on the unit.

Remove Rod Seal

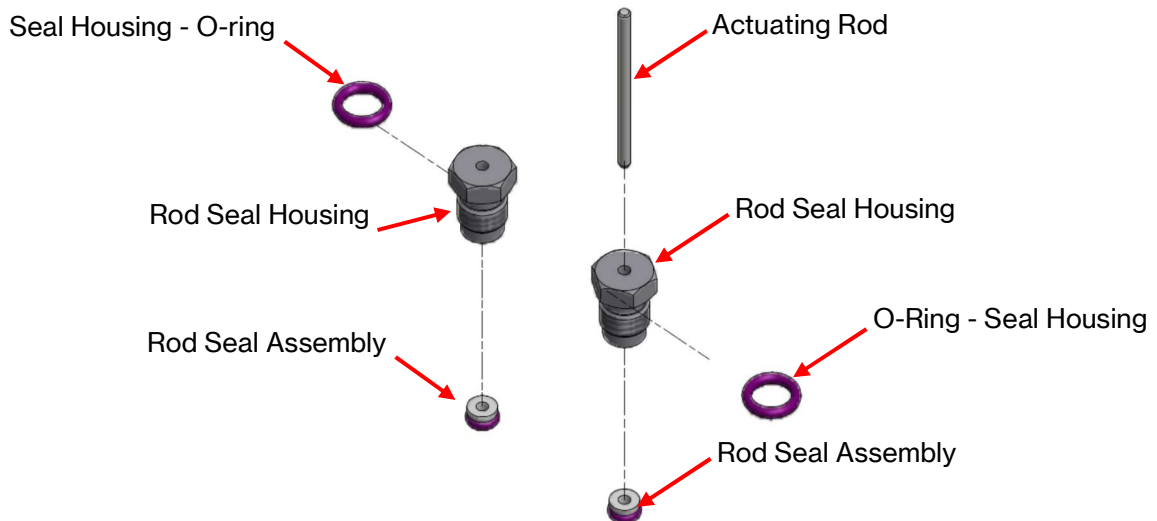
1. Remove the trigger pin and push the trigger assembly forward.
2. Use a $\frac{7}{16}$ " wrench to remove the rod seal housing.





Note *The material rod will come up with the housing.*

3. Remove rod seal assemblies and housing O-rings.

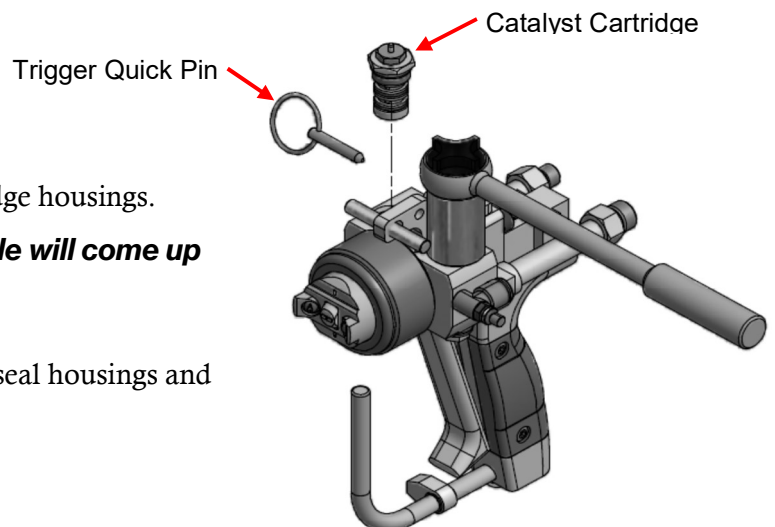


Remove Cartridge

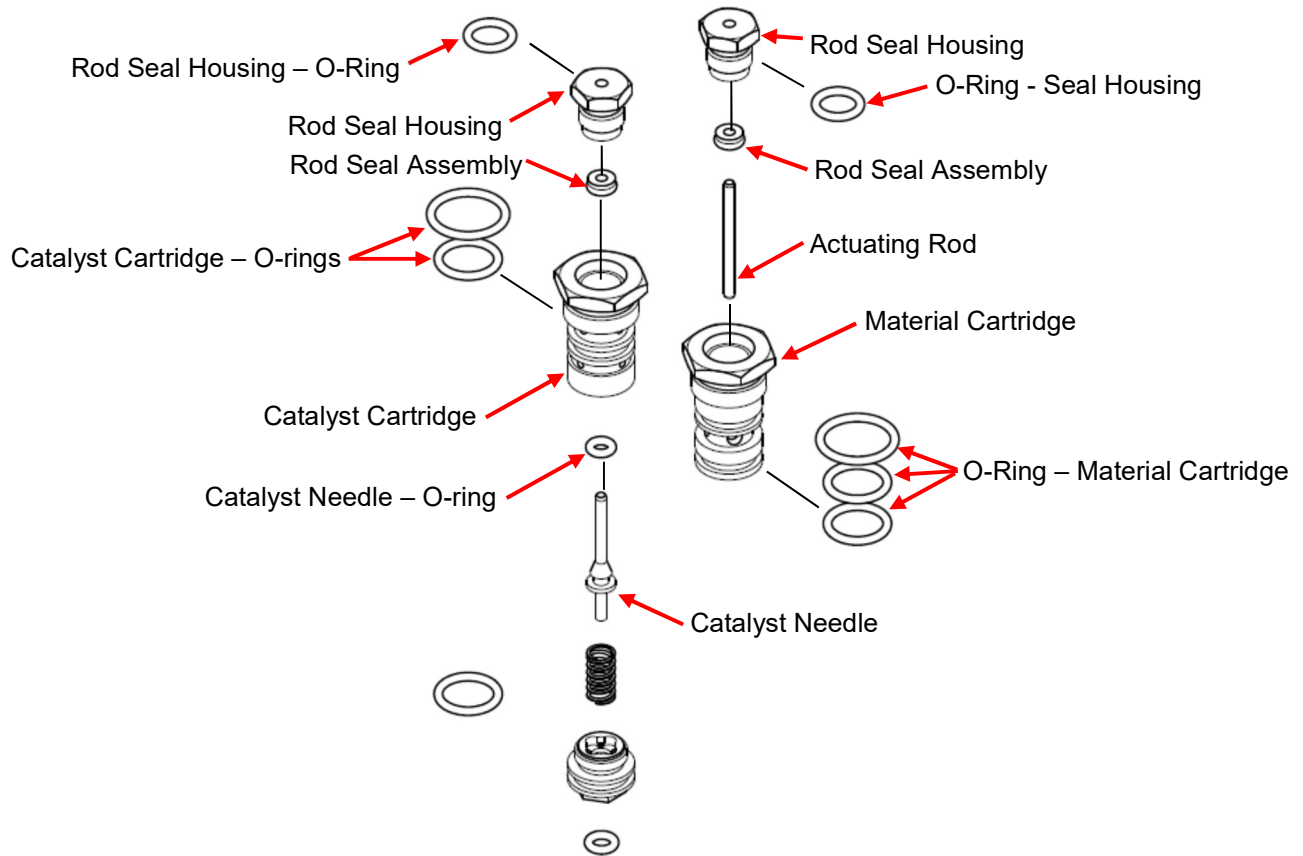
4. Remove the trigger quick pin and push the trigger assembly forward.
5. Use an $11/16$ " wrench to remove cartridge housings.

Note *Material rod and catalyst needle will come up with the cartridges.*

6. Use a $7/16$ " wrench to loosen the rod seal housings and remove.
7. Remove the seat insert.
8. Remove all O-rings.



9. Lubricate replacement O-ring and seals and reassemble.

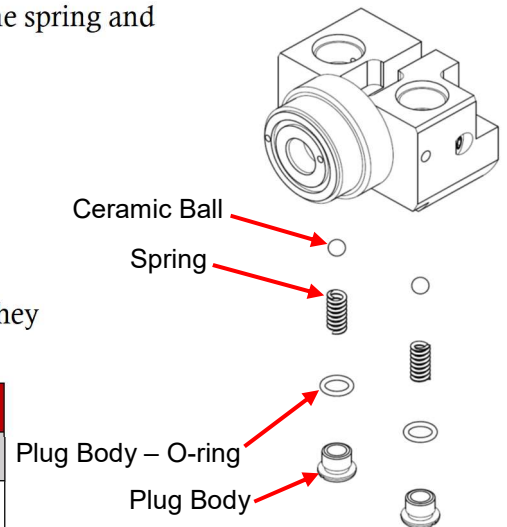


10. Loosen the plugs at the bottom of the gun head and remove the spring and ball.
 11. Clean and inspect the spring and ball and replace as needed.
 12. Replace the O-ring on the plug body.
 13. Reinstall the ball, spring, and plug.

Cartridge Assemblies

The following assemblies allow for quick rebuild of guns because they include everything except the ball and spring:

| TLN-X-CTR-M (Resin/Gel Cartridge) includes: | | |
|---|--------------------|----------|
| Part Number | Description | Quantity |
| O-E-011 | O-ring | 1 |
| O-E-013 | O-ring | 2 |
| O-E-015 | O-ring | 1 |
| TLN-2016 | Actuating Rod | 1 |
| TLN-2021 | Rod Seal Housing | 1 |
| TLN-2028-01 | Material Cartridge | 1 |
| TLN-2029 | Rod Seal Assembly | 1 |

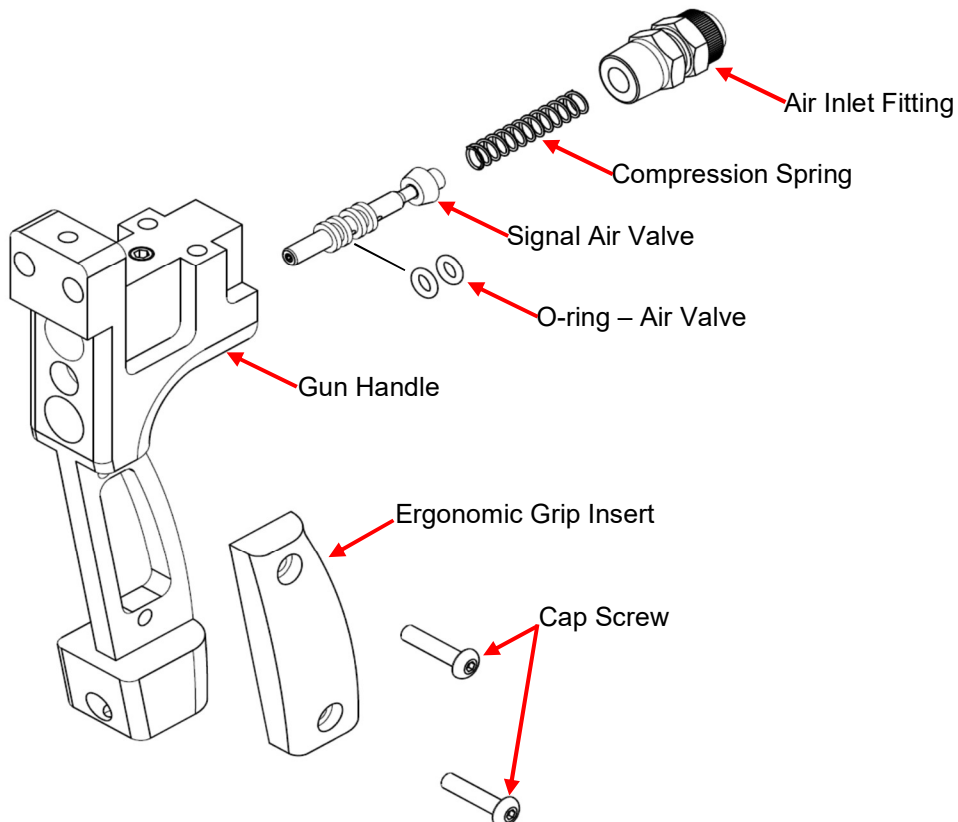


TLN-X-CTR-C (Catalyst Cartridge) includes:

| Part Number | Description | Quantity |
|-------------|--------------------|----------|
| O-A-007 | O-ring | 1 |
| O-S-006 | O-ring | 1 |
| O-S-011 | O-ring | 1 |
| O-S-013 | O-ring | 2 |
| O-S-015 | O-ring | 1 |
| TLN-2021 | Rod Seal Housing | 1 |
| TLN-2029 | Rod Seal Assembly | 1 |
| TLN-2048 | Seat Insert | 1 |
| TLN-2049 | Needle Spring | 1 |
| TLN-2082 | Catalyst Needle | 1 |
| TLN-2084 | Catalyst Cartridge | 1 |

Rebuild Handle Air Valve

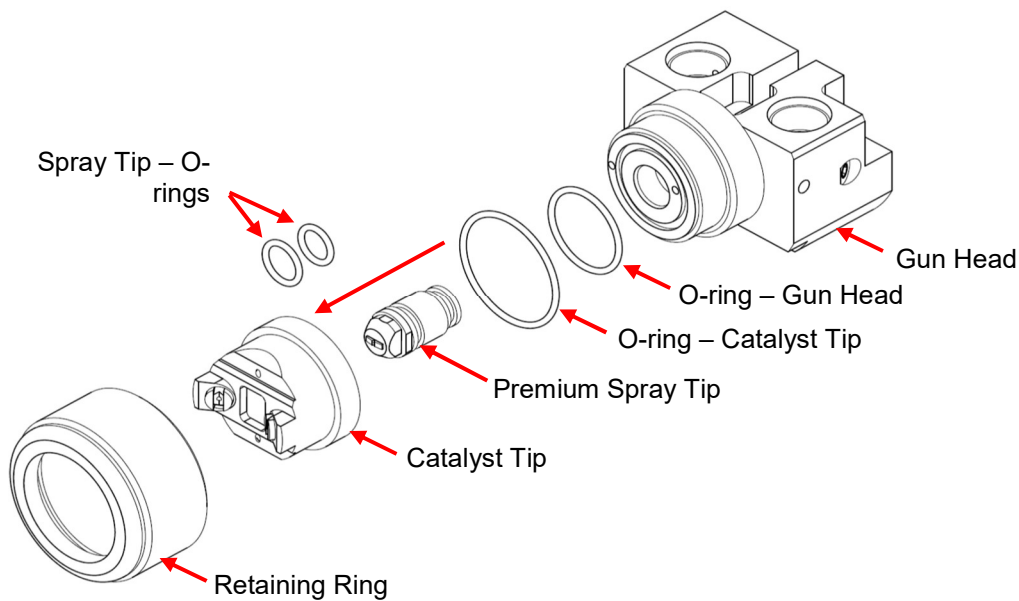
14. Remove the air inlet fitting from the back of the gun handle.
15. Remove the compression spring and signal air valve from the handle.
16. Replace the O-rings on the air valve.



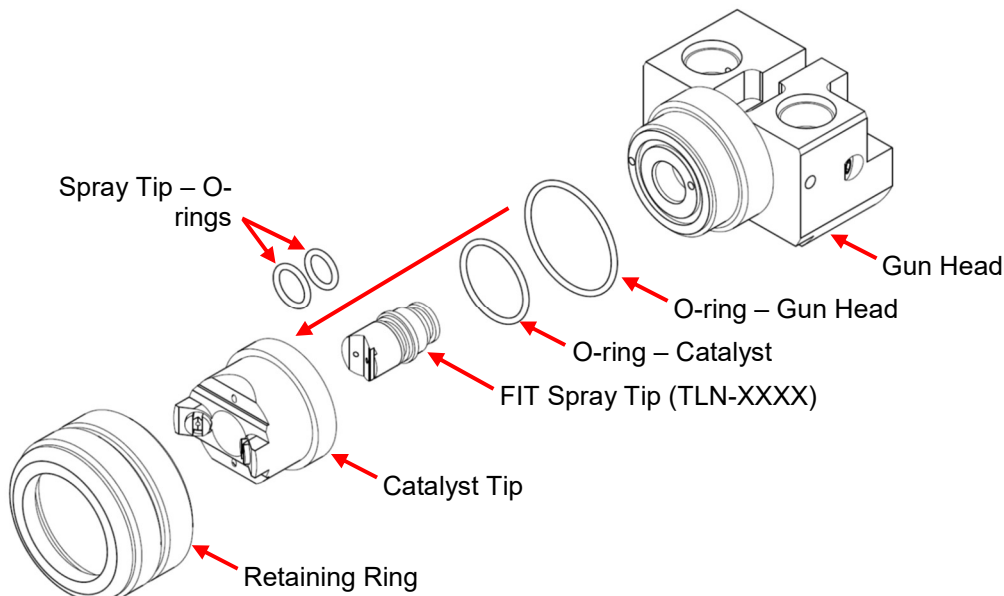
Rebuild Front of Gun

17. Brush solvent on the front of the catalyst tip and spray tip.
18. Unscrew the retaining ring from the front of the gun head.
19. Remove the catalyst tip from the front of the gun head.
20. Push the spray tip free of the catalyst tip (if it comes out with the catalyst tip).
21. Clean both tips.
22. Clean the front of the gun head.
23. Replace O-rings and reassemble.

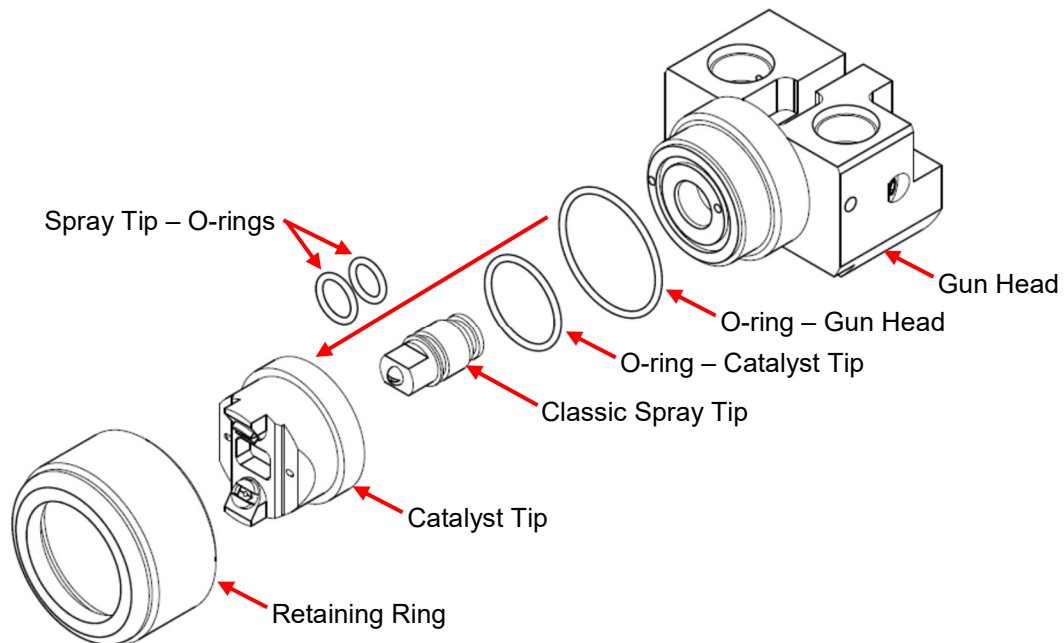
Gelcoat Gun Front – Premium Spray Tip



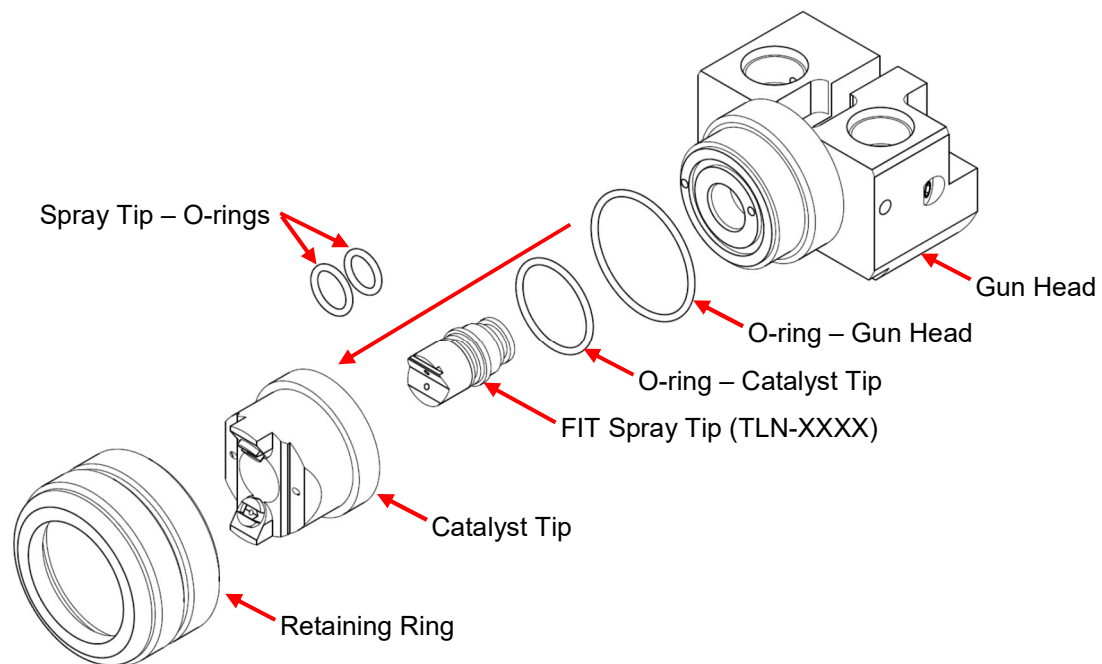
Gelcoat Gun Front – FIT Spray Tip



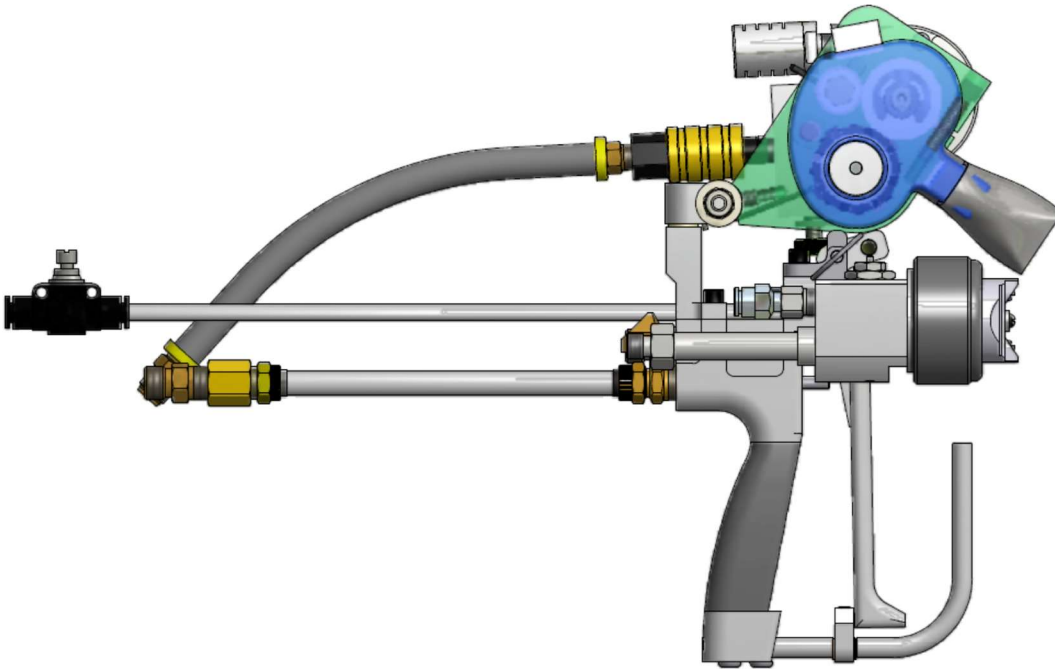
Chopper Gun Front – Classic Spray Tip



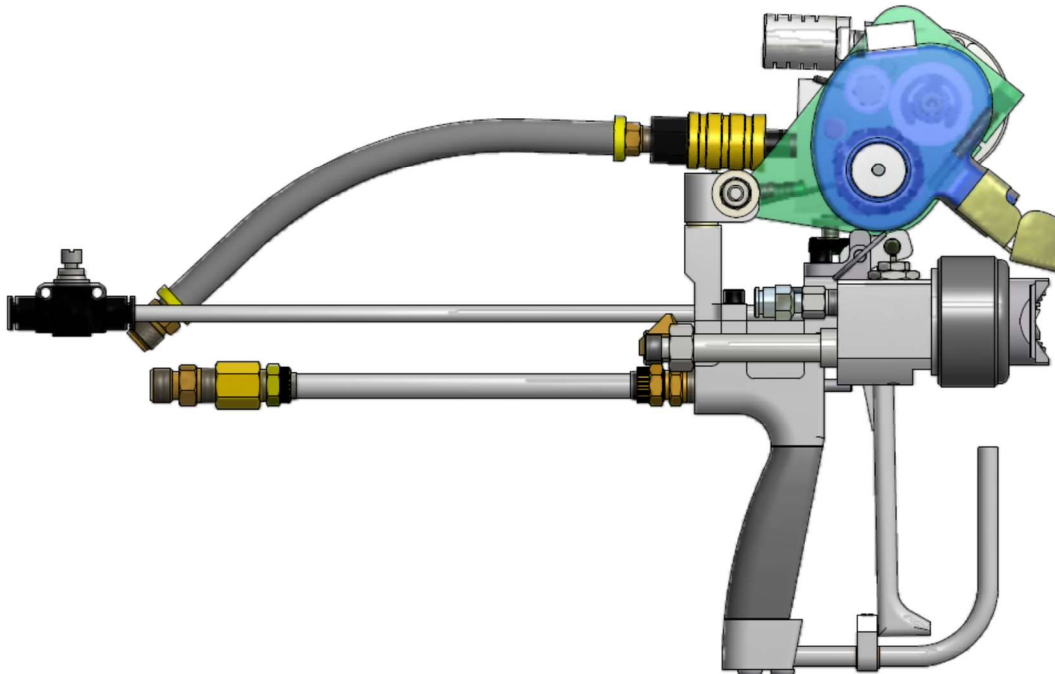
Chopper Gun Front – FIT Spray Tip



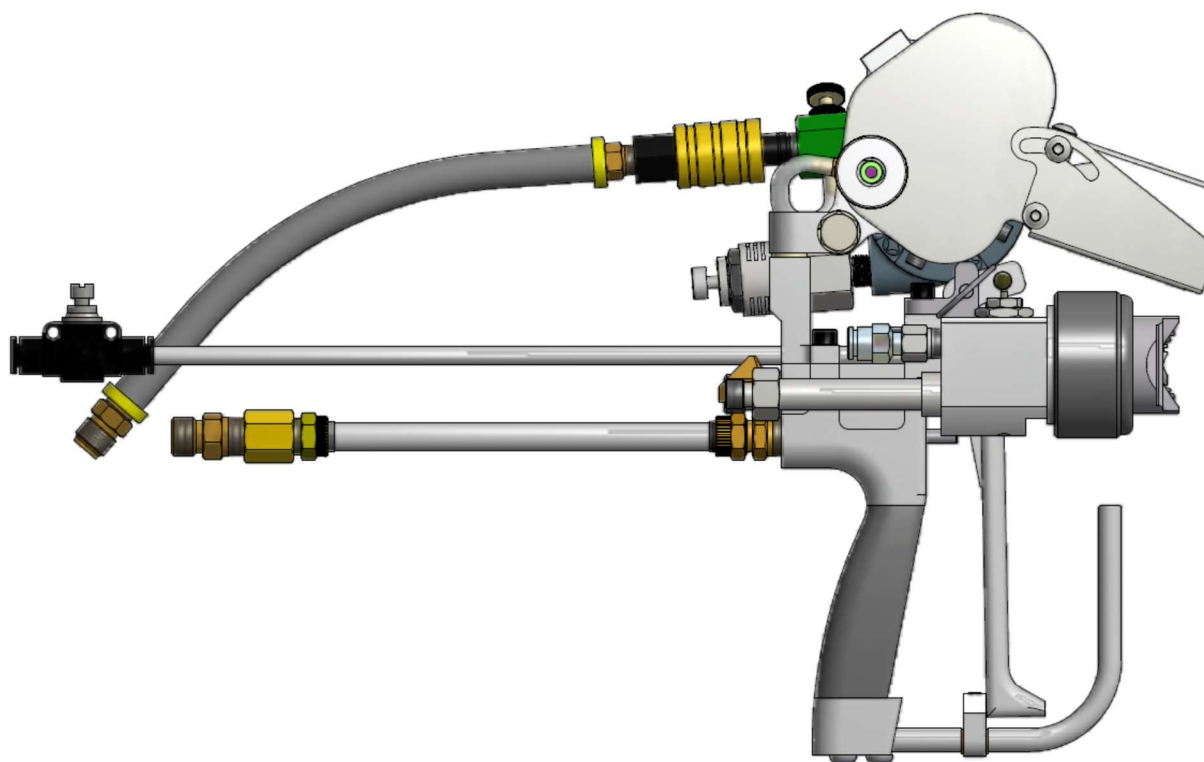
Selecting a Chopper



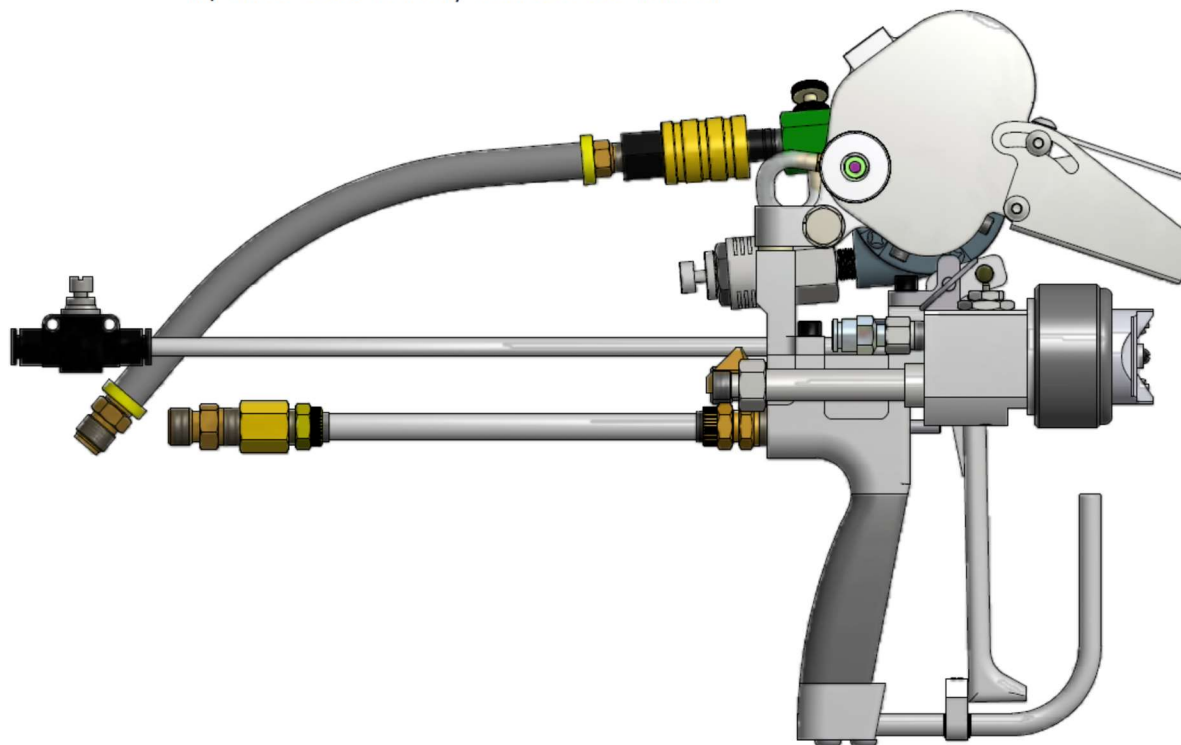
TLN-XC-100 OR TLN-XC-100S
W/ RC-1000-TLN-X AND RC-2000-TLN-X
HTC-1000-TLN-X, HTC-2000-TLN-X



TLN-XC-200 OR TLN-XC-200S
W/ RC-1000-TLN-XF, RC-2000-TLN-XF,
HTC-1000-TLN-XF, HTC-2000-TLN-XF



TLN-XC-200 OR TLN-XC-200S
W/ VRC-1000-TLN-X, VHTC-1000-TLN-X



TLN-XC-100 OR TLN-XC-100S
W/ VRC-1000-TLN-X, VHTC-1000-TLN-X

Troubleshooting

| Catalyst Problems | | |
|--|---|--|
| Symptom | Possible Cause | Remedy |
| Catalyst leaking around catalyst needle | Rod seal housing loose | Tighten rod seal housing |
| | Damaged rod seal assembly | Replace rod seal assembly |
| | Damaged catalyst needle | Replace catalyst needle |
| Catalyst leaking around rod seal housing | Rod seal housing loose | Tighten rod seal housing |
| | Damaged O-ring on rod seal housing | Replace O-ring |
| Catalyst leaking around catalyst cartridge | Catalyst cartridge loose | Tighten cartridge into gun head |
| | Damaged O-ring on catalyst cartridge | Replace O-ring and check gun head for damage |
| Catalyst leaking around plug on bottom of gun head | Damaged O-ring on plug body | Replace O-ring and check gun head for damage |
| Catalyst leaking around catalyst fitting | Catalyst fitting loose | Tighten fitting into gun head |
| | Damaged O-ring on catalyst fitting | Replace O-ring and check gun head for damage |
| Catalyst leaking from front of gun block | Damaged O-ring inside seat insert | Replace O-ring |
| | Damaged or dirty ball in catalyst cartridge | Clean or replace catalyst ball as necessary |
| | Damaged compression spring | Replace compression spring in catalyst cartridge |
| | Damaged O-ring on seat insert | Replace O-ring and check gun head for damage |
| | Catalyst needle holding ball open | Check that catalyst needle is moving freely and not being pressed down by handle |
| Catalyst leaking into atomizing air tube | No atomizing air pressure | Make sure atomizing air pressure is set properly |
| | | Make sure atomizing air hose is not blocked or kinked |
| | Blocked catalyst tip | Clean or replace catalyst tip as needed |
| | Blocked gun block porting | Check catalyst porting in gun block for blockage and clear |
| | Leaking or stuck catalyst needle | Follow solutions above for catalyst leaking from front of gun block |
| No catalyst from gun | Stuck or damaged catalyst needle | Check and repair needle as necessary |
| | | Check catalyst ball and spring for damaged or blockage; clean or replace as needed |
| | Blocked catalyst tip | Clean or replace tip |

| Catalyst Problems | | |
|----------------------|---|--|
| Symptom | Possible Cause | Remedy |
| No catalyst from gun | Gun head porting blocked | Check and clean gun head porting |
| | Blocked catalyst hose or fitting | Check hose and fitting for blockage or damage; clean hose/fitting or replace as needed |
| | Damaged or blocked catalyst check valve | Repair or replace check valve |
| | Catalyst pump not working correctly | Repair catalyst pump as needed |
| | Catalyst pump disconnected from slave drive | Connect catalyst pump to slave drive and set to proper percentage |
| | Catalyst ball valve or relief valve open on catalyst manifold | Connect slave drive to pump |
| | | Check ball valve and relief valve on catalyst manifold and close or repair as needed |

| Resin Problems | | |
|---|--|--|
| Symptom | Possible Cause | Remedy |
| Resin leaking around actuating rod | Rod seal housing loose | Tighten rod seal housing |
| | Damaged rod seal assembly | Replace rod seal assembly |
| | Damaged actuating rod | Replace actuating rod |
| Resin leaking around rod seal housing | Rod seal housing loose | Tighten rod seal housing |
| | Damaged O-ring on rod seal housing | Replace O-ring |
| Resin leaking around material cartridge | Material cartridge loose | Tighten cartridge into gun head |
| | Damaged O-ring on material cartridge | Replace O-ring and check gun head for damage |
| Resin leaking around plug on bottom of gun head | Damaged O-ring on plug body | Replace O-ring and check gun head for damage |
| Resin leaking around resin fitting | Resin fitting loose | Tighten fitting into gun head |
| | Damaged O-ring on resin fitting | Replace O-ring and check gun head for damage |
| Resin leaking from spray tip/front of gun block | Damaged O-ring on spray tip | Replace O-ring and check gun head for damage |
| | Damaged or dirty ball in material cartridge | Clean or replace material ball as necessary |
| | Damaged or dirty material seat in material cartridge | Remove material cartridge and check/clean ball seat |
| | Actuating rod holding ball open | Check that actuating rod is moving freely and not being pressed down by handle |
| | Stuck or damaged actuating rod | Check and repair actuating rod |
| | Damaged compression spring | Check and replace compression spring in material cartridge |

| Resin Problems | | |
|-------------------|---|---|
| Symptom | Possible Cause | Remedy |
| No resin from gun | Blocked spray tip | Clean or replace tip |
| | Actuating rod not opening material ball | Check actuating rod for damage and check material cartridge and ball |
| | Gun head porting blocked | Check and clean gun head porting |
| | Blocked resin hose or fitting | Make sure resin hose and fitting not blocked or damaged; clear or replace as needed |
| | Resin pump not working correctly | Repair resin pump as needed |
| | Resin return ball valve open | Close ball valve located below resin filter |

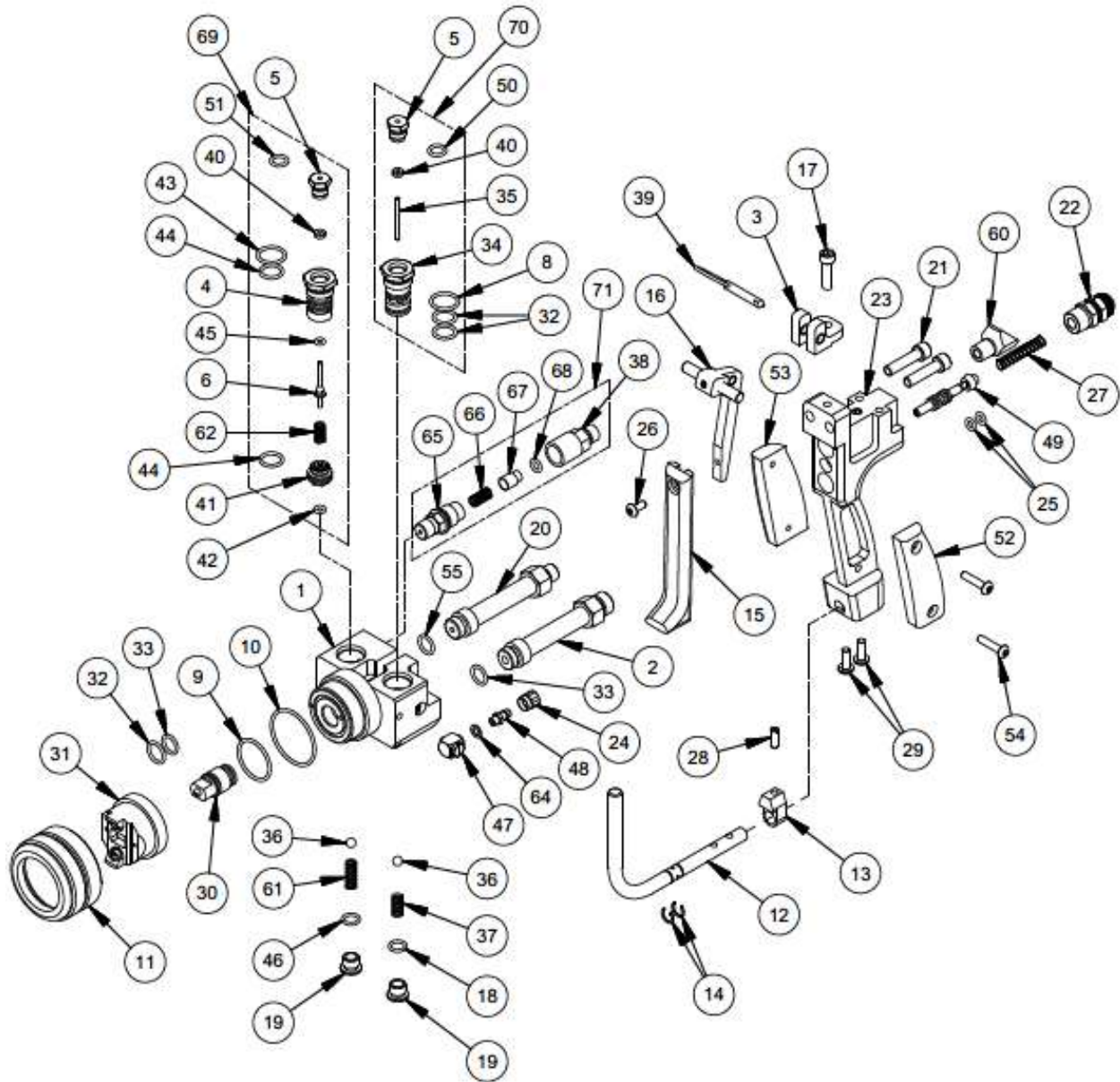
| General Problems | | |
|--|--|--|
| Symptom | Possible Cause | Remedy |
| Air leaking around air valve | Damaged O-ring on valve | Replace O-ring |
| | | Check inside handle for scratches or damage |
| | Damaged or missing compression spring | Replace compression spring as needed |
| Air leaking from catalyst needle | Rod seal assembly leaking | Replace rod seal assembly |
| | Damaged catalyst needle | Replace catalyst needle |
| Resin, catalyst, or air leaking around catalyst tip/retaining ring | Damaged O-ring between catalyst tip and gun head | Replace O-rings |
| | | Check for damage on catalyst tip and gun head |
| Air assist not working | Air control valve not set | Slowly open air control valve to develop proper spray fan |
| | Blockage of air | Check air hose for kinks or leaks and replace as needed |
| | | Check elbow fitting on gun head for blockage and clear as needed |
| | | Check catalyst tip for blockage or damage and clear or replace as needed |

Parts Drawings

The following parts breakdown drawings are included for your reference:

| Parts Drawings | |
|-----------------|---|
| Part Number | Description |
| TLN-XC-100 | Talon External Mix Chop Gun Assembly |
| TLN-XC-100-INT | Talon External Mix Chop Gun Assembly - International |
| TLN-XC-100S | Talon External Mix Chop Gun Assembly – with Signal |
| TLN-XC-100S-INT | Talon External Mix Chop Gun Assy – Signal - International |
| TLN-XC-200 | Talon External Mix FIT Chopper Assembly |

| Parts Drawings | |
|-----------------|--|
| Part Number | Description |
| TLN-XC-200-INT | Talon External Mix FIT Chopper Assembly - International |
| TLN-XC-200S | Talon External Mix FIT Chopper Assy – with Signal |
| TLN-XC-200S-INT | Talon External Mix FIT Chopper – Signal - International |
| TLN-XG-100 | Talon External Mix Gel Gun Assembly – Classic Tip |
| TLN-XG-100-INT | Talon External Mix Gel Gun Assembly - International |
| TLN-XG-100S | Talon External Mix Gel Gun Assembly – with Signal |
| TLN-XG-100S-INT | Talon External Mix Gel Gun Assy – Signal - International |
| TLN-XG-200 | Talon External Mix FIT Gel Gun Assembly |
| TLN-XG-200-INT | Talon External Mix FIT Gel Gun Assembly - International |
| TLN-XG-200S | Talon External Mix FIT Gel Gun Assy – with Signal |
| TLN-XG-200S-INT | Talon External Mix FIT Gel Gun – Signal – International |
| TLN-XG-300 | Talon External Mix Gel Gun Assembly |
| TLN-XG-300-INT | Talon External Mix Gel Gun Assembly - International |
| TLN-XG-300S | Talon External Mix Gel Gun Assembly – with Signal |
| TLN-XG-300S-INT | Talon External Mix Gel Gun Assy – Signal – International |
| TLN-X-CTR-C | Catalyst Cartridge Assembly |
| TLN-X-CTR-M | Material Cartridge Assembly |
| TLN-1097-01 | Talon Gun Check Valve |
| TLN-X-SK | External Mix Seal Kit |



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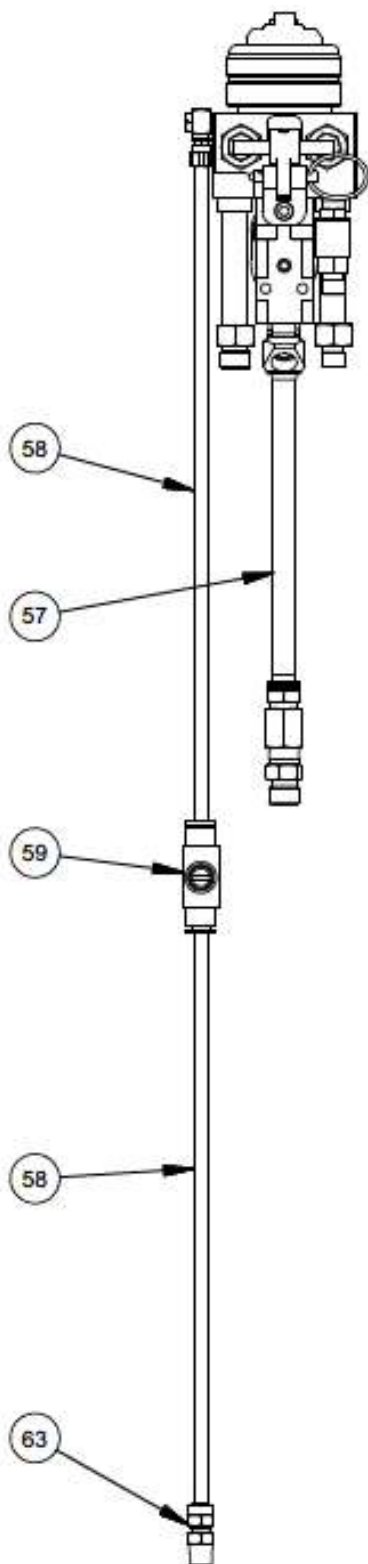
TALON EXTERNAL MIX CHOP GUN

TLN-XC-100

REV:J 05/04/2015

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MAGNUM VENUS PLASTECH

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| TALON EXTERNAL MIX CHOP GUN | TLN-XC-100 |
|-----------------------------|------------|

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| Parts List | | | |
|------------|-----------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005 | 1 | RESIN FITTING |
| 3 | TLN-2108-RC-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-2014 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | 7701-3-35 | 1 | MALE CONNECTOR |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP |
| 31 | TLN-40802-CP | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-----------------|-----|-----------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 57 | 6506-1-0.5 | 1 | POLY AIR WHIP |
| 58 | MS-2052-1 | 2 | POLY TUBE |
| 59 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 60 | PF-SE-02-05T-45 | 1 | ELBOW |
| 61 | TLN-2047 | 1 | BALL SPRING |
| 62 | TLN-2049 | 1 | NEEDLE SPRING |
| 63 | 7701-6-14 | 1 | STRAIGHT POLY FITTING |
| * 64 | 7304-3-1 | 1 | NYLON SEAL |
| 65 | TLN-1097-04 | 1 | SPRING HOUSING |
| 66 | CV-1097-05 | 1 | SPRING |
| 67 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 68 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 69 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 70 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 71 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

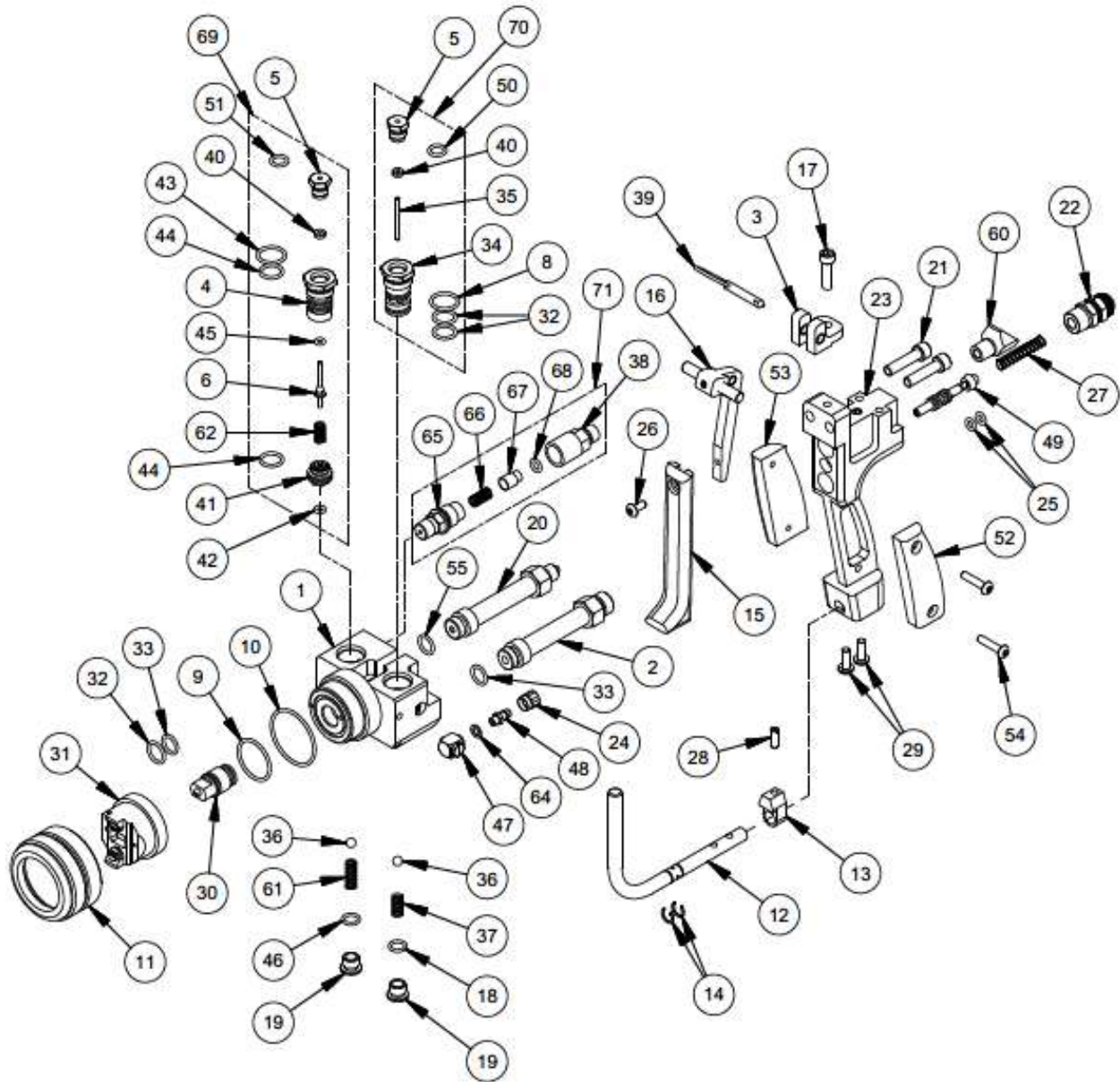
TALON EXTERNAL MIX CHOP GUN

TLN-XC-100

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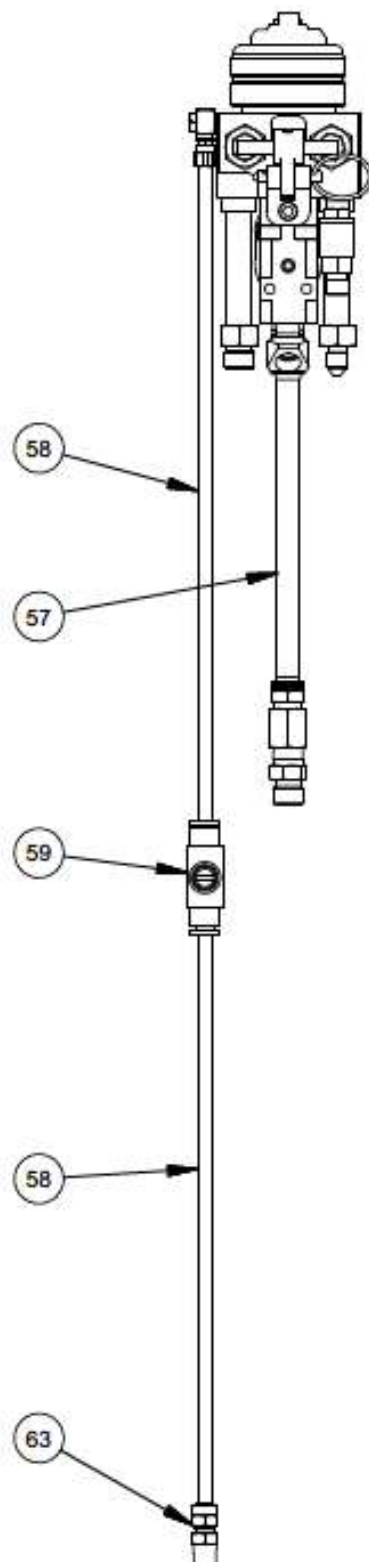
TALON EXTERNAL MIX CHOP GUN

TLN-XC-100-INT

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TALON EXTERNAL MIX CHOP GUN

TLN-XC-100-INT

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| Parts List | | | |
|------------|------------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005 | 1 | RESIN FITTING |
| 3 | TLN-2108-RC-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-1006 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | 7701-3-35 | 1 | MALE CONNECTOR |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP |
| 31 | TLN-40802-CP-INT | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-----------------|-----|-----------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 57 | 6506-1-0.5 | 1 | POLY AIR WHIP |
| 58 | MS-2052-1 | 2 | POLY TUBE |
| 59 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 60 | PF-SE-02-05T-45 | 1 | ELBOW |
| 61 | TLN-2047 | 1 | BALL SPRING |
| 62 | TLN-2049 | 1 | NEEDLE SPRING |
| 63 | 7701-6-14 | 1 | STRAIGHT POLY FITTING |
| * 64 | 7304-3-1 | 1 | NYLON SEAL |
| 65 | TLN-1097-04 | 1 | SPRING HOUSING |
| 66 | CV-1097-05 | 1 | SPRING |
| 67 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 68 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 69 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 70 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 71 | TLN-1097-01 | CHECK VALVE |

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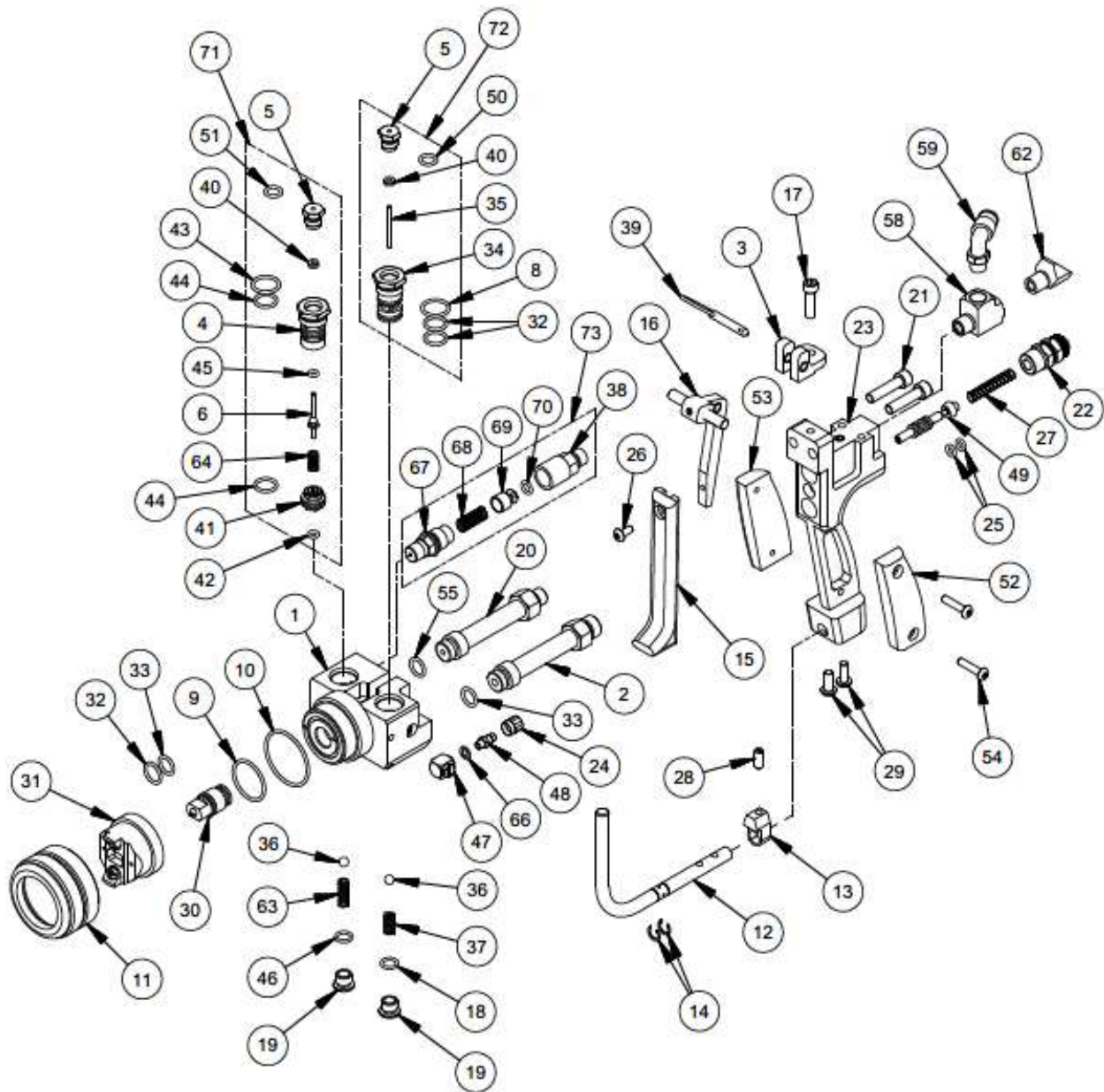
TALON EXTERNAL MIX CHOP GUN

TLN-XC-100-INT

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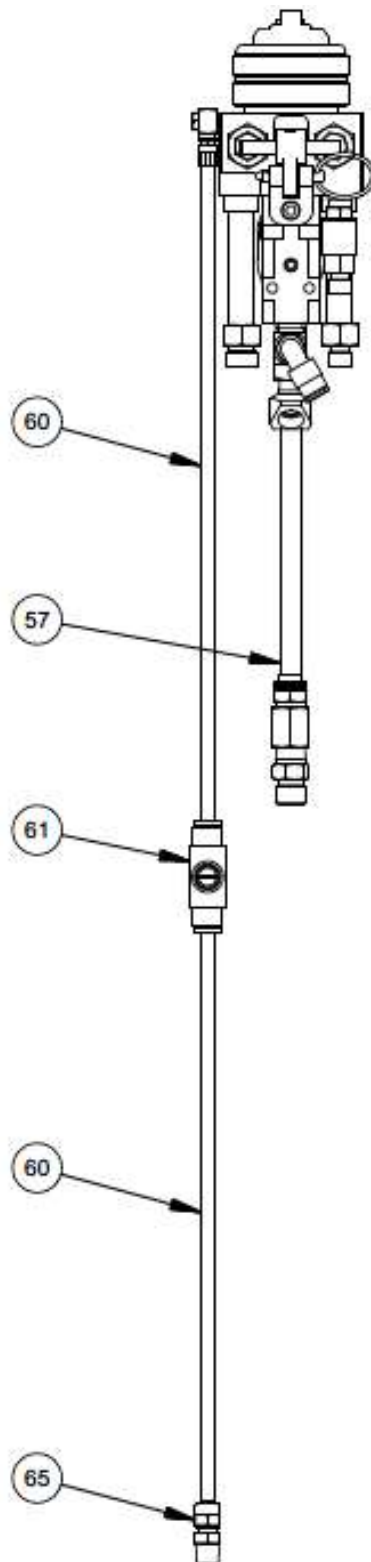
TALON EXTERNAL MIX CHOP GUN - W/SIGNAL

TLN-XC-100S

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4/7/2013



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX CHOP GUN - W/SIGNAL

TLN-XC-100S

REV:J 05/04/2015

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| Parts List | | | | Parts List | | | |
|------------|-----------------|-----|-------------------------|------------|-----------------|-----|-----------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | 57 | 6506-1-0.5 | 1 | POLY AIR WHIP |
| 2 | TLN-1005 | 1 | RESIN FITTING | 58 | PF-ST-02-BR | 1 | TEE FITTING |
| 3 | TLN-2108-RC-01 | 1 | TRIGGER MOUNT | 59 | MPH-2539 | 1 | MALE ELBOW |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE | 60 | MS-2052-1 | 2 | POLY TUBE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING | 61 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE | 62 | PF-SE-02-05T-45 | 1 | ELBOW |
| * 8 | O-E-015 | 1 | O-RING | 63 | TLN-2047 | 1 | BALL SPRING |
| * 9 | O-E-021 | 1 | O-RING | 64 | TLN-2049 | 1 | NEEDLE SPRING |
| * 10 | O-E-027 | 1 | O-RING | 65 | 7701-6-14 | 1 | STRAIGHT POLY FITTING |
| 11 | TLN-2013 | 1 | RETAINING RING | * 66 | 7304-3-1 | 1 | NYLON SEAL |
| 12 | TLN-2009 | 1 | TRIGGER GUARD | 67 | TLN-1097-04 | 1 | SPRING HOUSING |
| 13 | TLN-2036 | 1 | TRIGGER STOP | 68 | CV-2004 | 1 | VALVE SPRING |
| 14 | TLN-1031 | 2 | RETAINING RING | 69 | CV-2003 | 1 | VALVE PISTON |
| 15 | TLN-2025 | 1 | TRIGGER | * 70 | O-S-009A | 1 | O-RING |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 17 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| * 18 | O-E-3-903 | 1 | O-RING | | | | |
| 19 | TLN-2006 | 2 | PLUG | | | | |
| 20 | TLN-2014 | 1 | CATALYST FITTING | | | | |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 22 | 7701-3-35 | 1 | MALE CONNECTOR | | | | |
| 23 | TLN-2003-01 | 1 | HANDLE | | | | |
| 24 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE | | | | |
| * 25 | O-E-008 | 2 | O-RING | | | | |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 27 | 04070-1 | 1 | COMPRESSION SPRING | | | | |
| 28 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 30 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP | | | | |
| 31 | TLN-40802-CP | 1 | CATALYST TIP | | | | |
| * 32 | O-E-013 | 3 | O-RING | | | | |
| * 33 | O-E-012 | 2 | O-RING | | | | |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 35 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 36 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 37 | TLN-2044 | 1 | SPRING | | | | |
| 38 | TLN-1097-02 | 1 | HOUSING | | | | |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| 41 | TLN-2048 | 1 | SEAT INSERT | | | | |
| 42 | O-A-007 | 1 | O-RING | | | | |
| * 43 | O-S-015 | 1 | O-RING | | | | |
| * 44 | O-S-013 | 2 | O-RING | | | | |
| * 45 | O-S-006 | 1 | O-RING | | | | |
| * 46 | O-S-3-903 | 1 | O-RING | | | | |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL | | | | |
| * 50 | O-E-011 | 1 | O-RING | | | | |
| * 51 | O-S-011 | 1 | O-RING | | | | |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| * 55 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 71 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 72 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 73 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

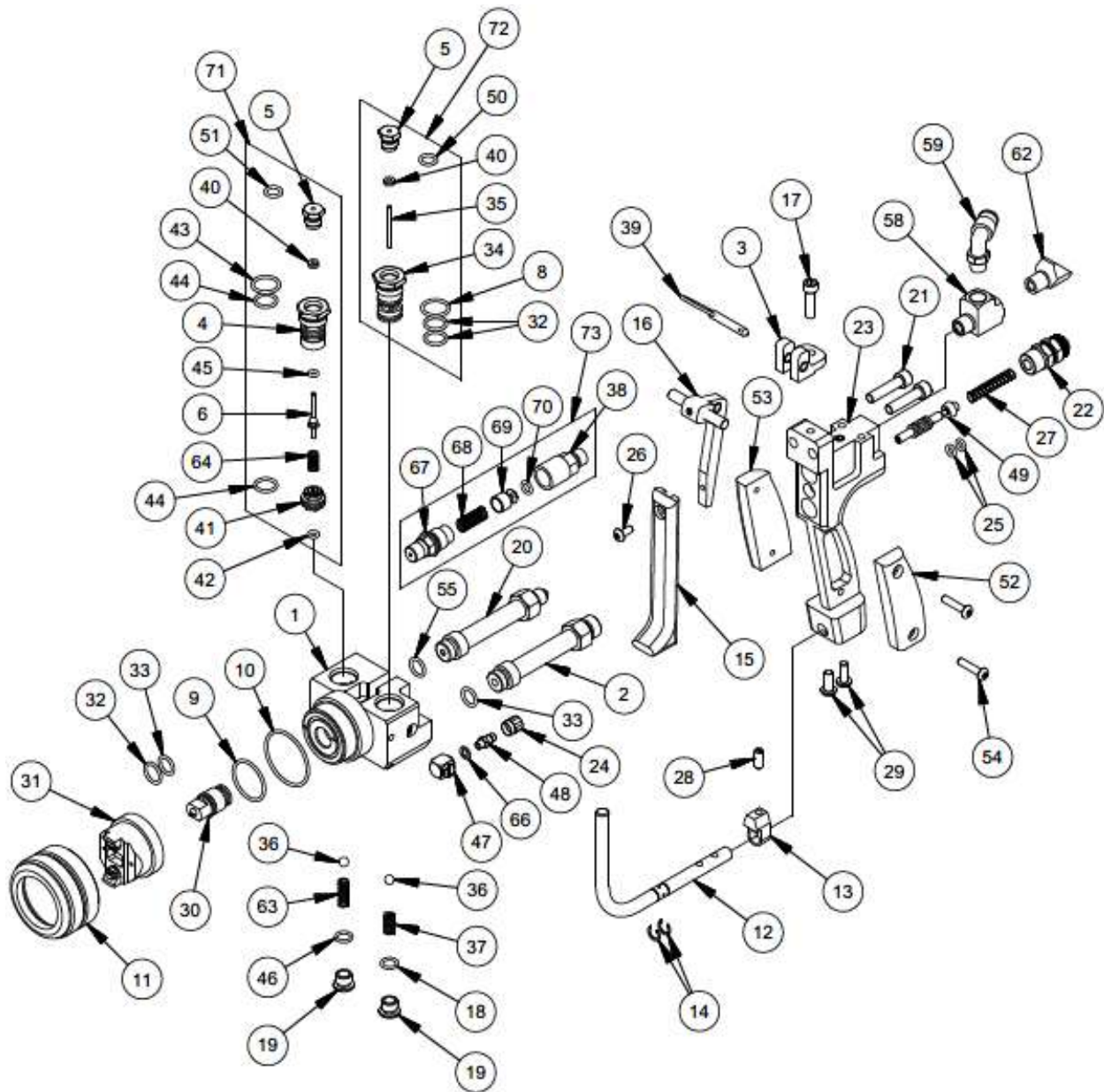
TALON EXTERNAL MIX CHOP GUN - W/SIGNAL

TLN-XC-100S

REV:J 05/04/2015

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4/7/2013



MAGNUM VENUS PLASTECH

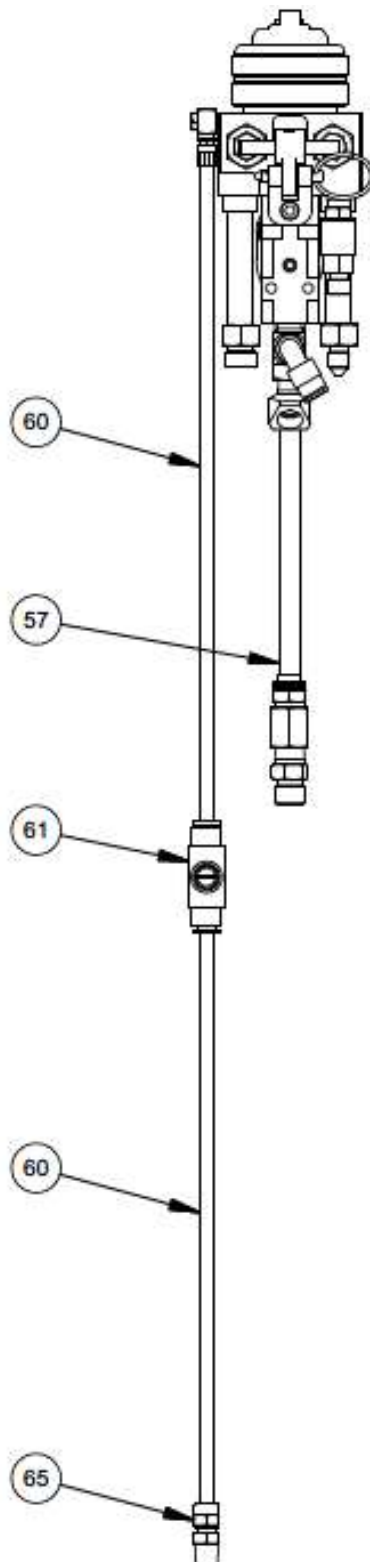
TALON EXTERNAL MIX CHOP GUN - W/SIGNAL

TLN-XC-100S-INT

REV:J 05/04/2015

SHEET 1 / 3

4/7/2013



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX CHOP GUN - W/SIGNAL

TLN-XC-100S-INT

REV:J 05/04/2015

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4/7/2013

| Parts List | | | | Parts List | | | |
|------------|------------------|-----|-------------------------|------------|-----------------|-----|-----------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | 57 | 6506-1-0.5 | 1 | POLY AIR WHIP |
| 2 | TLN-1005 | 1 | RESIN FITTING | 58 | PF-ST-02-BR | 1 | TEE FITTING |
| 3 | TLN-2108-RC-01 | 1 | TRIGGER MOUNT | 59 | MPH-2539 | 1 | MALE ELBOW |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE | 60 | MS-2052-1 | 2 | POLY TUBE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING | 61 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE | 62 | PF-SE-02-05T-45 | 1 | ELBOW |
| * 8 | O-E-015 | 1 | O-RING | 63 | TLN-2047 | 1 | BALL SPRING |
| * 9 | O-E-021 | 1 | O-RING | 64 | TLN-2049 | 1 | NEEDLE SPRING |
| * 10 | O-E-027 | 1 | O-RING | 65 | 7701-6-14 | 1 | STRAIGHT POLY FITTING |
| 11 | TLN-2013 | 1 | RETAINING RING | * 66 | 7304-3-1 | 1 | NYLON SEAL |
| 12 | TLN-2009 | 1 | TRIGGER GUARD | 67 | TLN-1097-04 | 1 | SPRING HOUSING |
| 13 | TLN-2036 | 1 | TRIGGER STOP | 68 | CV-2004 | 1 | VALVE SPRING |
| 14 | TLN-1031 | 2 | RETAINING RING | 69 | CV-2003 | 1 | VALVE PISTON |
| 15 | TLN-2025 | 1 | TRIGGER | * 70 | O-S-009A | 1 | O-RING |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 17 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| * 18 | O-E-3-903 | 1 | O-RING | | | | |
| 19 | TLN-2006 | 2 | PLUG | | | | |
| 20 | TLN-1006 | 1 | CATALYST FITTING | | | | |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 22 | 7701-3-35 | 1 | MALE CONNECTOR | | | | |
| 23 | TLN-2003-01 | 1 | HANDLE | | | | |
| 24 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE | | | | |
| * 25 | O-E-008 | 2 | O-RING | | | | |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 27 | 04070-1 | 1 | COMPRESSION SPRING | | | | |
| 28 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 30 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP | | | | |
| 31 | TLN-40802-CP-INT | 1 | CATALYST TIP | | | | |
| * 32 | O-E-013 | 3 | O-RING | | | | |
| * 33 | O-E-012 | 2 | O-RING | | | | |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 35 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 36 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 37 | TLN-2044 | 1 | SPRING | | | | |
| 38 | TLN-1097-02 | 1 | HOUSING | | | | |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| 41 | TLN-2048 | 1 | SEAT INSERT | | | | |
| * 42 | O-A-007 | 1 | O-RING | | | | |
| * 43 | O-S-015 | 1 | O-RING | | | | |
| * 44 | O-S-013 | 2 | O-RING | | | | |
| * 45 | O-S-006 | 1 | O-RING | | | | |
| * 46 | O-S-3-903 | 1 | O-RING | | | | |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL | | | | |
| * 50 | O-E-011 | 1 | O-RING | | | | |
| * 51 | O-S-011 | 1 | O-RING | | | | |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| * 55 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 71 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 72 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 73 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

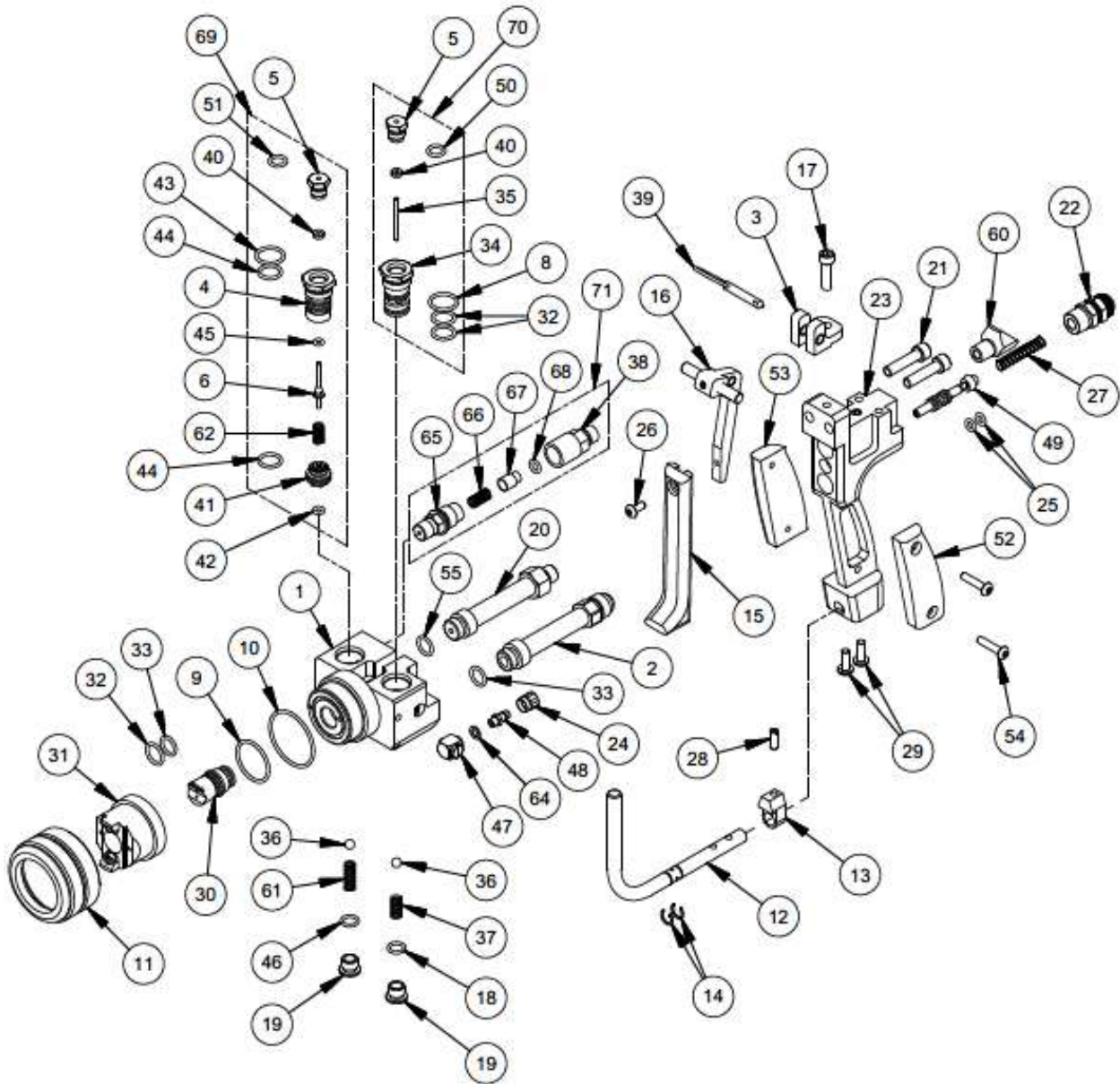
TALON EXTERNAL MIX CHOP GUN - W/SIGNAL

TLN-XC-100S-INT

REV:J 05/04/2015

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4/7/2013



MAGNUM VENUS PLASTECH

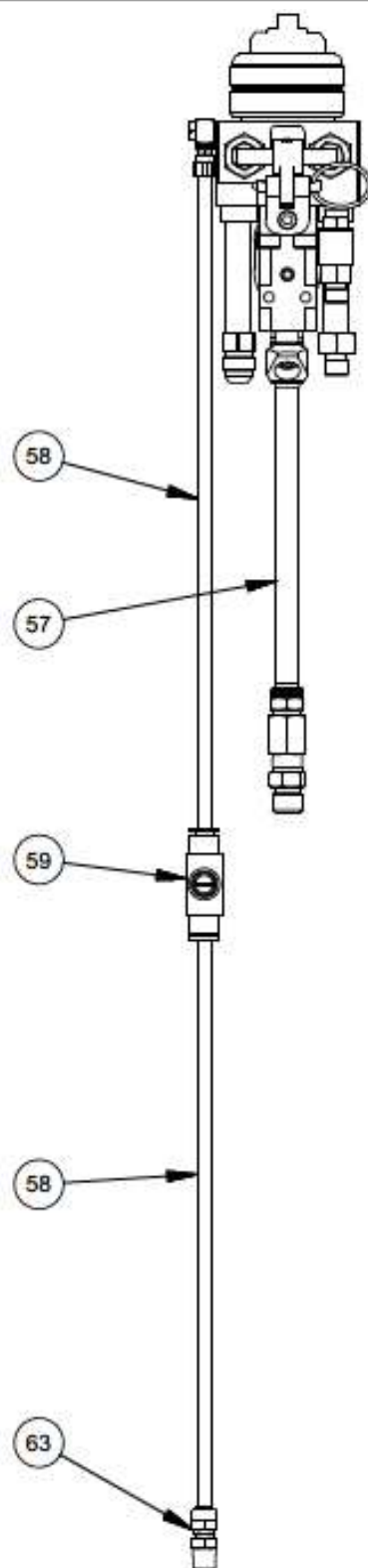
TALON EXTERNAL MIX CHOP GUN - FIT

TLN-XC-200

REV: E 05/04/2015

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4/7/2013



MAGNUM VENUS PLASTECH

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| TALON EXTERNAL MIX CHOP GUN - FIT | TLN-XC-200 |
|-----------------------------------|------------|

REV:E 05/04/2015

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4/7/2013

| Parts List | | | |
|------------|------------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005-F | 1 | FIT RESIN FITTING |
| 3 | TLN-2108-RC-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-2014 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | 7701-3-35 | 1 | MALE CONNECTOR |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXXX | 1 | FIT TIP |
| 31 | TLN-40402-CP-FIT | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-----------------|-----|-----------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 57 | 6506-1-0.5 | 1 | POLY AIR WHIP |
| 58 | MS-2052-1 | 2 | POLY TUBE |
| 59 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 60 | PF-SE-02-05T-45 | 1 | ELBOW |
| 61 | TLN-2047 | 1 | BALL SPRING |
| 62 | TLN-2049 | 1 | NEEDLE SPRING |
| 63 | 7701-6-14 | 1 | STRAIGHT POLY FITTING |
| * 64 | 7304-3-1 | 1 | NYLON SEAL |
| 65 | TLN-1097-04 | 1 | SPRING HOUSING |
| 66 | CV-1097-05 | 1 | SPRING |
| 67 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 68 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 69 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 70 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 71 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

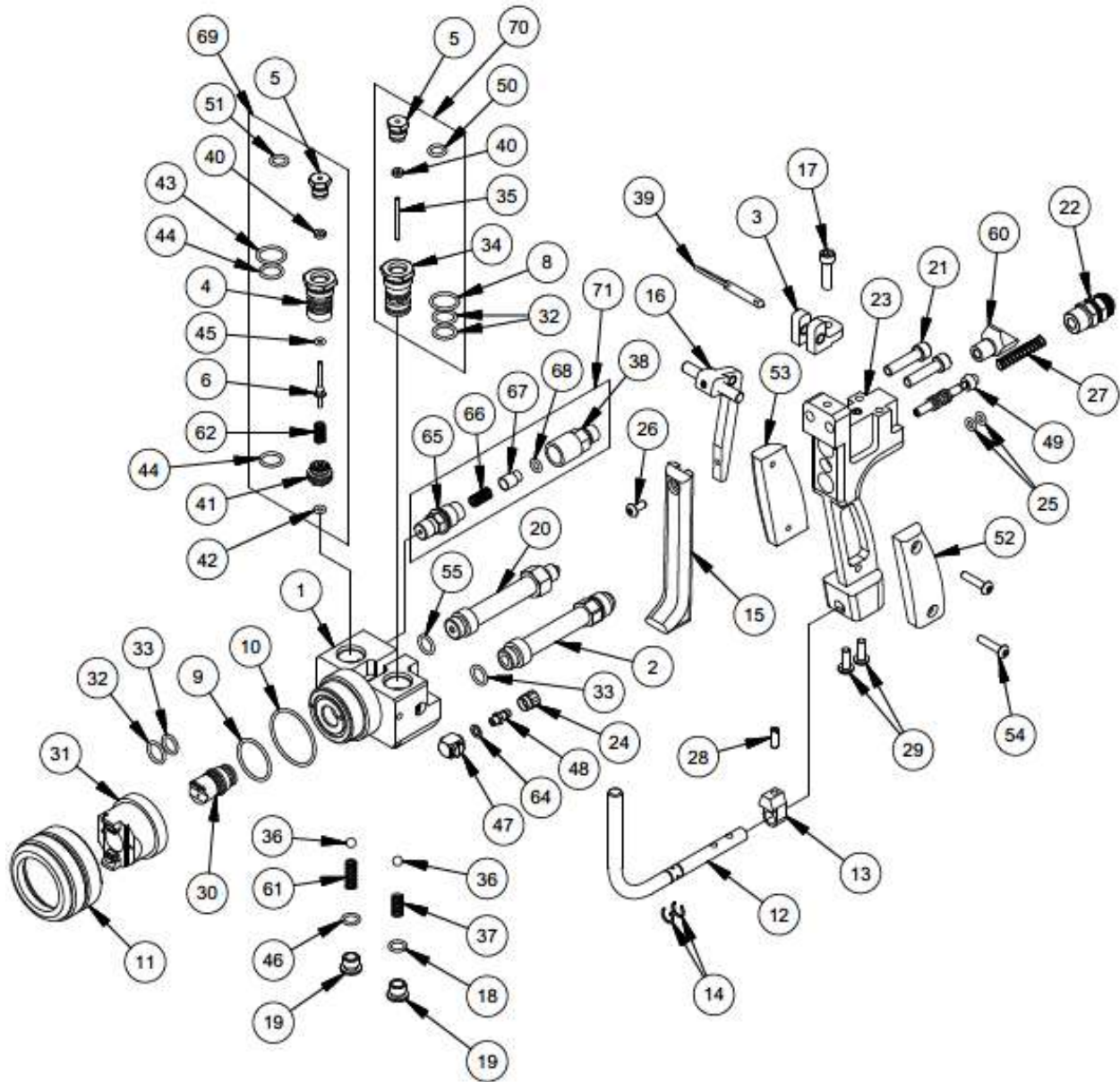
TALON EXTERNAL MIX CHOP GUN - FIT

TLN-XC-200

REV: E 05/04/2015

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4/7/2013



MAGNUM VENUS PLASTECH

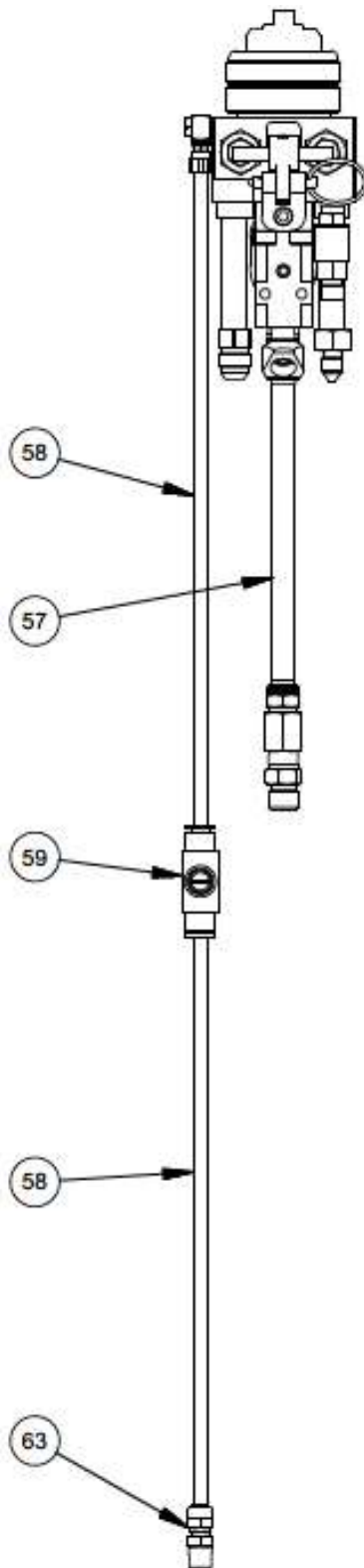
TALON EXTERNAL MIX CHOP GUN - FIT

TLN-XC-200-INT

REV: E 05/04/2015

SHEET 1 / 3

4/7/2013



MAGNUM VENUS PLASTECH

| | |
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| TALON EXTERNAL MIX CHOP GUN - FIT | TLN-XC-200-INT |
|-----------------------------------|----------------|

REV:E 05/04/2015

SHEET 2 / 3

4/7/2013

| Parts List | | | |
|------------|--------------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005-F | 1 | FIT RESIN FITTING |
| 3 | TLN-2108-RC-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-1006 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | 7701-3-35 | 1 | MALE CONNECTOR |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXXX | 1 | FIT TIP |
| 31 | TLN-40402-CP-F-INT | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-----------------|-----|-----------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 57 | 6506-1-0.5 | 1 | POLY AIR WHIP |
| 58 | MS-2052-1 | 2 | POLY TUBE |
| 59 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 60 | PF-SE-02-05T-45 | 1 | ELBOW |
| 61 | TLN-2047 | 1 | BALL SPRING |
| 62 | TLN-2049 | 1 | NEEDLE SPRING |
| 63 | 7701-6-14 | 1 | STRAIGHT POLY FITTING |
| * 64 | 7304-3-1 | 1 | NYLON SEAL |
| 65 | TLN-1097-04 | 1 | SPRING HOUSING |
| 66 | CV-1097-05 | 1 | SPRING |
| 67 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 68 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 69 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 70 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 71 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

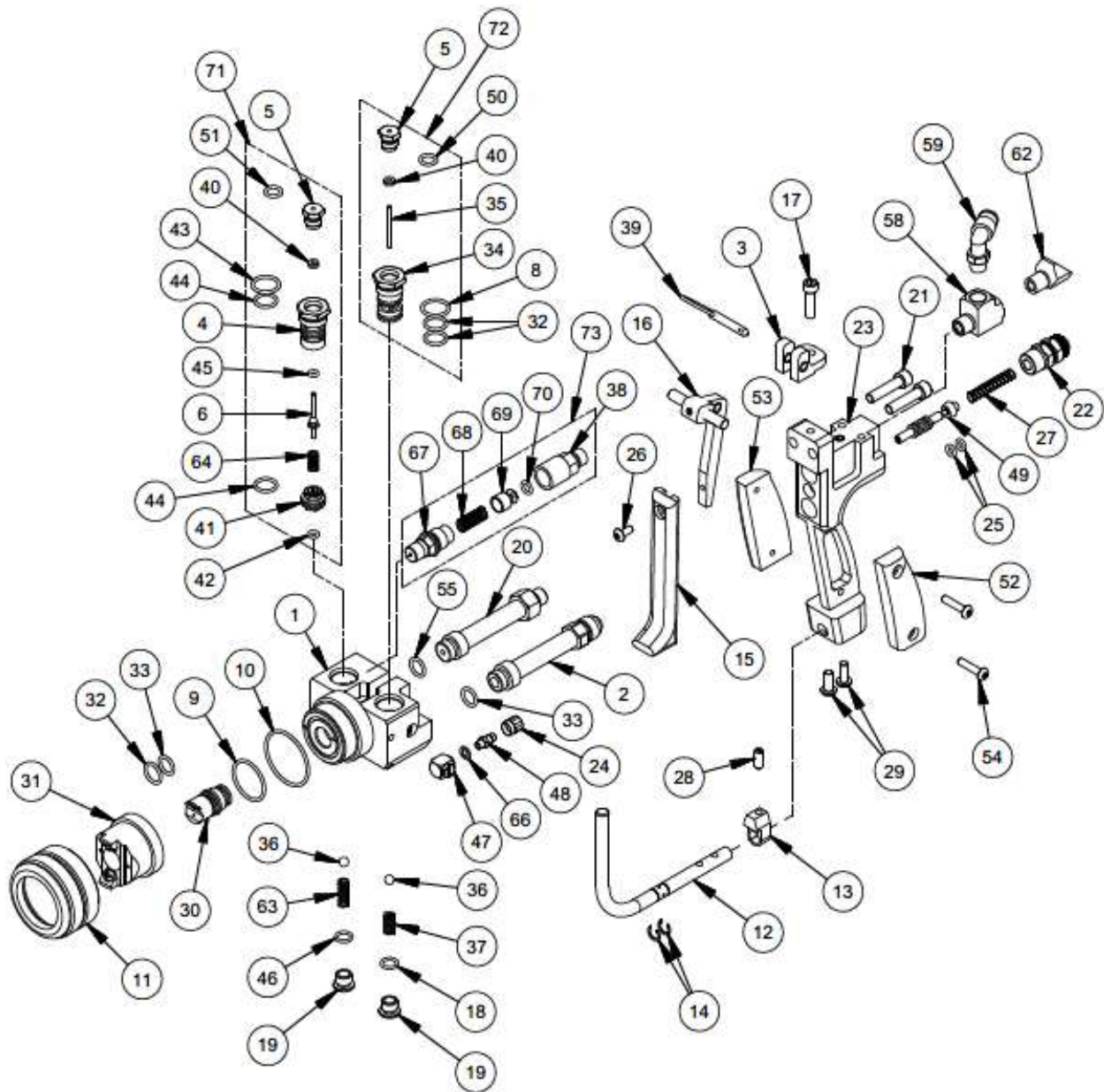
TALON EXTERNAL MIX CHOP GUN - FIT

TLN-XC-200-INT

REV: E 05/04/2015

SHEET 3 / 3

4/7/2013



MAGNUM VENUS PLASTECH

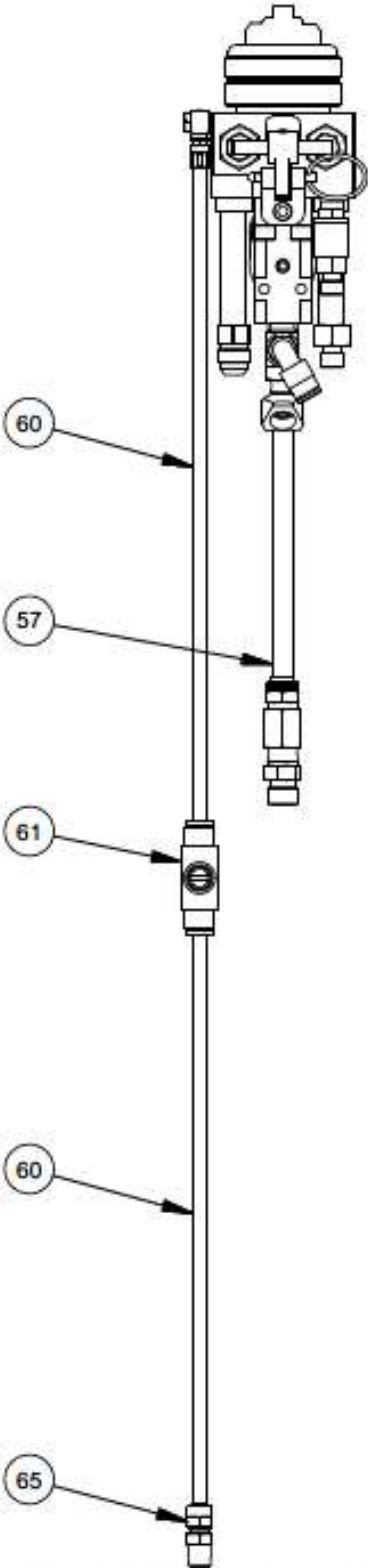
TALON EXTERNAL MIX CHOP GUN W/SIGNAL - FIT

TLN-XC-200S

REV:E 05/04/2015

SHEET 1 / 3

4/7/2013



MAGNUM VENUS PLASTECH

| | |
|--|-------------|
| TALON EXTERNAL MIX CHOP GUN W/SIGNAL - FIT | TLN-XC-200S |
|--|-------------|

REV:E 05/04/2015

SHEET 2 / 3

4/7/2013

| Parts List | | | | Parts List | | | |
|------------|------------------|-----|-------------------------|------------|-----------------|-----|-----------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | 57 | 6506-1-0.5 | 1 | POLY AIR WHIP |
| 2 | TLN-1005-F | 1 | FIT RESIN FITTING | 58 | PF-ST-02-BR | 1 | TEE FITTING |
| 3 | TLN-2108-RC-01 | 1 | TRIGGER MOUNT | 59 | MPH-2539 | 1 | MALE ELBOW |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE | 60 | MS-2052-1 | 2 | POLY TUBE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING | 61 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE | 62 | PF-SE-02-05T-45 | 1 | ELBOW |
| * 8 | O-E-015 | 1 | O-RING | 63 | TLN-2047 | 1 | BALL SPRING |
| * 9 | O-E-021 | 1 | O-RING | 64 | TLN-2049 | 1 | NEEDLE SPRING |
| * 10 | O-E-027 | 1 | O-RING | 65 | 7701-6-14 | 1 | STRAIGHT POLY FITTING |
| 11 | TLN-2013 | 1 | RETAINING RING | * 66 | 7304-3-1 | 1 | NYLON SEAL |
| 12 | TLN-2009 | 1 | TRIGGER GUARD | 67 | TLN-1097-04 | 1 | SPRING HOUSING |
| 13 | TLN-2036 | 1 | TRIGGER STOP | 68 | CV-2004 | 1 | VALVE SPRING |
| 14 | TLN-1031 | 2 | RETAINING RING | 69 | CV-2003 | 1 | VALVE PISTON |
| 15 | TLN-2025 | 1 | TRIGGER | * 70 | O-S-009A | 1 | O-RING |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 17 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| * 18 | O-E-3-903 | 1 | O-RING | | | | |
| 19 | TLN-2006 | 2 | PLUG | | | | |
| 20 | TLN-2014 | 1 | CATALYST FITTING | | | | |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 22 | 7701-3-35 | 1 | MALE CONNECTOR | | | | |
| 23 | TLN-2003-01 | 1 | HANDLE | | | | |
| 24 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE | | | | |
| * 25 | O-E-008 | 2 | O-RING | | | | |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 27 | 04070-1 | 1 | COMPRESSION SPRING | | | | |
| 28 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 30 | TLN-XXXX | 1 | FIT TIP | | | | |
| 31 | TLN-40402-CP-FIT | 1 | CATALYST TIP | | | | |
| * 32 | O-E-013 | 3 | O-RING | | | | |
| * 33 | O-E-012 | 2 | O-RING | | | | |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 35 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 36 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 37 | TLN-2044 | 1 | SPRING | | | | |
| 38 | TLN-1097-02 | 1 | HOUSING | | | | |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| 41 | TLN-2048 | 1 | SEAT INSERT | | | | |
| 42 | O-A-007 | 1 | O-RING | | | | |
| * 43 | O-S-015 | 1 | O-RING | | | | |
| * 44 | O-S-013 | 2 | O-RING | | | | |
| * 45 | O-S-006 | 1 | O-RING | | | | |
| * 46 | O-S-3-903 | 1 | O-RING | | | | |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL | | | | |
| * 50 | O-E-011 | 1 | O-RING | | | | |
| * 51 | O-S-011 | 1 | O-RING | | | | |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| * 55 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 71 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 72 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 73 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

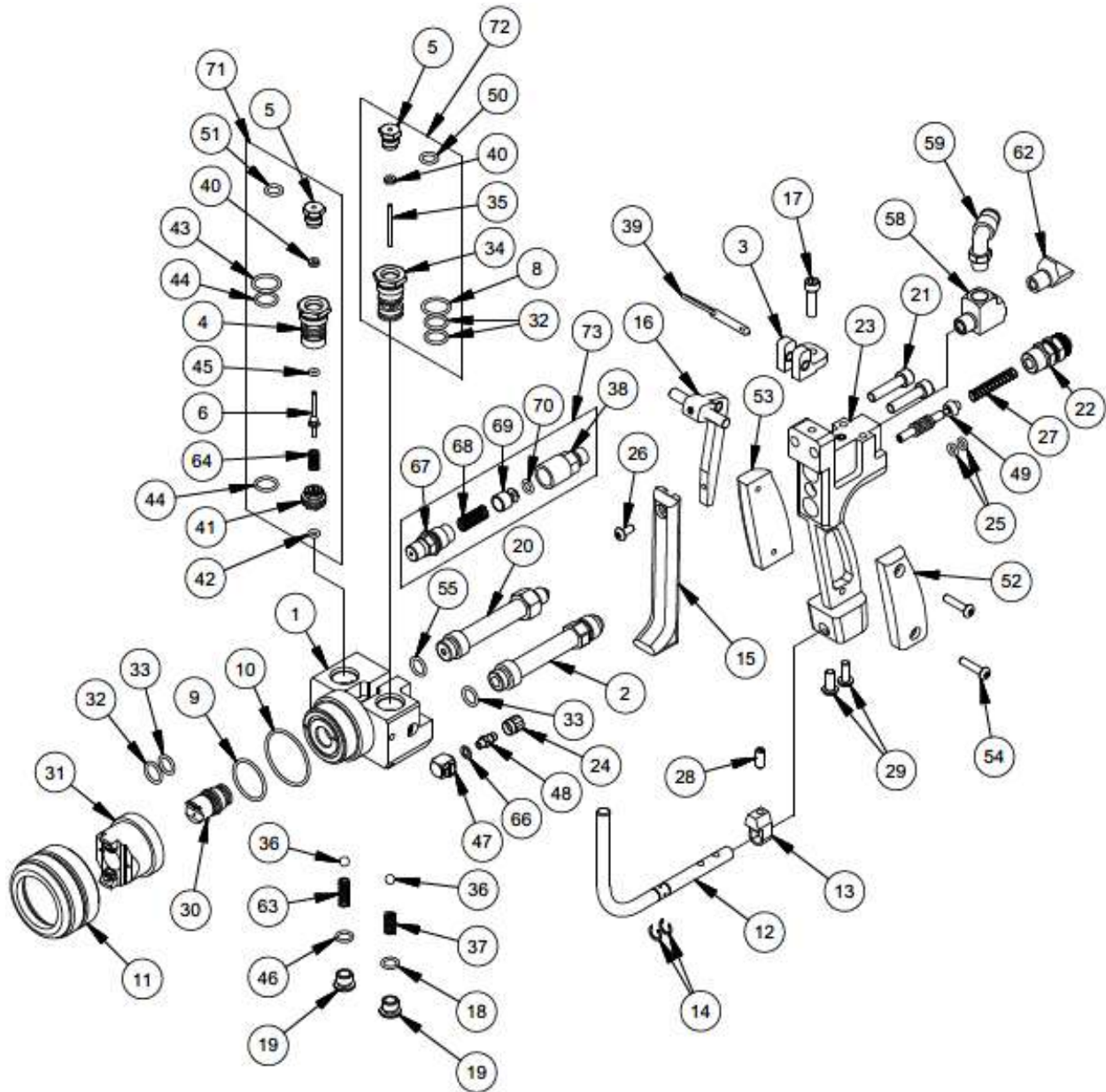
TALON EXTERNAL MIX CHOP GUN W/SIGNAL - FIT

TLN-XC-200S

REV: E 05/04/2015

SHEET 3 / 3

4/7/2013



MAGNUM VENUS PLASTECH

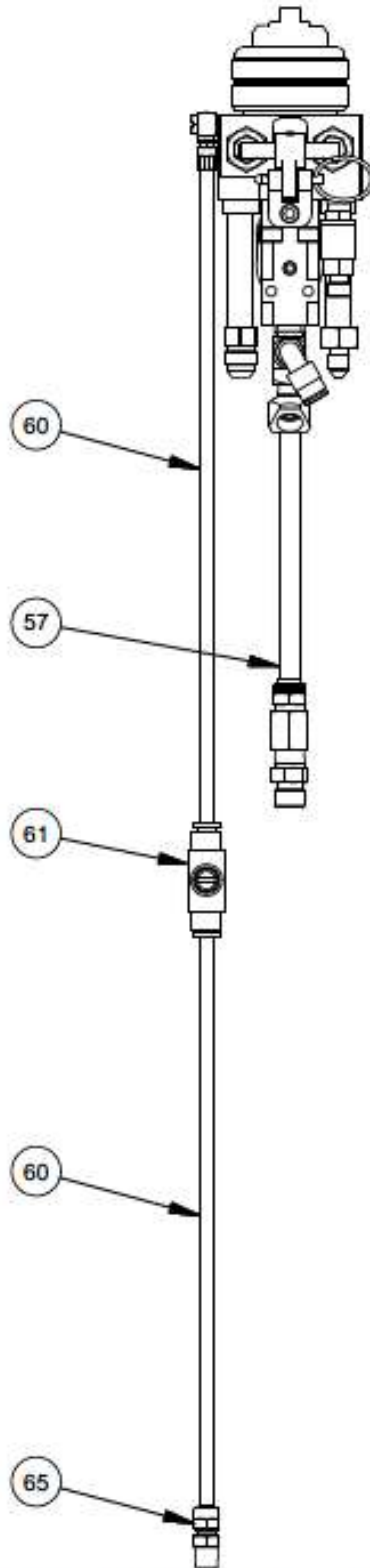
TALON EXTERNAL MIX CHOP GUN W/SIGNAL - FIT

TLN-XC-200S-INT

REV:E 05/04/2015

SHEET 1 / 3

4/7/2013



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX CHOP GUN W/SIGNAL - FIT

TLN-XC-200S-INT

REV:E 05/04/2015

SHEET 2 / 3

4/7/2013

| Parts List | | | | Parts List | | | | |
|------------|-------------|-----|-------------------------|------------|-----------------|----------|-----------------------|------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION | |
| | 1 | 1 | GUN HEAD ASSEMBLY | 57 | 6506-1-0.5 | 1 | POLY AIR WHIP | |
| | 2 | 1 | FIT RESIN FITTING | 58 | PF-ST-02-BR | 1 | TEE FITTING | |
| | 3 | 1 | TRIGGER MOUNT | 59 | MPH-2539 | 1 | MALE ELBOW | |
| | 4 | 1 | CATALYST CARTRIDGE | 60 | MS-2052-1 | 2 | POLY TUBE | |
| | 5 | 2 | ROD SEAL HOUSING | 61 | CPD-7016 | 1 | AIR CONTROL VALVE | |
| | 6 | 1 | CATALYST NEEDLE | 62 | PF-SE-02-05T-45 | 1 | ELBOW | |
| * | 8 | 1 | O-RING | 63 | TLN-2047 | 1 | BALL SPRING | |
| * | 9 | 1 | O-RING | 64 | TLN-2049 | 1 | NEEDLE SPRING | |
| * | 10 | 1 | O-RING | 65 | 7701-6-14 | 1 | STRAIGHT POLY FITTING | |
| | 11 | 1 | RETAINING RING | * | 66 | 7304-3-1 | 1 | NYLON SEAL |
| | 12 | 1 | TRIGGER GUARD | 67 | TLN-1097-04 | 1 | SPRING HOUSING | |
| | 13 | 1 | TRIGGER STOP | 68 | CV-2004 | 1 | VALVE SPRING | |
| | 14 | 2 | RETAINING RING | 69 | CV-2003 | 1 | VALVE PISTON | |
| | 15 | 1 | TRIGGER | * | 70 | O-S-009A | 1 | O-RING |
| | 16 | 1 | TRIGGER ARM ASSEMBLY | | | | | |
| | 17 | 1 | CAP SCREW | | | | | |
| * | 18 | 1 | O-RING | | | | | |
| | 19 | 2 | PLUG | | | | | |
| | 20 | 1 | CATALYST FITTING | | | | | |
| | 21 | 2 | SOCKET HEAD CAP SCREW | | | | | |
| | 22 | 1 | MALE CONNECTOR | | | | | |
| | 23 | 1 | HANDLE | | | | | |
| | 24 | 1 | HOSE CLAMP - POLY TUBE | | | | | |
| * | 25 | 2 | O-RING | | | | | |
| | 26 | 1 | BUTTON HEAD CAP SCREW | | | | | |
| | 27 | 1 | COMPRESSION SPRING | | | | | |
| | 28 | 1 | SPRING PLUNGER | | | | | |
| | 29 | 2 | BUTTON HEAD CAP SCREW | | | | | |
| | 30 | 1 | FIT TIP | | | | | |
| | 31 | 1 | CATALYST TIP | | | | | |
| * | 32 | 3 | O-RING | | | | | |
| * | 33 | 2 | O-RING | | | | | |
| | 34 | 1 | MATERIAL CARTRIDGE | | | | | |
| | 35 | 1 | ACTUATING ROD | | | | | |
| | 36 | 2 | CERAMIC BALL | | | | | |
| | 37 | 1 | SPRING | | | | | |
| | 38 | 1 | HOUSING | | | | | |
| | 39 | 1 | QUICK RELEASE PIN | | | | | |
| * | 40 | 2 | ROD SEAL ASSEMBLY | | | | | |
| | 41 | 1 | SEAT INSERT | | | | | |
| * | 42 | 1 | O-RING | | | | | |
| * | 43 | 1 | O-RING | | | | | |
| * | 44 | 2 | O-RING | | | | | |
| * | 45 | 1 | O-RING | | | | | |
| * | 46 | 1 | O-RING | | | | | |
| | 47 | 1 | SWIVEL ELBOW FITTING | | | | | |
| | 48 | 1 | 10-32 BARBED FITTING | | | | | |
| | 49 | 1 | AIR VALVE - SIGNAL | | | | | |
| * | 50 | 1 | O-RING | | | | | |
| * | 51 | 1 | O-RING | | | | | |
| | 52 | 1 | ERGONOMIC INSERT, LEFT | | | | | |
| | 53 | 1 | ERGONOMIC INSERT, RIGHT | | | | | |
| | 54 | 2 | BUTTON HEAD CAP SCREW | | | | | |
| * | 55 | 1 | O-RING | | | | | |

| REPAIR KIT | | | |
|----------------------|---------------------------------|--------------------------------------|--|
| * TLN-X-SK | (ASTERISKS DENOTE PARTS IN KIT) | | |
| AVAILABLE SEPARATELY | | | |
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE | |
| 71 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY | |
| 72 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY | |
| 73 | TLN-1097-01 | CHECK VALVE | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 71 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 72 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 73 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

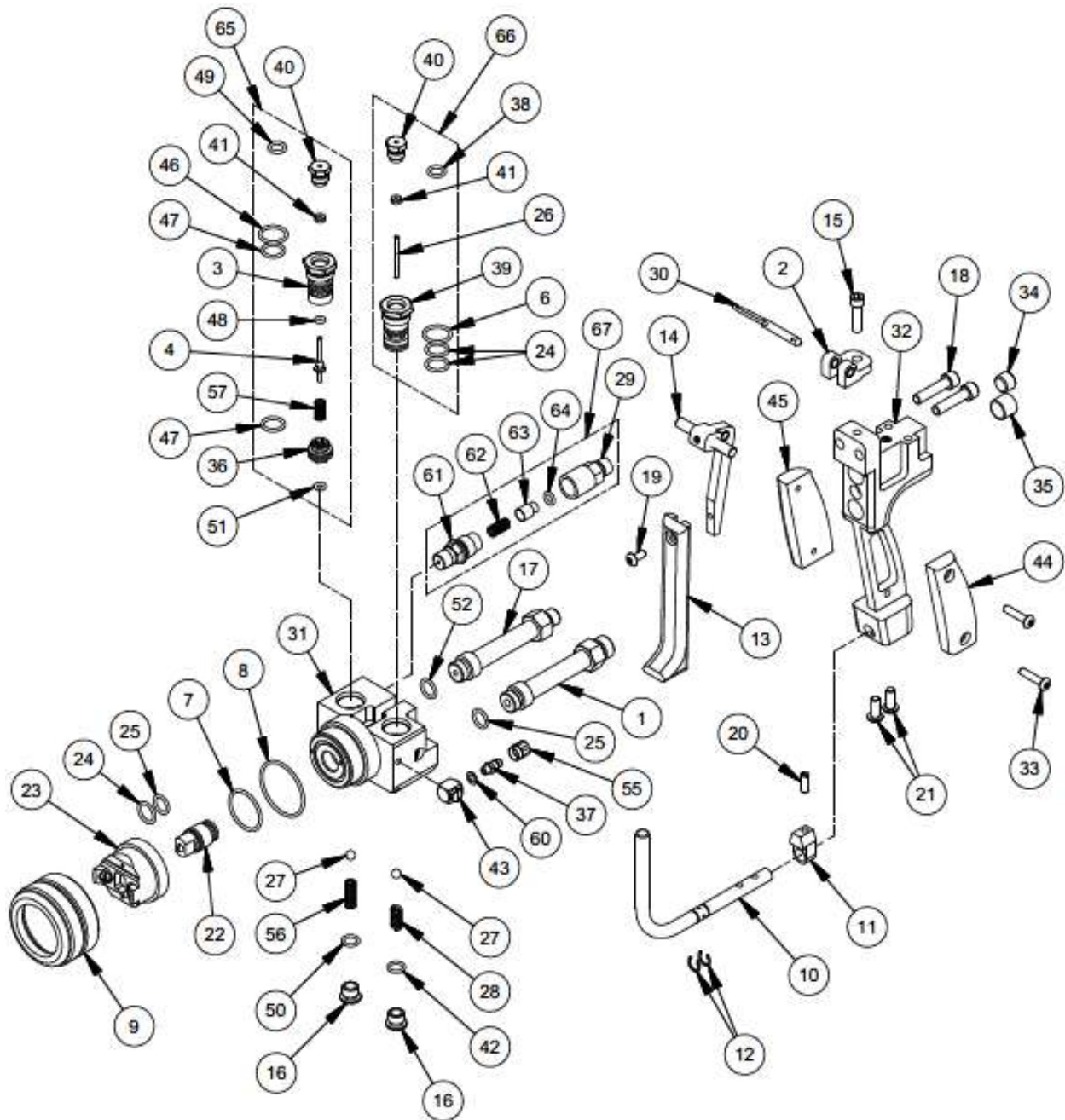
TALON EXTERNAL MIX CHOP GUN W/SIGNAL - FIT

TLN-XC-200S-INT

REV: E 05/04/2015

SHEET 3 / 3

4/7/2013



MAGNUM VENUS PLASTECH

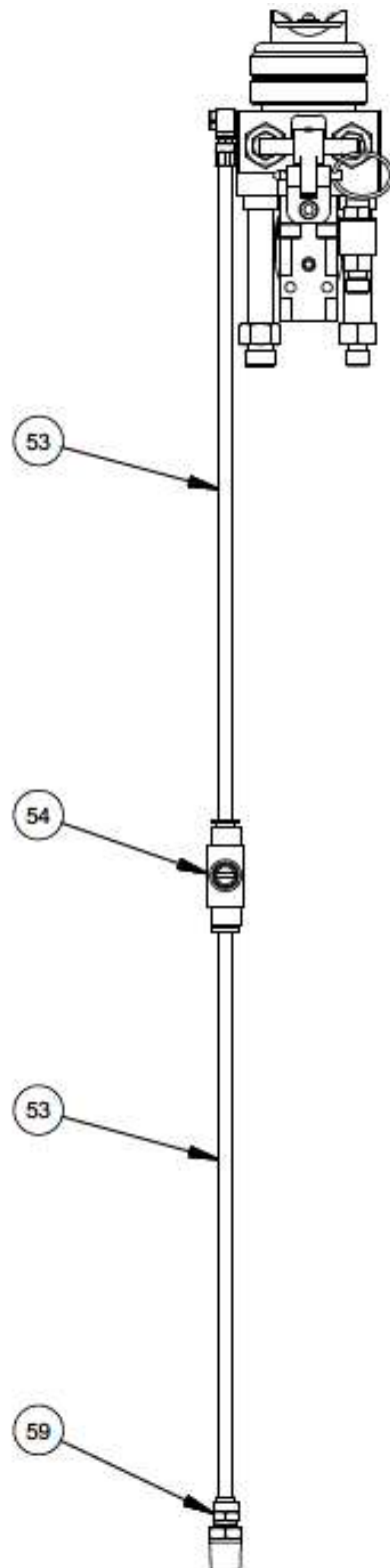
TALON EXTERNAL MIX GELCOAT GUN - STANDARD SPRAY TIP

TLN-XG-100

REV:D 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN - STANDARD SPRAY TIP

TLN-XG-100

REV:D 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | | Parts List | | | |
|------------|----------------|-----|-------------------------|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-1005 | 1 | RESIN FITTING | 53 | MS-2052-1 | 2 | POLY TUBE |
| 2 | TLN-2108-01 | 1 | TRIGGER MOUNT | 54 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 3 | TLN-2084 | 1 | CATALYST CARTRIDGE | 55 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 4 | TLN-2082 | 1 | CATALYST NEEDLE | 56 | TLN-2047 | 1 | BALL SPRING |
| * 6 | O-E-015 | 1 | O-RING | 57 | TLN-2049 | 1 | NEEDLE SPRING |
| * 7 | O-E-021 | 1 | O-RING | 59 | 00383 | 1 | MALE CONNECTOR |
| * 8 | O-E-027 | 1 | O-RING | * 60 | 7304-3-1 | 1 | NYLON SEAL |
| 9 | TLN-2013 | 1 | RETAINING RING | 61 | TLN-1097-04 | 1 | SPRING HOUSING |
| 10 | TLN-2009 | 1 | TRIGGER GUARD | 62 | CV-1097-05 | 1 | SPRING |
| 11 | TLN-2036 | 1 | TRIGGER STOP | 63 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| 12 | TLN-1031 | 2 | RETAINING RING | * 64 | O-S-009A | 1 | O-RING |
| 13 | TLN-2025 | 1 | TRIGGER | | | | |
| 14 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 15 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| 16 | TLN-2006 | 2 | PLUG | | | | |
| 17 | TLN-2014 | 1 | CATALYST FITTING | | | | |
| 18 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 19 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 20 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 21 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 22 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP | | | | |
| 23 | TLN-40802-CP | 1 | CATALYST TIP | | | | |
| * 24 | O-E-013 | 3 | O-RING | | | | |
| * 25 | O-E-012 | 2 | O-RING | | | | |
| 26 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 27 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 28 | TLN-2044 | 1 | SPRING | | | | |
| 29 | TLN-1097-02 | 1 | HOUSING | | | | |
| 30 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| 31 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | | | | |
| 32 | TLN-2003-01 | 1 | HANDLE | | | | |
| 33 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 34 | PF-AP-02 | 1 | PIPE PLUG | | | | |
| 35 | PF-AP-04 | 1 | ALLEN PLUG | | | | |
| 36 | TLN-2048 | 1 | SEAT INSERT | | | | |
| 37 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| * 38 | O-E-011 | 1 | O-RING | | | | |
| 39 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 40 | TLN-2021 | 2 | ROD SEAL HOUSING | | | | |
| * 41 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| * 42 | O-E-3-903 | 1 | O-RING | | | | |
| 43 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 44 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 45 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| * 46 | O-S-015 | 1 | O-RING | | | | |
| * 47 | O-S-013 | 2 | O-RING | | | | |
| * 48 | O-S-006 | 1 | O-RING | | | | |
| * 49 | O-S-011 | 1 | O-RING | | | | |
| * 50 | O-S-3-903 | 1 | O-RING | | | | |
| * 51 | O-A-007 | 1 | O-RING | | | | |
| * 52 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 14A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 65 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 66 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 67 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

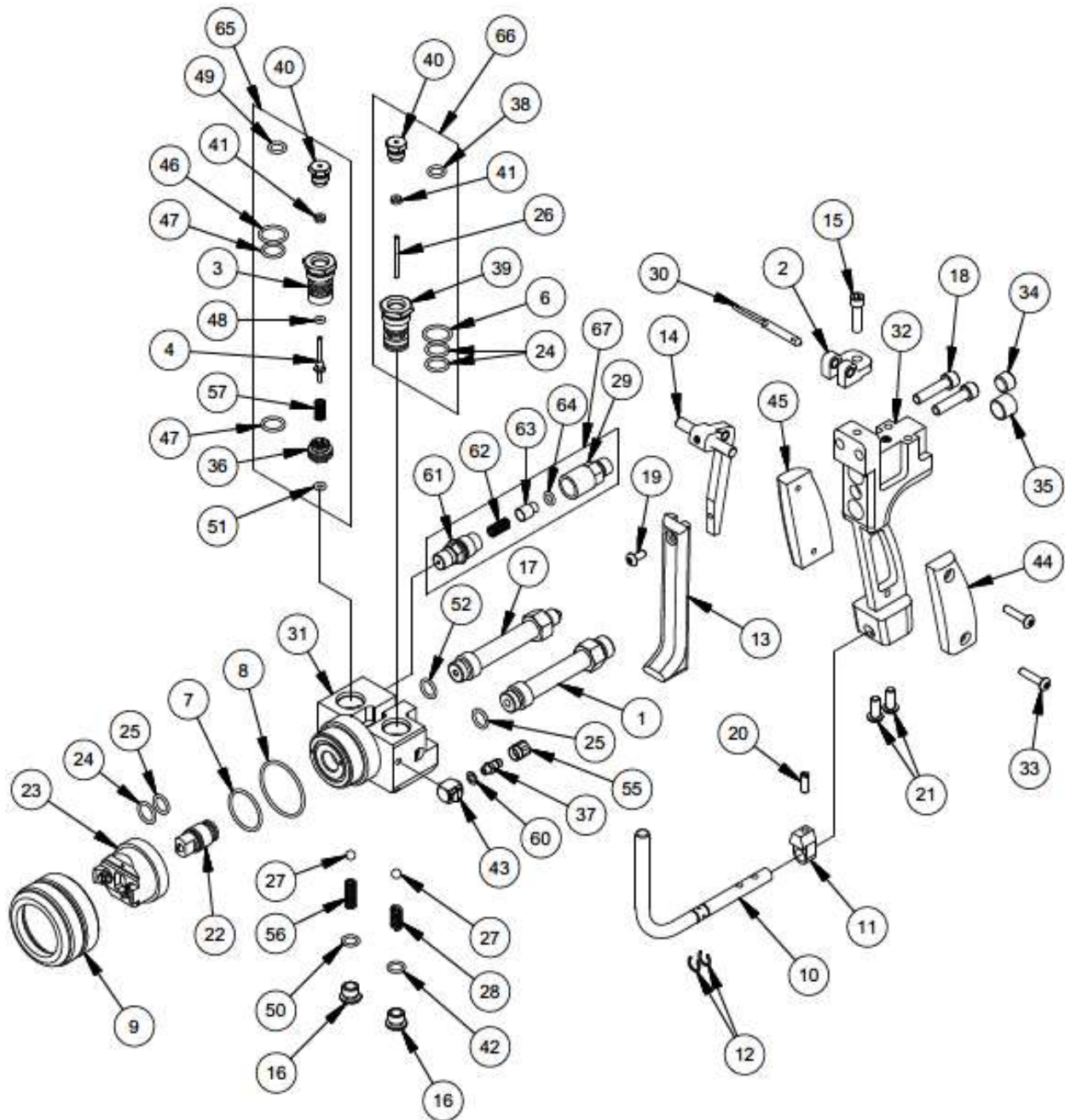
TALON EXTERNAL MIX GELCOAT GUN - STANDARD SPRAY TIP

TLN-XG-100

REV:D 05/04/2015

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9/18/2014



MAGNUM VENUS PLASTECH

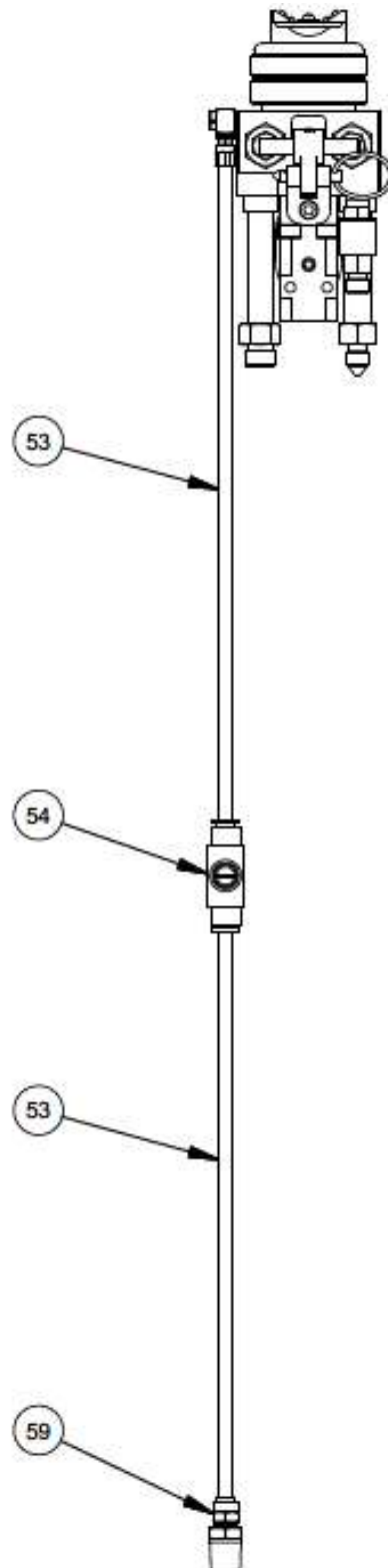
TALON EXTERNAL MIX GELCOAT GUN - STANDARD SPRAY TIP

TLN-XG-100-INT

REV:D 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN - STANDARD SPRAY TIP

TLN-XG-100-INT

REV:D 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | | Parts List | | | |
|------------|------------------|-----|-------------------------|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-1005 | 1 | RESIN FITTING | 53 | MS-2052-1 | 2 | POLY TUBE |
| 2 | TLN-2108-01 | 1 | TRIGGER MOUNT | 54 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 3 | TLN-2084 | 1 | CATALYST CARTRIDGE | 55 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 4 | TLN-2082 | 1 | CATALYST NEEDLE | 56 | TLN-2047 | 1 | BALL SPRING |
| * 6 | O-E-015 | 1 | O-RING | 57 | TLN-2049 | 1 | NEEDLE SPRING |
| * 7 | O-E-021 | 1 | O-RING | 59 | 00383 | 1 | MALE CONNECTOR |
| * 8 | O-E-027 | 1 | O-RING | * 60 | 7304-3-1 | 1 | NYLON SEAL |
| 9 | TLN-2013 | 1 | RETAINING RING | 61 | TLN-1097-04 | 1 | SPRING HOUSING |
| 10 | TLN-2009 | 1 | TRIGGER GUARD | 62 | CV-1097-05 | 1 | SPRING |
| 11 | TLN-2036 | 1 | TRIGGER STOP | 63 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| 12 | TLN-1031 | 2 | RETAINING RING | * 64 | O-S-009A | 1 | O-RING |
| 13 | TLN-2025 | 1 | TRIGGER | | | | |
| 14 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 15 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| 16 | TLN-2006 | 2 | PLUG | | | | |
| 17 | TLN-1006 | 1 | CATALYST FITTING | | | | |
| 18 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 19 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 20 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 21 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 22 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP | | | | |
| 23 | TLN-40802-CP-INT | 1 | CATALYST TIP | | | | |
| * 24 | O-E-013 | 3 | O-RING | | | | |
| * 25 | O-E-012 | 2 | O-RING | | | | |
| 26 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 27 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 28 | TLN-2044 | 1 | SPRING | | | | |
| 29 | TLN-1097-02 | 1 | HOUSING | | | | |
| 30 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| 31 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | | | | |
| 32 | TLN-2003-01 | 1 | HANDLE | | | | |
| 33 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 34 | PF-AP-02 | 1 | PIPE PLUG | | | | |
| 35 | PF-AP-04 | 1 | ALLEN PLUG | | | | |
| 36 | TLN-2048 | 1 | SEAT INSERT | | | | |
| 37 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| * 38 | O-E-011 | 1 | O-RING | | | | |
| 39 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 40 | TLN-2021 | 2 | ROD SEAL HOUSING | | | | |
| * 41 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| * 42 | O-E-3-903 | 1 | O-RING | | | | |
| 43 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 44 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 45 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| * 46 | O-S-015 | 1 | O-RING | | | | |
| * 47 | O-S-013 | 2 | O-RING | | | | |
| * 48 | O-S-006 | 1 | O-RING | | | | |
| * 49 | O-S-011 | 1 | O-RING | | | | |
| * 50 | O-S-3-903 | 1 | O-RING | | | | |
| * 51 | O-A-007 | 1 | O-RING | | | | |
| * 52 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 14A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 65 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 66 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 67 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

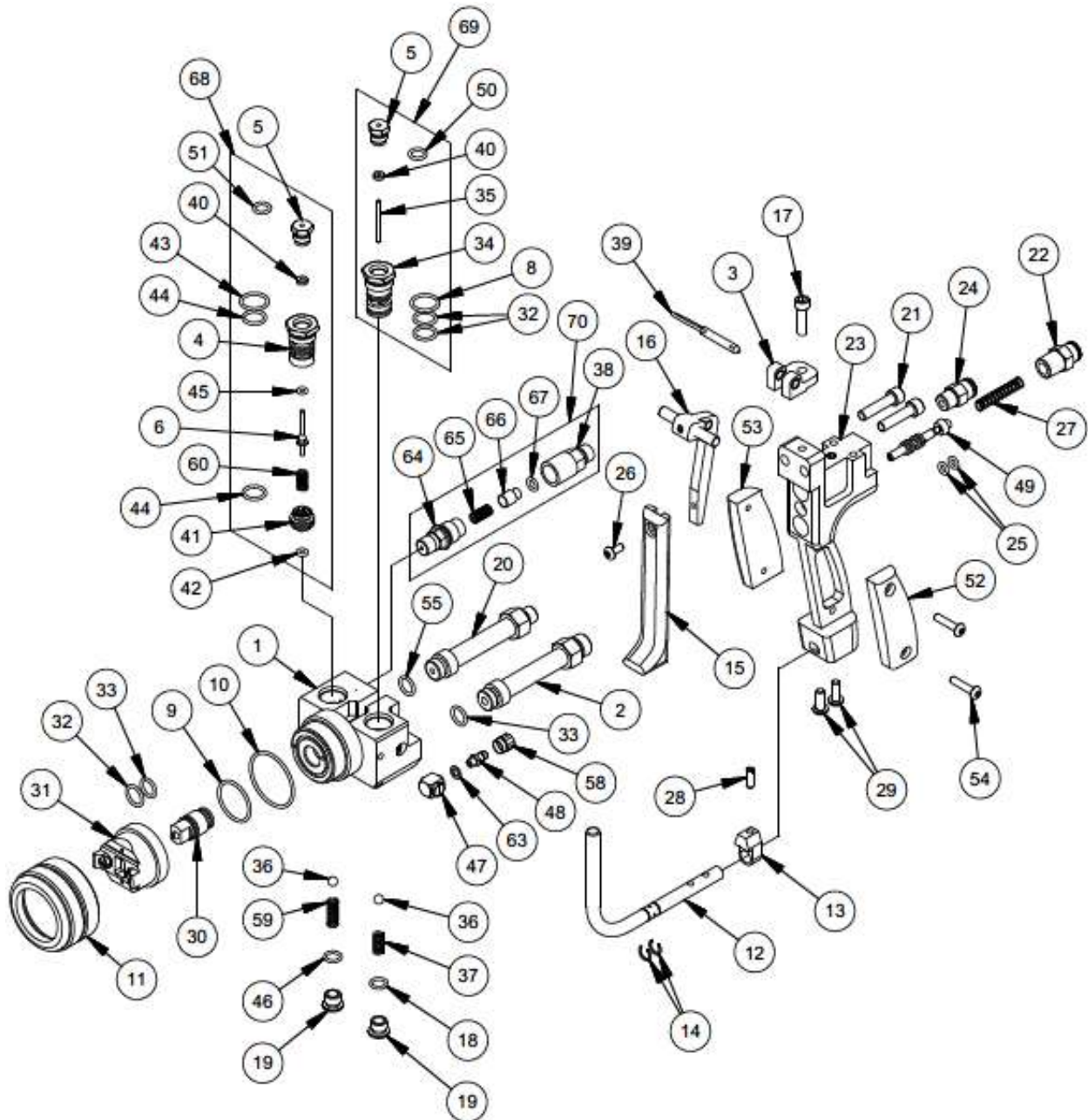
TALON EXTERNAL MIX GELCOAT GUN - STANDARD SPRAY TIP

TLN-XG-100-INT

REV:D 05/04/2015

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9/18/2014



MAGNUM VENUS PLASTECH

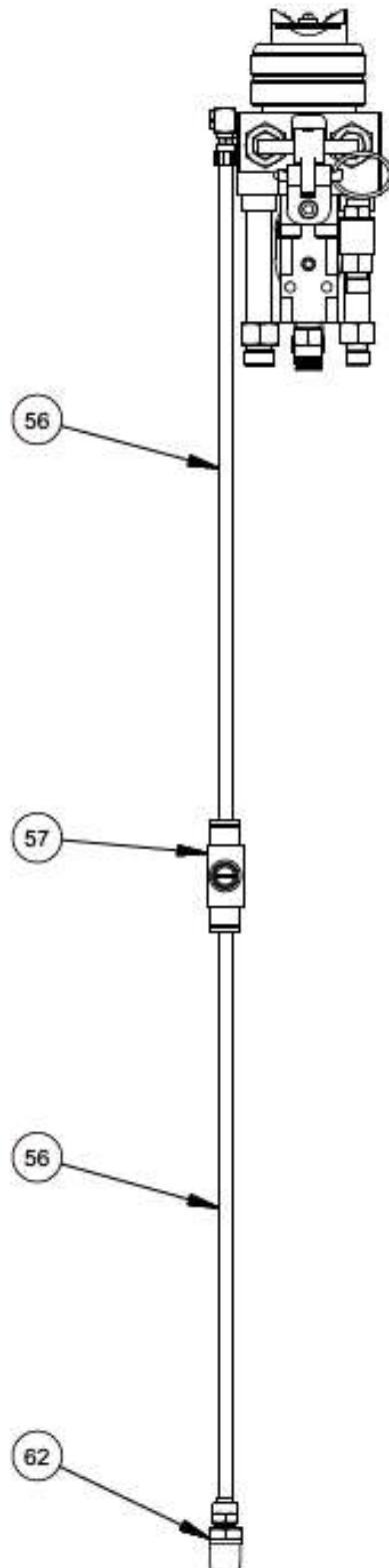
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - STANDARD SPRAY TIP

TLN-XG-100S

REV:D 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - STANDARD SPRAY TIP

TLN-XG-100S

REV:D 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | |
|------------|-----------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005 | 1 | RESIN FITTING |
| 3 | TLN-2108-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-2014 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | TLN-2035 | 1 | AIR INLET FITTING |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 07223 | 1 | MALE CONNECTOR |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP |
| 31 | TLN-40802-CP | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 56 | MS-2052-1 | 2 | POLY TUBE |
| 57 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 58 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 59 | TLN-2047 | 1 | BALL SPRING |
| 60 | TLN-2049 | 1 | NEEDLE SPRING |
| 62 | 00383 | 1 | MALE CONNECTOR |
| * 63 | 7304-3-1 | 1 | NYLON SEAL |
| 64 | TLN-1097-04 | 1 | SPRING HOUSING |
| 65 | CV-1097-05 | 1 | SPRING |
| 66 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 67 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 68 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 69 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 70 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

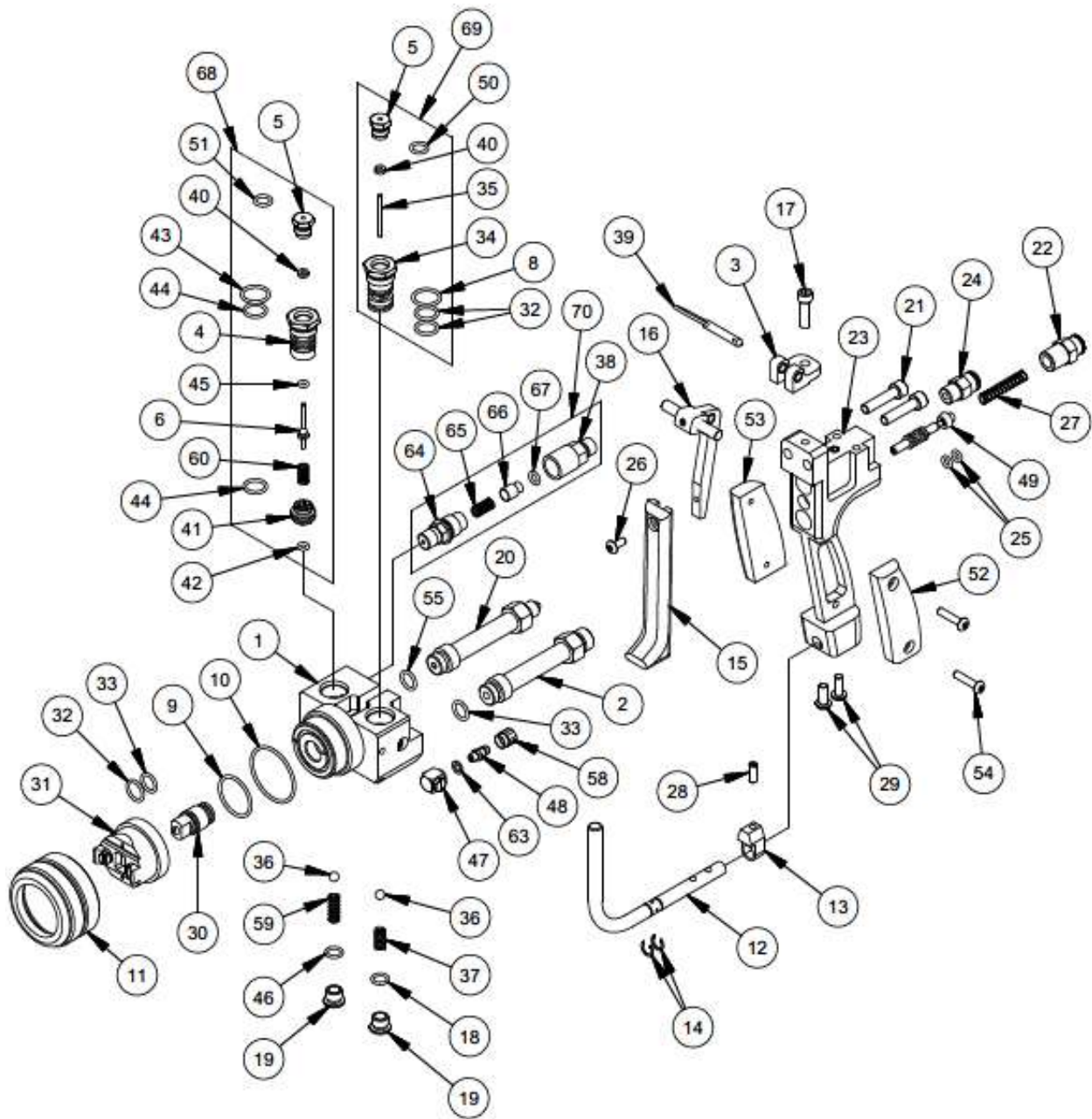
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - STANDARD SPRAY TIP

TLN-XG-100S

REV:D 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

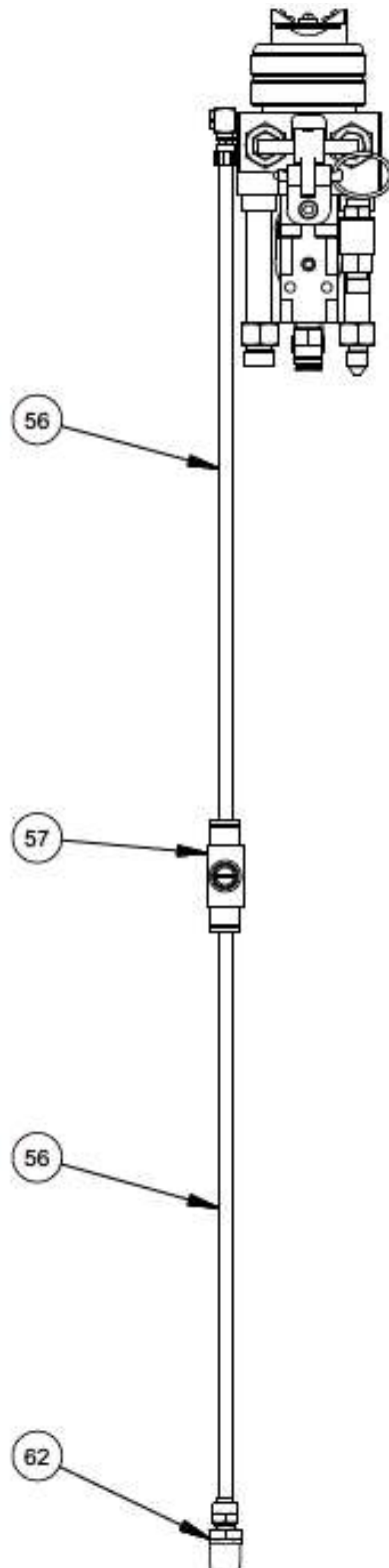
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - STANDARD SPRAY TIP

TLN-XG-100S-INT

REV:D 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - STANDARD SPRAY TIP

TLN-XG-100S-INT

REV:D 05/04/2015

SHEET 2 / 3

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| Parts List | | | |
|------------|------------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005 | 1 | RESIN FITTING |
| 3 | TLN-2108-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-1006 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | TLN-2035 | 1 | AIR INLET FITTING |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 07223 | 1 | MALE CONNECTOR |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXX-CT | 1 | CLASSIC SPRAY TIP |
| 31 | TLN-40802-CP-INT | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 56 | MS-2052-1 | 2 | POLY TUBE |
| 57 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 58 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 59 | TLN-2047 | 1 | BALL SPRING |
| 60 | TLN-2049 | 1 | NEEDLE SPRING |
| 62 | 00383 | 1 | MALE CONNECTOR |
| * 63 | 7304-3-1 | 1 | NYLON SEAL |
| 64 | TLN-1097-04 | 1 | SPRING HOUSING |
| 65 | CV-1097-05 | 1 | SPRING |
| 66 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 67 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 68 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 69 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 70 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

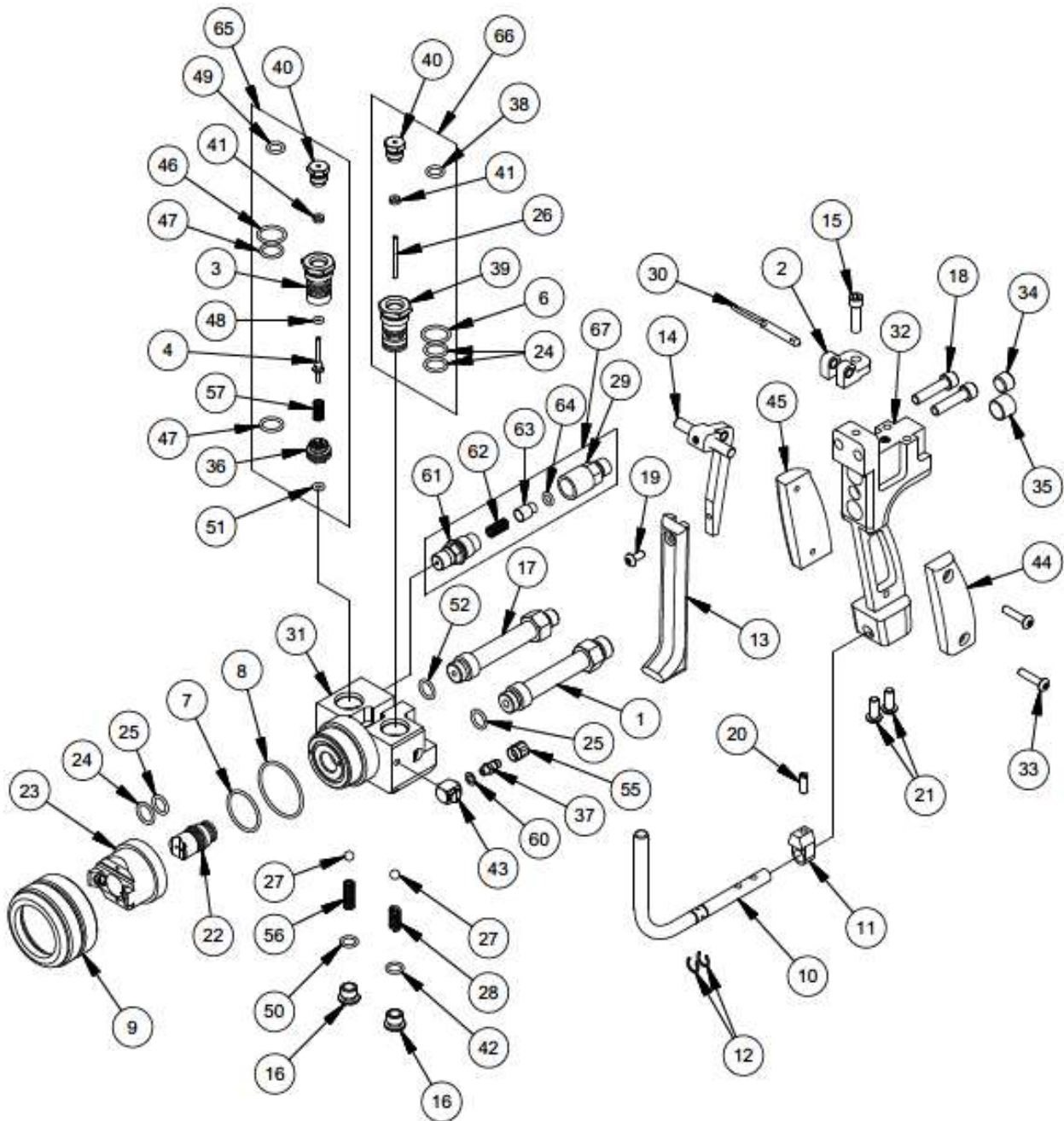
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - STANDARD SPRAY TIP

TLN-XG-100S-INT

REV:D 05/04/2015

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9/18/2014



MAGNUM VENUS PLASTECH

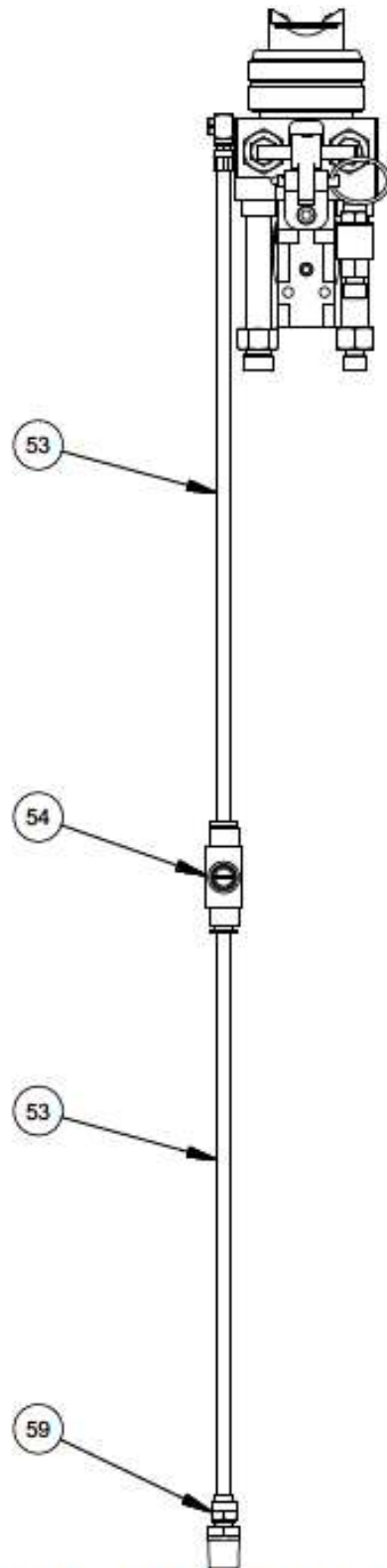
TALON EXTERNAL MIX GELCOAT GUN - FIT

TLN-XG-200

REV:F 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN - FIT

TLN-XG-200

REV:F 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | |
|------------|------------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-1005 | 1 | RESIN FITTING |
| 2 | TLN-2108-01 | 1 | TRIGGER MOUNT |
| 3 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 4 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 6 | O-E-015 | 1 | O-RING |
| * 7 | O-E-021 | 1 | O-RING |
| * 8 | O-E-027 | 1 | O-RING |
| 9 | TLN-2013 | 1 | RETAINING RING |
| 10 | TLN-2009 | 1 | TRIGGER GUARD |
| 11 | TLN-2036 | 1 | TRIGGER STOP |
| 12 | TLN-1031 | 2 | RETAINING RING |
| 13 | TLN-2025 | 1 | TRIGGER |
| 14 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 15 | F-CS-1224-12 | 1 | CAP SCREW |
| 16 | TLN-2006 | 2 | PLUG |
| 17 | TLN-2014 | 1 | CATALYST FITTING |
| 18 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 19 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 20 | LWG-6527 | 1 | SPRING PLUNGER |
| 21 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 22 | TLN-XXXX | 1 | FIT TIP |
| 23 | TLN-40402-CP-FIT | 1 | CATALYST TIP |
| * 24 | O-E-013 | 3 | O-RING |
| * 25 | O-E-012 | 2 | O-RING |
| 26 | TLN-2016 | 1 | ACTUATING ROD |
| 27 | TLN-2043 | 2 | CERAMIC BALL |
| 28 | TLN-2044 | 1 | SPRING |
| 29 | TLN-1097-02 | 1 | HOUSING |
| 30 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| 31 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 32 | TLN-2003-01 | 1 | HANDLE |
| 33 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| 34 | PF-AP-02 | 1 | PIPE PLUG |
| 35 | PF-AP-04 | 1 | ALLEN PLUG |
| 36 | TLN-2048 | 1 | SEAT INSERT |
| 37 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| * 38 | O-E-011 | 1 | O-RING |
| 39 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 40 | TLN-2021 | 2 | ROD SEAL HOUSING |
| * 41 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| * 42 | O-E-3-903 | 1 | O-RING |
| 43 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 44 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 45 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| * 46 | O-S-015 | 1 | O-RING |
| * 47 | O-S-013 | 2 | O-RING |
| * 48 | O-S-006 | 1 | O-RING |
| * 49 | O-S-011 | 1 | O-RING |
| * 50 | O-S-3-903 | 1 | O-RING |
| * 51 | O-A-007 | 1 | O-RING |
| * 52 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 53 | MS-2052-1 | 2 | POLY TUBE |
| 54 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 55 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 56 | TLN-2047 | 1 | BALL SPRING |
| 57 | TLN-2049 | 1 | NEEDLE SPRING |
| 59 | 00383 | 1 | MALE CONNECTOR |
| * 60 | 7304-3-1 | 1 | NYLON SEAL |
| 61 | TLN-1097-04 | 1 | SPRING HOUSING |
| 62 | CV-1097-05 | 1 | SPRING |
| 63 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 64 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 14A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 65 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 66 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 67 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

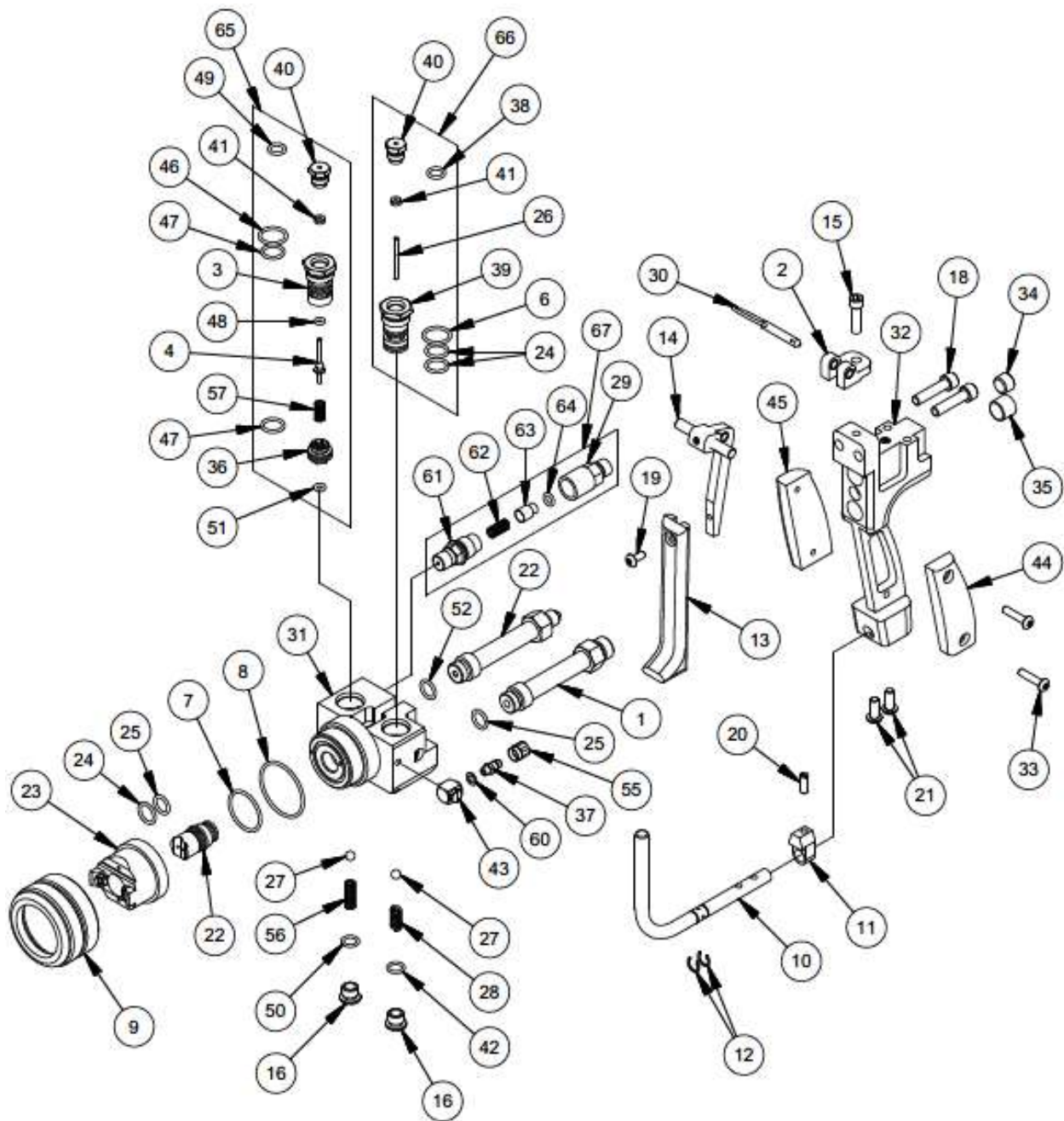
TALON EXTERNAL MIX GELCOAT GUN - FIT

TLN-XG-200

REV: F 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

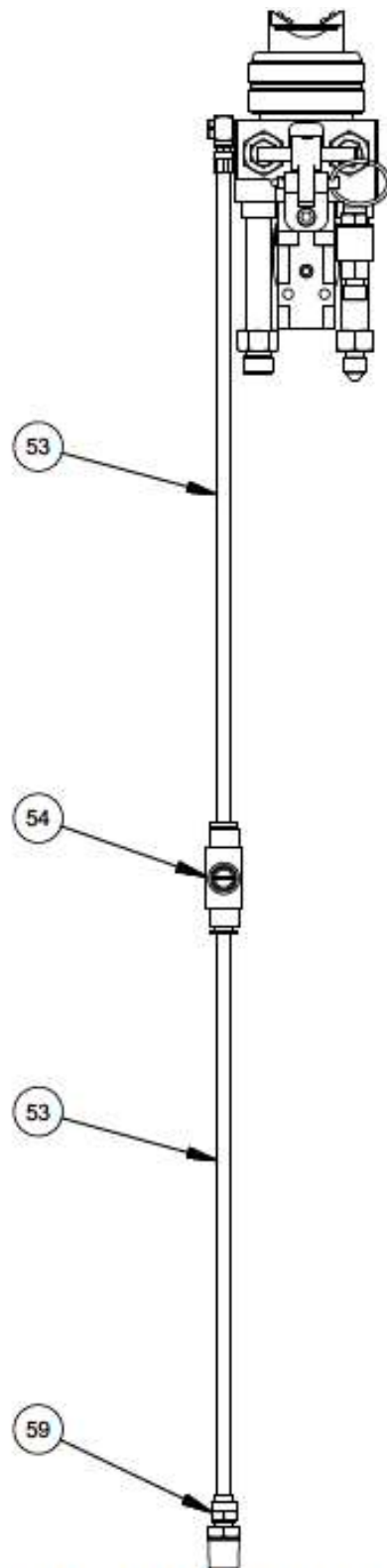
TALON EXTERNAL MIX GELCOAT GUN - FIT

TLN-XG-200-INT

REV: F 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN - FIT

TLN-XG-200-INT

REV:F 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | | Parts List | | | |
|------------|--------------------|-----|-------------------------|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-1005 | 1 | RESIN FITTING | 53 | MS-2052-1 | 2 | POLY TUBE |
| 2 | TLN-2108-01 | 1 | TRIGGER MOUNT | 54 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 3 | TLN-2084 | 1 | CATALYST CARTRIDGE | 55 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 4 | TLN-2082 | 1 | CATALYST NEEDLE | 56 | TLN-2047 | 1 | BALL SPRING |
| * 6 | O-E-015 | 1 | O-RING | 57 | TLN-2049 | 1 | NEEDLE SPRING |
| * 7 | O-E-021 | 1 | O-RING | 59 | 00383 | 1 | MALE CONNECTOR |
| * 8 | O-E-027 | 1 | O-RING | * 60 | 7304-3-1 | 1 | NYLON SEAL |
| 9 | TLN-2013 | 1 | RETAINING RING | 61 | TLN-1097-04 | 1 | SPRING HOUSING |
| 10 | TLN-2009 | 1 | TRIGGER GUARD | 62 | CV-1097-05 | 1 | SPRING |
| 11 | TLN-2036 | 1 | TRIGGER STOP | 63 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| 12 | TLN-1031 | 2 | RETAINING RING | * 64 | O-S-009A | 1 | O-RING |
| 13 | TLN-2025 | 1 | TRIGGER | | | | |
| 14 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 15 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| 16 | TLN-2006 | 2 | PLUG | | | | |
| 18 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 19 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 20 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 21 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 22 | TLN-XXXX | 1 | FIT TIP | | | | |
| 22 | TLN-1006 | 1 | CATALYST FITTING | | | | |
| 23 | TLN-40402-CP-F-INT | 1 | CATALYST TIP | | | | |
| * 24 | O-E-013 | 3 | O-RING | | | | |
| * 25 | O-E-012 | 2 | O-RING | | | | |
| 26 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 27 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 28 | TLN-2044 | 1 | SPRING | | | | |
| 29 | TLN-1097-02 | 1 | HOUSING | | | | |
| 30 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| 31 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | | | | |
| 32 | TLN-2003-01 | 1 | HANDLE | | | | |
| 33 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 34 | PF-AP-02 | 1 | PIPE PLUG | | | | |
| 35 | PF-AP-04 | 1 | ALLEN PLUG | | | | |
| 36 | TLN-2048 | 1 | SEAT INSERT | | | | |
| 37 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| * 38 | O-E-011 | 1 | O-RING | | | | |
| 39 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 40 | TLN-2021 | 2 | ROD SEAL HOUSING | | | | |
| * 41 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| * 42 | O-E-3-903 | 1 | O-RING | | | | |
| 43 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 44 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 45 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| * 46 | O-S-015 | 1 | O-RING | | | | |
| * 47 | O-S-013 | 2 | O-RING | | | | |
| * 48 | O-S-006 | 1 | O-RING | | | | |
| * 49 | O-S-011 | 1 | O-RING | | | | |
| * 50 | O-S-3-903 | 1 | O-RING | | | | |
| * 51 | O-A-007 | 1 | O-RING | | | | |
| * 52 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 14A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 65 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 66 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 67 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

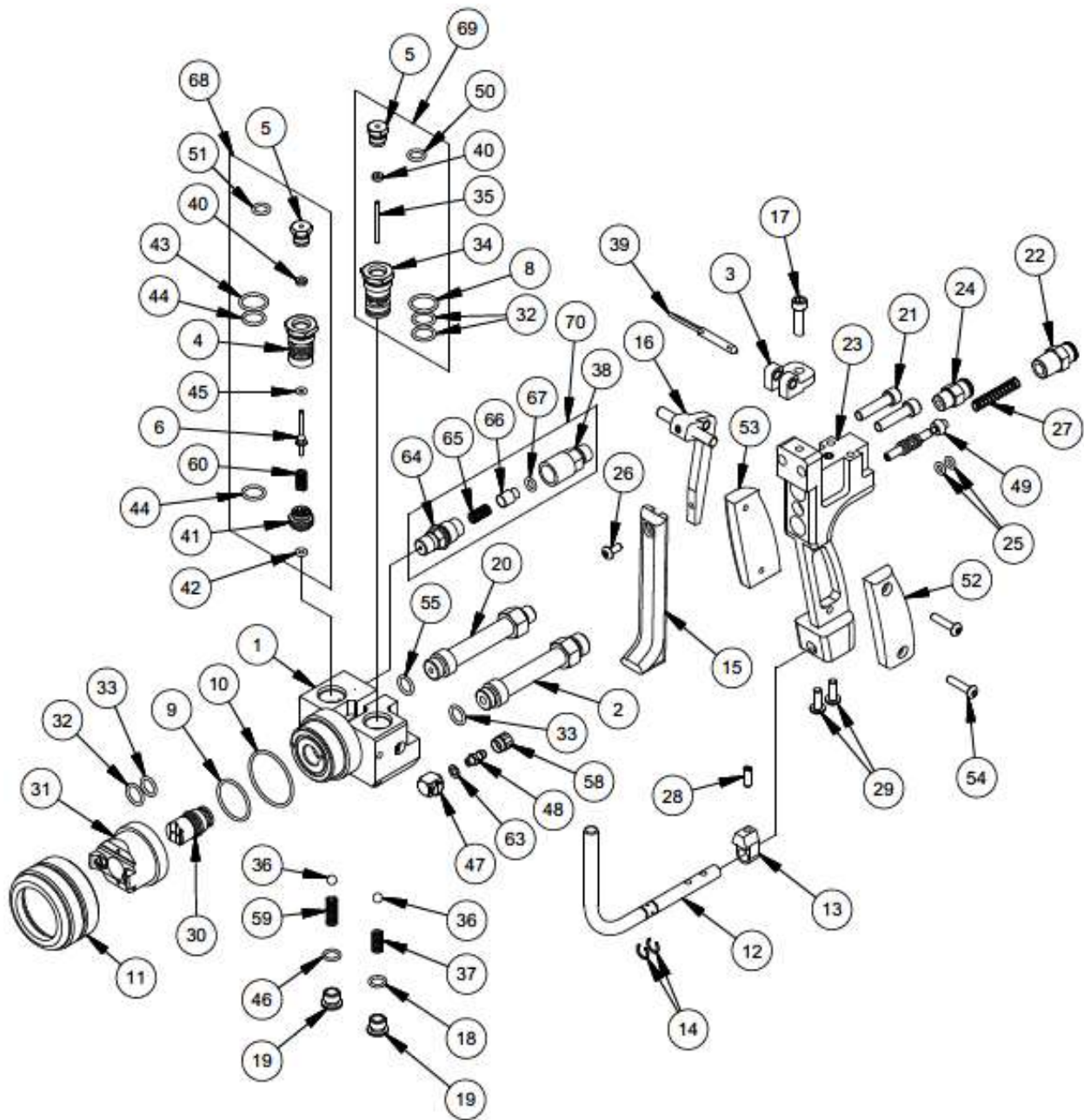
TALON EXTERNAL MIX GELCOAT GUN - FIT

TLN-XG-200-INT

REV: F 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

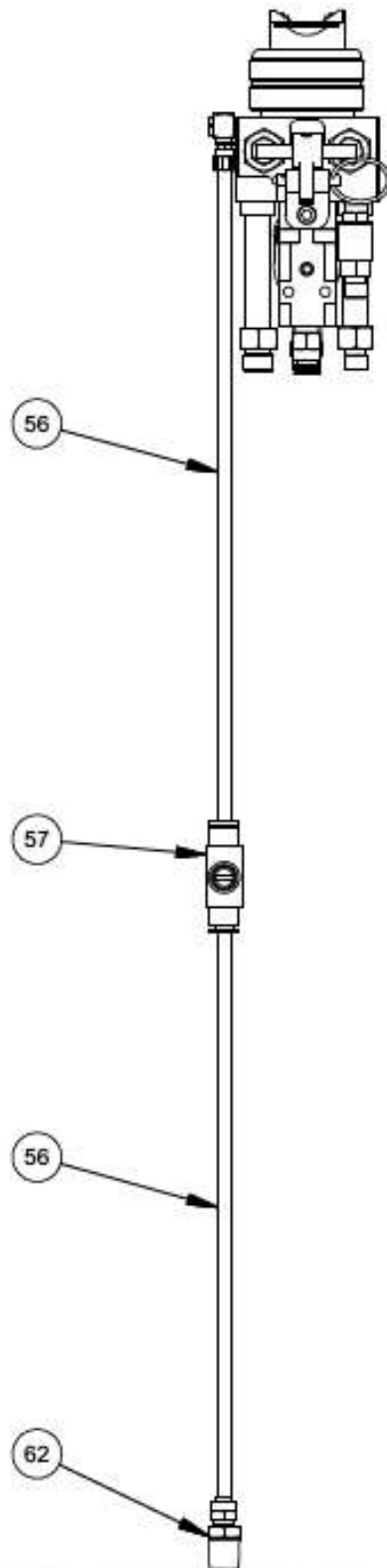
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - FIT

TLN-XG-200S

REV:F 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - FIT

TLN-XG-200S

REV:F 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | |
|------------|------------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005 | 1 | RESIN FITTING |
| 3 | TLN-2108-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-2014 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | TLN-2035 | 1 | AIR INLET FITTING |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 07223 | 1 | MALE CONNECTOR |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXXX | 1 | FIT TIP |
| 31 | TLN-40402-CP-FIT | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 56 | MS-2052-1 | 2 | POLY TUBE |
| 57 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 58 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 59 | TLN-2047 | 1 | BALL SPRING |
| 60 | TLN-2049 | 1 | NEEDLE SPRING |
| 62 | 00383 | 1 | MALE CONNECTOR |
| * 63 | 7304-3-1 | 1 | NYLON SEAL |
| 64 | TLN-1097-04 | 1 | SPRING HOUSING |
| 65 | CV-1097-05 | 1 | SPRING |
| 66 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 67 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 68 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 69 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 70 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

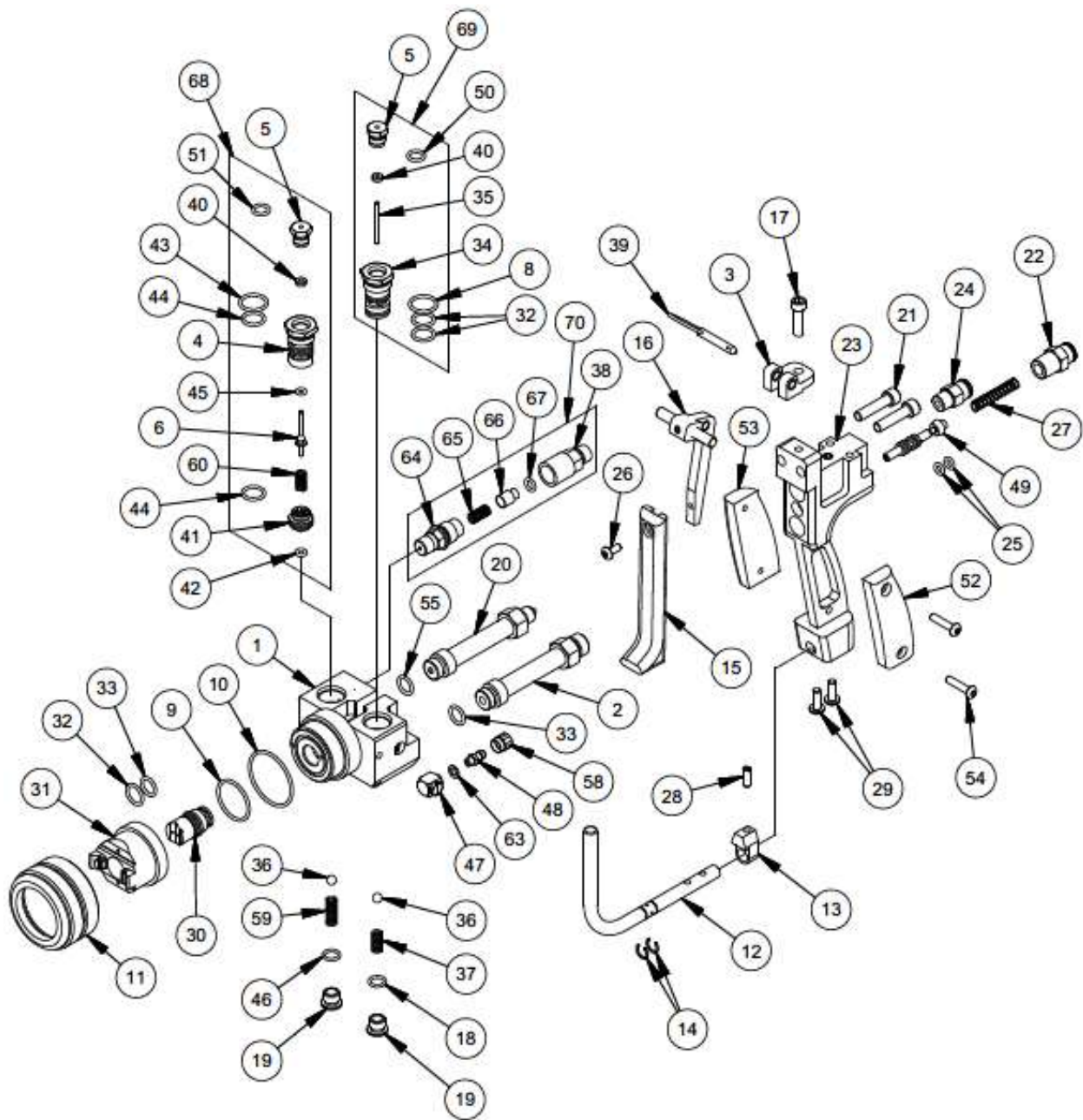
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - FIT

TLN-XG-2005

REV:F 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

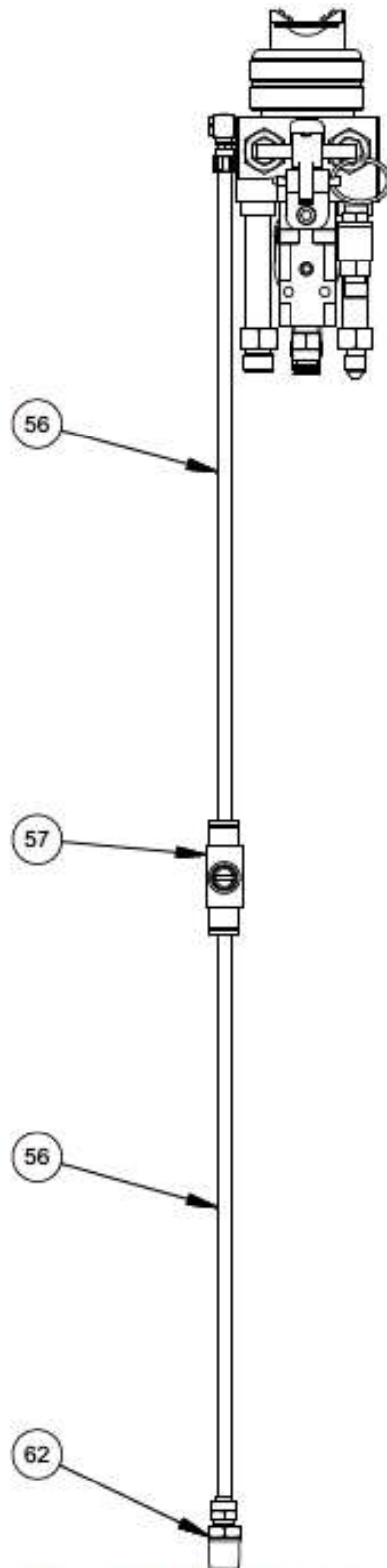
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - FIT

TLN-XG-200S-INT

REV:F 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - FIT

TLN-XG-200S-INT

REV:F 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | | Parts List | | | |
|------------|--------------------|-----|-------------------------|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | 56 | MS-2052-1 | 2 | POLY TUBE |
| 2 | TLN-1005 | 1 | RESIN FITTING | 57 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 3 | TLN-2108-01 | 1 | TRIGGER MOUNT | 58 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE | 59 | TLN-2047 | 1 | BALL SPRING |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING | 60 | TLN-2049 | 1 | NEEDLE SPRING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE | 62 | 00383 | 1 | MALE CONNECTOR |
| * 8 | O-E-015 | 1 | O-RING | * 63 | 7304-3-1 | 1 | NYLON SEAL |
| * 9 | O-E-021 | 1 | O-RING | 64 | TLN-1097-04 | 1 | SPRING HOUSING |
| * 10 | O-E-027 | 1 | O-RING | 65 | CV-1097-05 | 1 | SPRING |
| 11 | TLN-2013 | 1 | RETAINING RING | 66 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| 12 | TLN-2009 | 1 | TRIGGER GUARD | * 67 | O-S-009A | 1 | O-RING |
| 13 | TLN-2036 | 1 | TRIGGER STOP | | | | |
| 14 | TLN-1031 | 2 | RETAINING RING | | | | |
| 15 | TLN-2025 | 1 | TRIGGER | | | | |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 17 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| * 18 | O-E-3-903 | 1 | O-RING | | | | |
| 19 | TLN-2006 | 2 | PLUG | | | | |
| 20 | TLN-1006 | 1 | CATALYST FITTING | | | | |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 22 | TLN-2035 | 1 | AIR INLET FITTING | | | | |
| 23 | TLN-2003-01 | 1 | HANDLE | | | | |
| 24 | 07223 | 1 | MALE CONNECTOR | | | | |
| * 25 | O-E-008 | 2 | O-RING | | | | |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 27 | 04070-1 | 1 | COMPRESSION SPRING | | | | |
| 28 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 30 | TLN-XXXX | 1 | FIT TIP | | | | |
| 31 | TLN-40402-CP-F-INT | 1 | CATALYST TIP | | | | |
| * 32 | O-E-013 | 3 | O-RING | | | | |
| * 33 | O-E-012 | 2 | O-RING | | | | |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 35 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 36 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 37 | TLN-2044 | 1 | SPRING | | | | |
| 38 | TLN-1097-02 | 1 | HOUSING | | | | |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| 41 | TLN-2048 | 1 | SEAT INSERT | | | | |
| * 42 | O-A-007 | 1 | O-RING | | | | |
| * 43 | O-S-015 | 1 | O-RING | | | | |
| * 44 | O-S-013 | 2 | O-RING | | | | |
| * 45 | O-S-006 | 1 | O-RING | | | | |
| * 46 | O-S-3-903 | 1 | O-RING | | | | |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL | | | | |
| * 50 | O-E-011 | 1 | O-RING | | | | |
| * 51 | O-S-011 | 1 | O-RING | | | | |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| * 55 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

16A TLN-2120B-01 TRIGGER ARM - MODIFIED MATERIAL SIDE
68 TLN-X-CTR-C CATALYST CARTRIDGE ASSEMBLY
69 TLN-X-CTR-M MATERIAL CARTRIDGE ASSEMBLY
70 TLN-1097-01 CHECK VALVE

MAGNUM VENUS PLASTECH

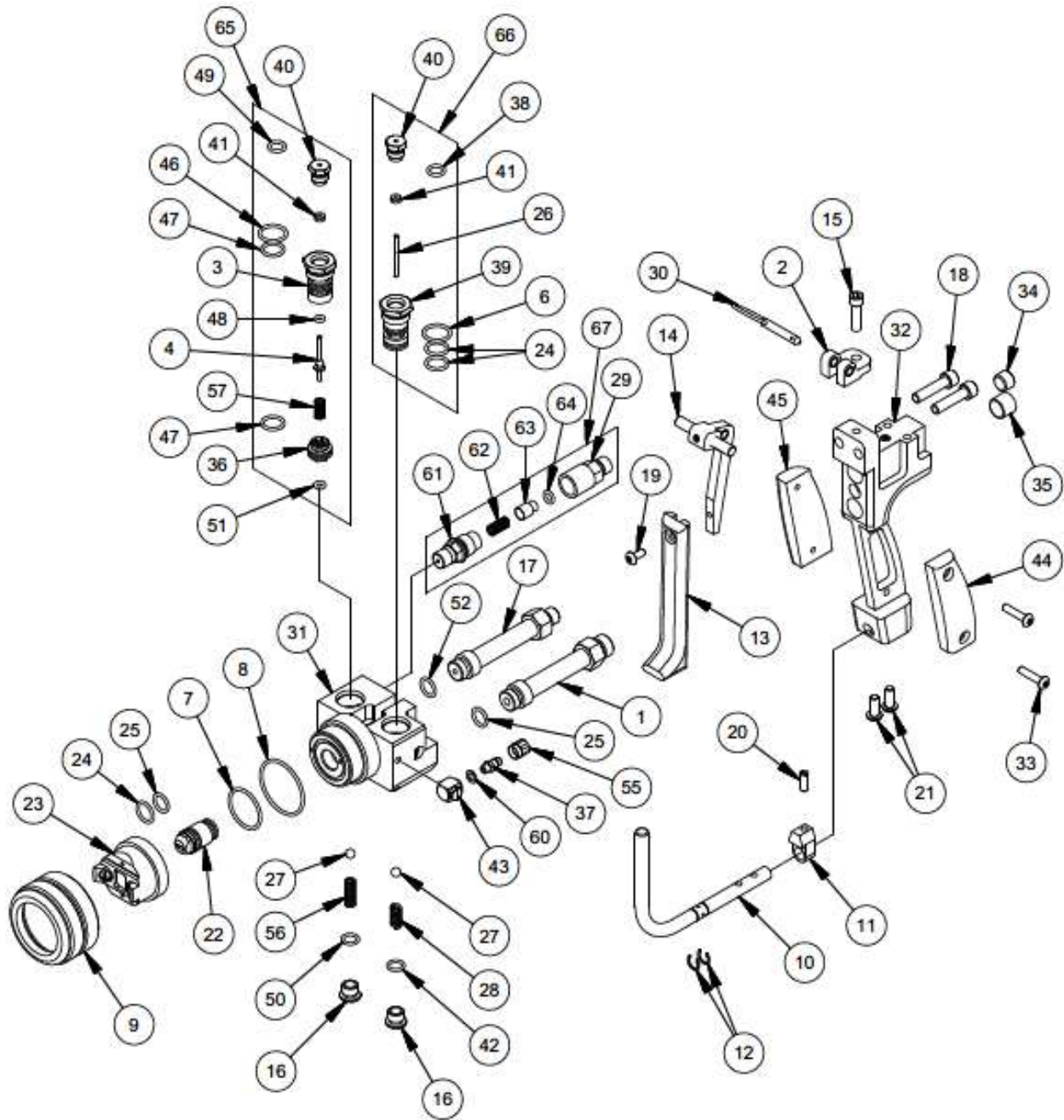
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - FIT

TLN-XG-200S-INT

REV:F 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

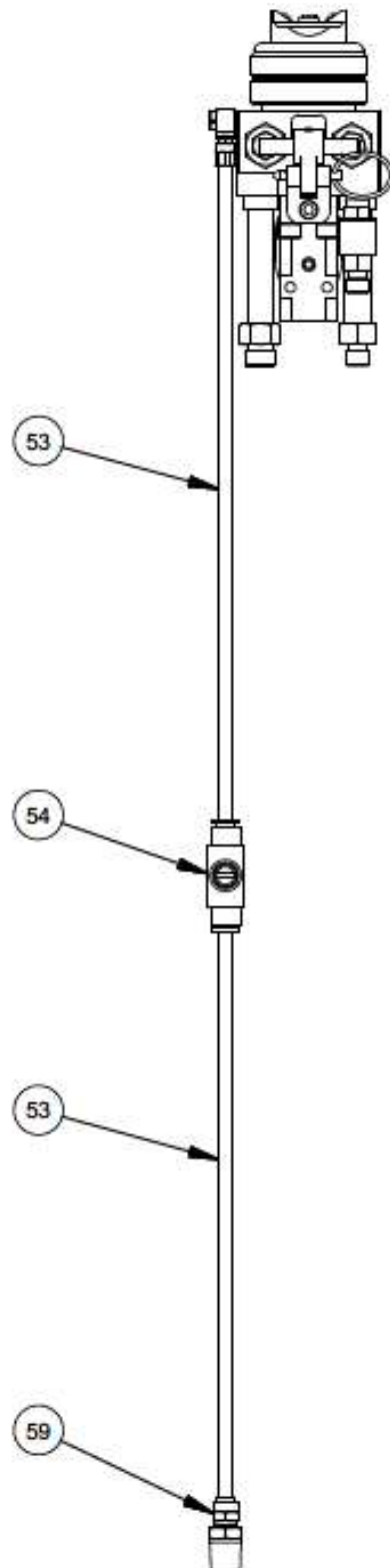
TALON EXTERNAL MIX GELCOAT GUN - PREMIUM SPRAY TIP

TLN-XG-300

REV:H 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN - PREMIUM SPRAY TIP

TLN-XG-300

REV: H 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | | Parts List | | | |
|------------|----------------|-----|-------------------------|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-1005 | 1 | RESIN FITTING | 53 | MS-2052-1 | 2 | POLY TUBE |
| 2 | TLN-2108-01 | 1 | TRIGGER MOUNT | 54 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 3 | TLN-2084 | 1 | CATALYST CARTRIDGE | 55 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 4 | TLN-2082 | 1 | CATALYST NEEDLE | 56 | TLN-2047 | 1 | BALL SPRING |
| * 6 | O-E-015 | 1 | O-RING | 57 | TLN-2049 | 1 | NEEDLE SPRING |
| * 7 | O-E-021 | 1 | O-RING | 59 | 00383 | 1 | MALE CONNECTOR |
| * 8 | O-E-027 | 1 | O-RING | * 60 | 7304-3-1 | 1 | NYLON SEAL |
| 9 | TLN-2013 | 1 | RETAINING RING | 61 | TLN-1097-04 | 1 | SPRING HOUSING |
| 10 | TLN-2009 | 1 | TRIGGER GUARD | 62 | CV-1097-05 | 1 | SPRING |
| 11 | TLN-2036 | 1 | TRIGGER STOP | 63 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| 12 | TLN-1031 | 2 | RETAINING RING | * 64 | O-S-009A | 1 | O-RING |
| 13 | TLN-2025 | 1 | TRIGGER | | | | |
| 14 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 15 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| 16 | TLN-2006 | 2 | PLUG | | | | |
| 17 | TLN-2014 | 1 | CATALYST FITTING | | | | |
| 18 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 19 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 20 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 21 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 22 | TLN-XXX | 1 | SPRAY TIP | | | | |
| 23 | TLN-40402-CP | 1 | CATALYST TIP | | | | |
| * 24 | O-E-013 | 3 | O-RING | | | | |
| * 25 | O-E-012 | 2 | O-RING | | | | |
| 26 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 27 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 28 | TLN-2044 | 1 | SPRING | | | | |
| 29 | TLN-1097-02 | 1 | HOUSING | | | | |
| 30 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| 31 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | | | | |
| 32 | TLN-2003-01 | 1 | HANDLE | | | | |
| 33 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 34 | PF-AP-02 | 1 | PIPE PLUG | | | | |
| 35 | PF-AP-04 | 1 | ALLEN PLUG | | | | |
| 36 | TLN-2048 | 1 | SEAT INSERT | | | | |
| 37 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| * 38 | O-E-011 | 1 | O-RING | | | | |
| 39 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 40 | TLN-2021 | 2 | ROD SEAL HOUSING | | | | |
| * 41 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| * 42 | O-E-3-903 | 1 | O-RING | | | | |
| 43 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 44 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 45 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| * 46 | O-S-015 | 1 | O-RING | | | | |
| * 47 | O-S-013 | 2 | O-RING | | | | |
| * 48 | O-S-006 | 1 | O-RING | | | | |
| * 49 | O-S-011 | 1 | O-RING | | | | |
| * 50 | O-S-3-903 | 1 | O-RING | | | | |
| * 51 | O-A-007 | 1 | O-RING | | | | |
| * 52 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 14A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 65 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 66 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 67 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

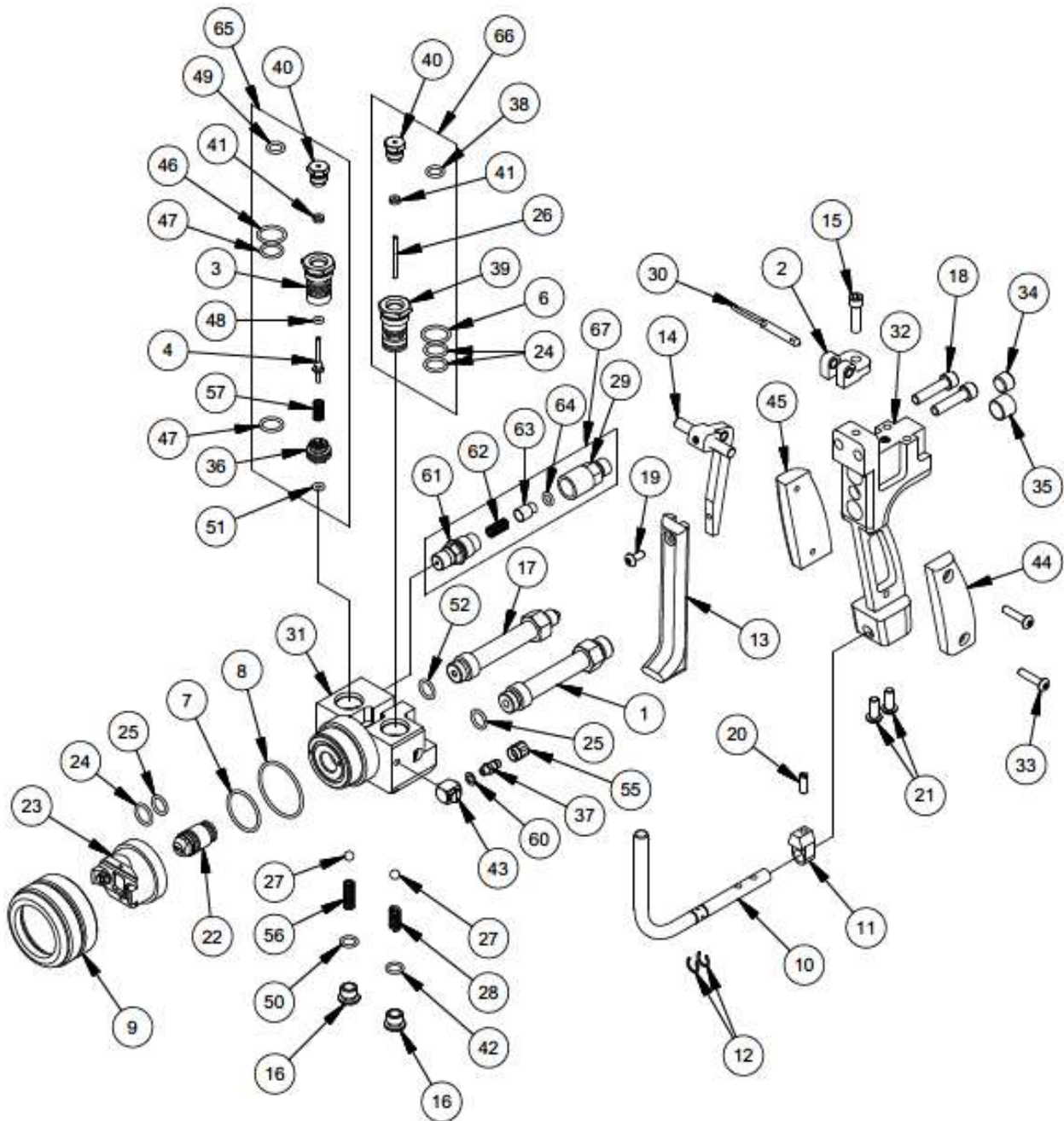
TALON EXTERNAL MIX GELCOAT GUN - PREMIUM SPRAY TIP

TLN-XG-300

REV: H 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

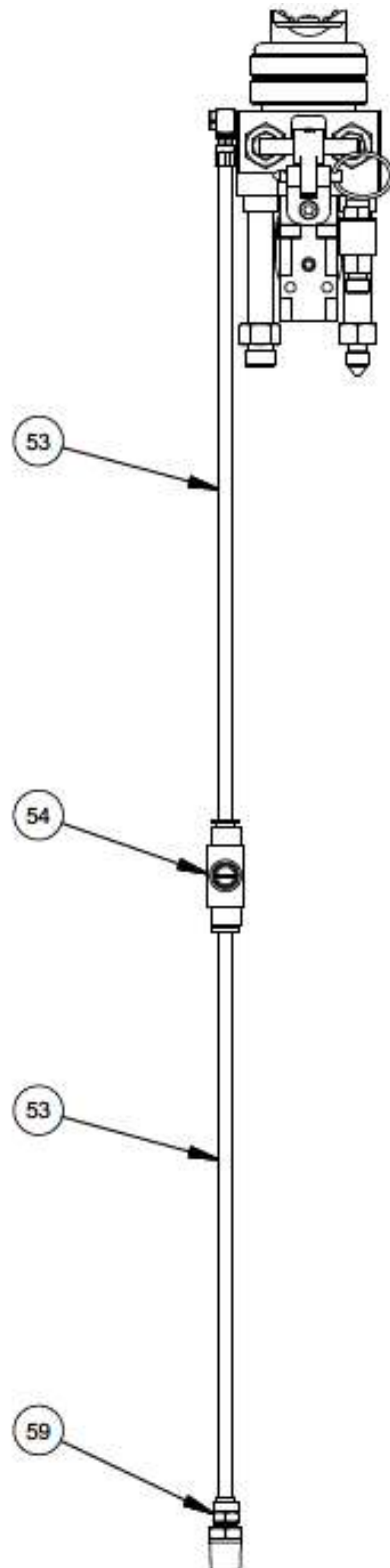
TALON EXTERNAL MIX GELCOAT GUN - PREMIUM SPRAY TIP

TLN-XG-300-INT

REV:G 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN - PREMIUM SPRAY TIP

TLN-XG-300-INT

REV:G 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | | Parts List | | | |
|------------|------------------|-----|-------------------------|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION | ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-1005 | 1 | RESIN FITTING | 53 | MS-2052-1 | 2 | POLY TUBE |
| 2 | TLN-2108-01 | 1 | TRIGGER MOUNT | 54 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 3 | TLN-2084 | 1 | CATALYST CARTRIDGE | 55 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 4 | TLN-2082 | 1 | CATALYST NEEDLE | 56 | TLN-2047 | 1 | BALL SPRING |
| * 6 | O-E-015 | 1 | O-RING | 57 | TLN-2049 | 1 | NEEDLE SPRING |
| * 7 | O-E-021 | 1 | O-RING | 59 | 00383 | 1 | MALE CONNECTOR |
| * 8 | O-E-027 | 1 | O-RING | * 60 | 7304-3-1 | 1 | NYLON SEAL |
| 9 | TLN-2013 | 1 | RETAINING RING | 61 | TLN-1097-04 | 1 | SPRING HOUSING |
| 10 | TLN-2009 | 1 | TRIGGER GUARD | 62 | CV-1097-05 | 1 | SPRING |
| 11 | TLN-2036 | 1 | TRIGGER STOP | 63 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| 12 | TLN-1031 | 2 | RETAINING RING | * 64 | O-S-009A | 1 | O-RING |
| 13 | TLN-2025 | 1 | TRIGGER | | | | |
| 14 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY | | | | |
| 15 | F-CS-1224-12 | 1 | CAP SCREW | | | | |
| 16 | TLN-2006 | 2 | PLUG | | | | |
| 17 | TLN-1006 | 1 | CATALYST FITTING | | | | |
| 18 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW | | | | |
| 19 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW | | | | |
| 20 | LWG-6527 | 1 | SPRING PLUNGER | | | | |
| 21 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 22 | TLN-XXX | 1 | SPRAY TIP | | | | |
| 23 | TLN-40402-CP-INT | 1 | CATALYST TIP | | | | |
| * 24 | O-E-013 | 3 | O-RING | | | | |
| * 25 | O-E-012 | 2 | O-RING | | | | |
| 26 | TLN-2016 | 1 | ACTUATING ROD | | | | |
| 27 | TLN-2043 | 2 | CERAMIC BALL | | | | |
| 28 | TLN-2044 | 1 | SPRING | | | | |
| 29 | TLN-1097-02 | 1 | HOUSING | | | | |
| 30 | F-QP-03-12 | 1 | QUICK RELEASE PIN | | | | |
| 31 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY | | | | |
| 32 | TLN-2003-01 | 1 | HANDLE | | | | |
| 33 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW | | | | |
| 34 | PF-AP-02 | 1 | PIPE PLUG | | | | |
| 35 | PF-AP-04 | 1 | ALLEN PLUG | | | | |
| 36 | TLN-2048 | 1 | SEAT INSERT | | | | |
| 37 | 7701-6-3 | 1 | 10-32 BARBED FITTING | | | | |
| * 38 | O-E-011 | 1 | O-RING | | | | |
| 39 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE | | | | |
| 40 | TLN-2021 | 2 | ROD SEAL HOUSING | | | | |
| * 41 | TLN-2029 | 2 | ROD SEAL ASSEMBLY | | | | |
| * 42 | O-E-3-903 | 1 | O-RING | | | | |
| 43 | TRU-1021 | 1 | SWIVEL ELBOW FITTING | | | | |
| 44 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT | | | | |
| 45 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT | | | | |
| * 46 | O-S-015 | 1 | O-RING | | | | |
| * 47 | O-S-013 | 2 | O-RING | | | | |
| * 48 | O-S-006 | 1 | O-RING | | | | |
| * 49 | O-S-011 | 1 | O-RING | | | | |
| * 50 | O-S-3-903 | 1 | O-RING | | | | |
| * 51 | O-A-007 | 1 | O-RING | | | | |
| * 52 | O-S-012 | 1 | O-RING | | | | |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 14A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 65 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 66 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 67 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

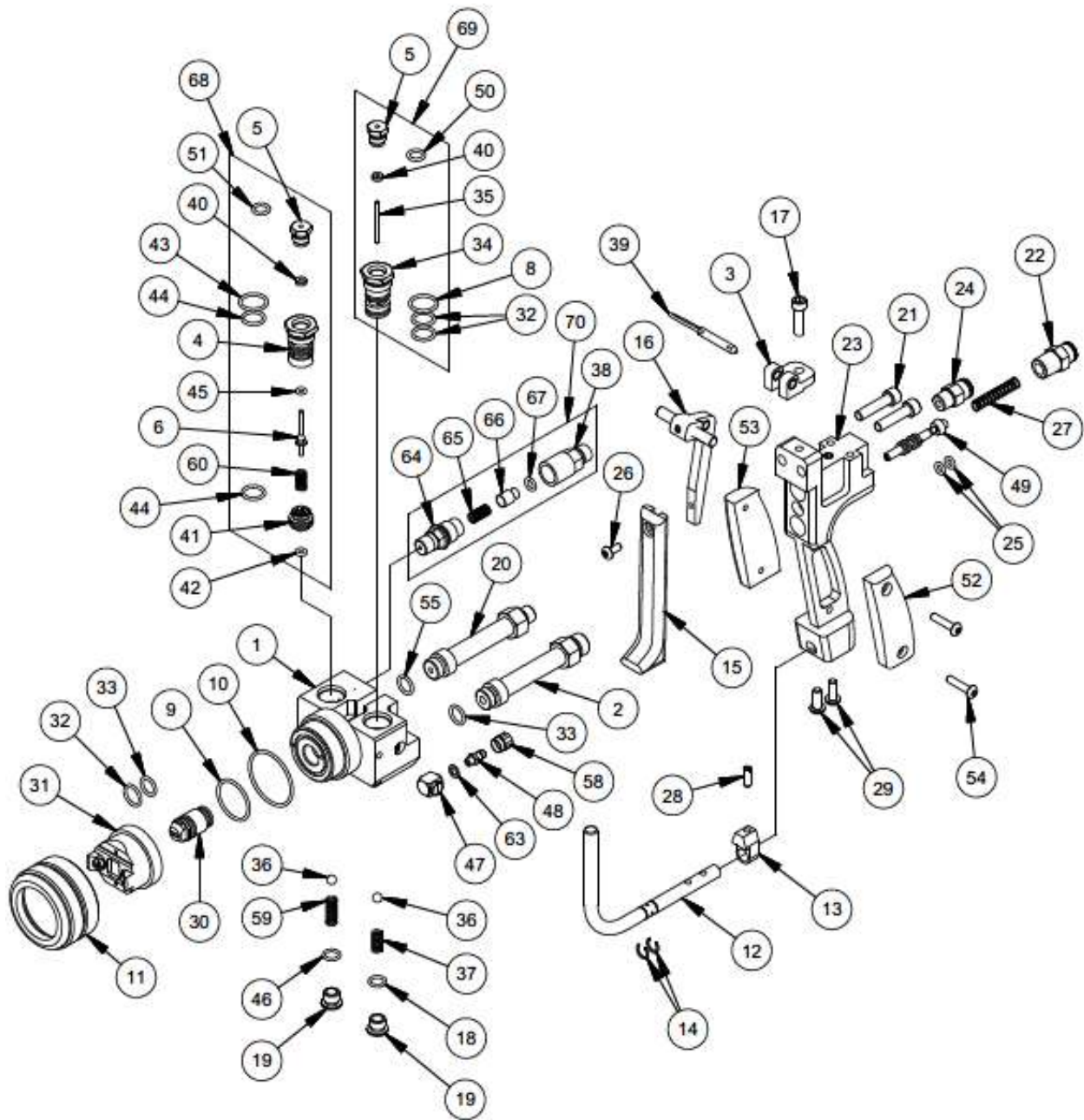
TALON EXTERNAL MIX GELCOAT GUN - PREMIUM SPRAY TIP

TLN-XG-300-INT

REV:G 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

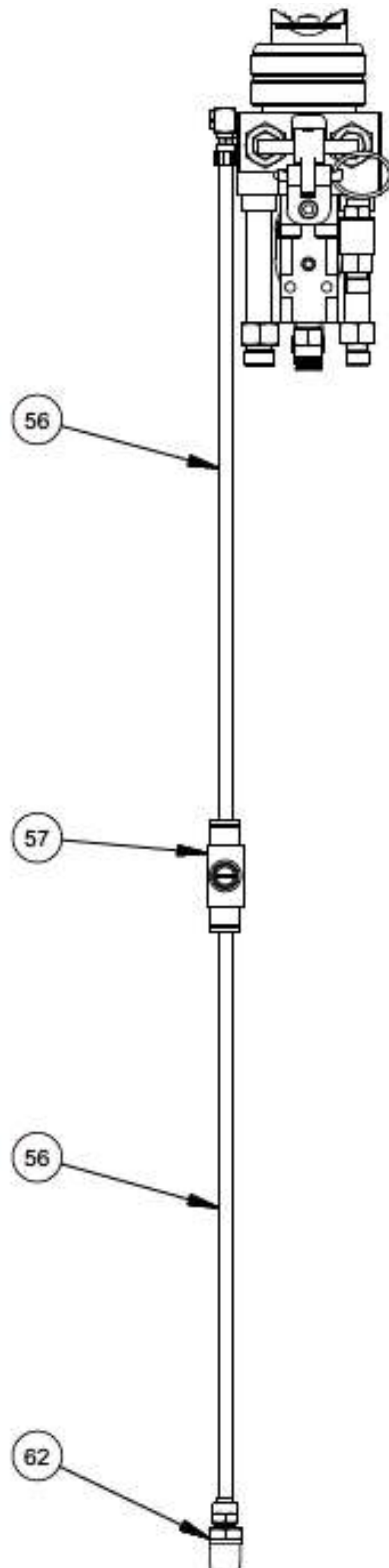
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - PREMIUM SPRAY TIP

TLN-XG-300S

REV:H 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - PREMIUM SPRAY TIP

TLN-XG-300S

REV:H 05/04/2015

SHEET 2 / 3

9/18/2014

| Parts List | | | |
|------------|-----------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005 | 1 | RESIN FITTING |
| 3 | TLN-2108-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-2014 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | TLN-2035 | 1 | AIR INLET FITTING |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 07223 | 1 | MALE CONNECTOR |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXX | 1 | SPRAY TIP |
| 31 | TLN-40402-CP | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 56 | MS-2052-1 | 2 | POLY TUBE |
| 57 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 58 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 59 | TLN-2047 | 1 | BALL SPRING |
| 60 | TLN-2049 | 1 | NEEDLE SPRING |
| 62 | 00383 | 1 | MALE CONNECTOR |
| * 63 | 7304-3-1 | 1 | NYLON SEAL |
| 64 | TLN-1097-04 | 1 | SPRING HOUSING |
| 65 | CV-1097-05 | 1 | SPRING |
| 66 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 67 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 68 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 69 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 70 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

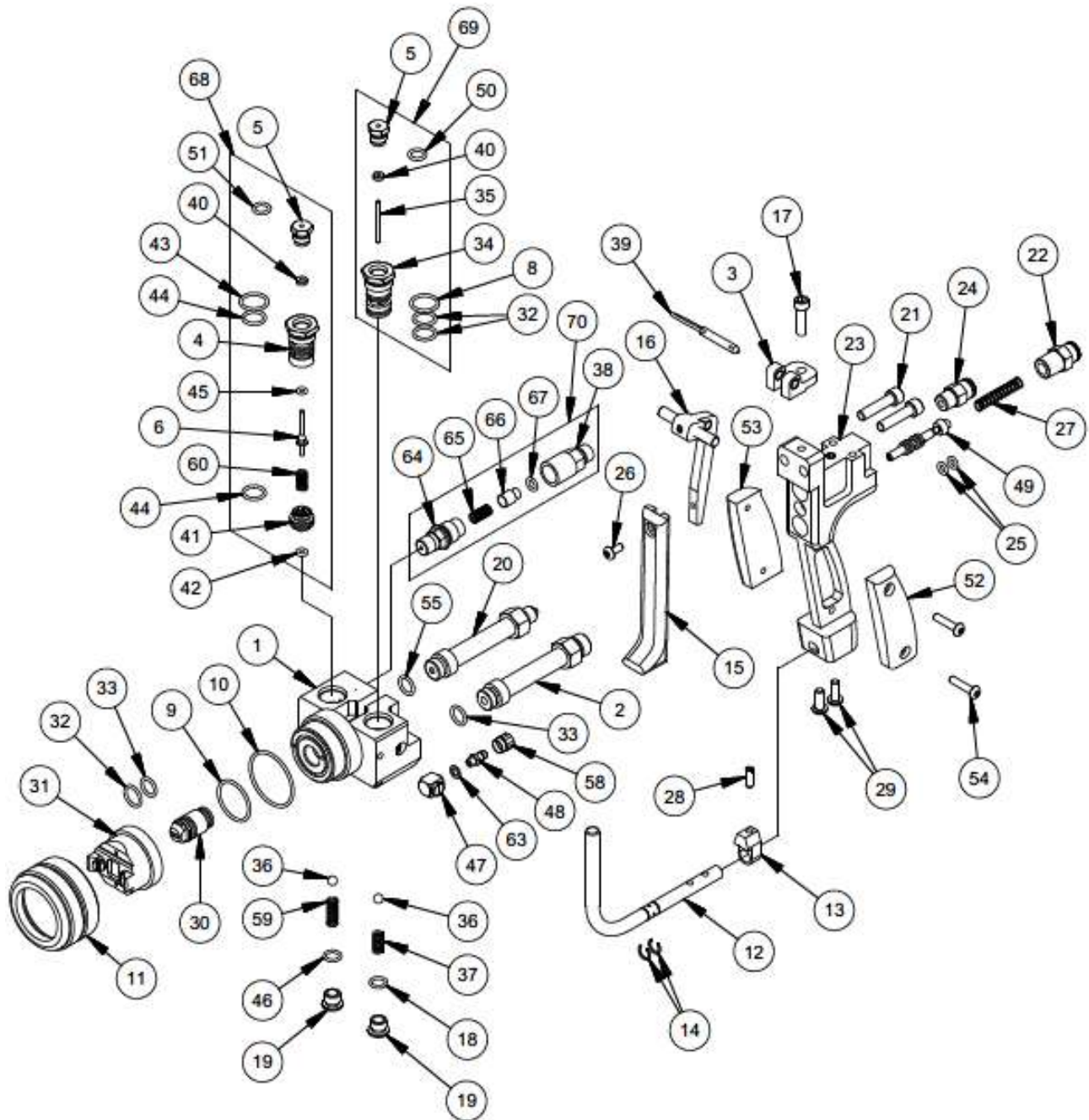
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - PREMIUM SPRAY TIP

TLN-XG-300S

REV:H 05/04/2015

SHEET 3 / 3

9/18/2014



MAGNUM VENUS PLASTECH

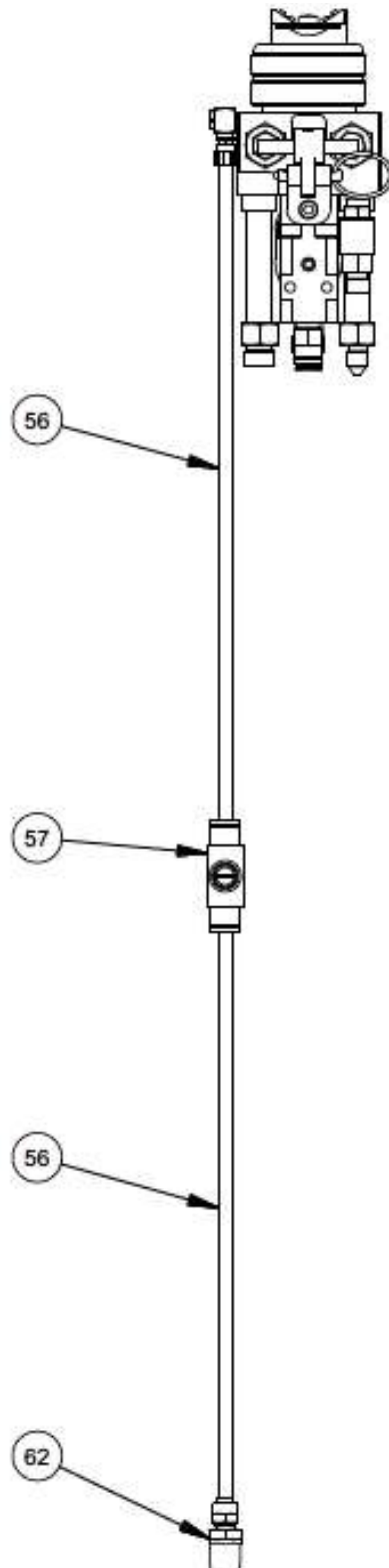
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - PREMIUM SPRAY TIP

TLN-XG-300S-INT

REV:H 05/04/2015

SHEET 1 / 3

9/18/2014



MAGNUM VENUS PLASTECH

TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - PREMIUM SPRAY TIP

TLN-XG-300S-INT

REV:H 05/04/2015

SHEET 2 / 3

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| Parts List | | | |
|------------|------------------|-----|-------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2001-01 | 1 | GUN HEAD ASSEMBLY |
| 2 | TLN-1005 | 1 | RESIN FITTING |
| 3 | TLN-2108-01 | 1 | TRIGGER MOUNT |
| 4 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 5 | TLN-2021 | 2 | ROD SEAL HOUSING |
| 6 | TLN-2082 | 1 | CATALYST NEEDLE |
| * 8 | O-E-015 | 1 | O-RING |
| * 9 | O-E-021 | 1 | O-RING |
| * 10 | O-E-027 | 1 | O-RING |
| 11 | TLN-2013 | 1 | RETAINING RING |
| 12 | TLN-2009 | 1 | TRIGGER GUARD |
| 13 | TLN-2036 | 1 | TRIGGER STOP |
| 14 | TLN-1031 | 2 | RETAINING RING |
| 15 | TLN-2025 | 1 | TRIGGER |
| 16 | TLN-2120-01 | 1 | TRIGGER ARM ASSEMBLY |
| 17 | F-CS-1224-12 | 1 | CAP SCREW |
| * 18 | O-E-3-903 | 1 | O-RING |
| 19 | TLN-2006 | 2 | PLUG |
| 20 | TLN-1006 | 1 | CATALYST FITTING |
| 21 | F-CS-04F-16 | 2 | SOCKET HEAD CAP SCREW |
| 22 | TLN-2035 | 1 | AIR INLET FITTING |
| 23 | TLN-2003-01 | 1 | HANDLE |
| 24 | 07223 | 1 | MALE CONNECTOR |
| * 25 | O-E-008 | 2 | O-RING |
| 26 | F-BHCS-832-06 | 1 | BUTTON HEAD CAP SCREW |
| 27 | 04070-1 | 1 | COMPRESSION SPRING |
| 28 | LWG-6527 | 1 | SPRING PLUNGER |
| 29 | F-BHCS-1032-08 | 2 | BUTTON HEAD CAP SCREW |
| 30 | TLN-XXX | 1 | SPRAY TIP |
| 31 | TLN-40402-CP-INT | 1 | CATALYST TIP |
| * 32 | O-E-013 | 3 | O-RING |
| * 33 | O-E-012 | 2 | O-RING |
| 34 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 35 | TLN-2016 | 1 | ACTUATING ROD |
| 36 | TLN-2043 | 2 | CERAMIC BALL |
| 37 | TLN-2044 | 1 | SPRING |
| 38 | TLN-1097-02 | 1 | HOUSING |
| 39 | F-QP-03-12 | 1 | QUICK RELEASE PIN |
| * 40 | TLN-2029 | 2 | ROD SEAL ASSEMBLY |
| 41 | TLN-2048 | 1 | SEAT INSERT |
| * 42 | O-A-007 | 1 | O-RING |
| * 43 | O-S-015 | 1 | O-RING |
| * 44 | O-S-013 | 2 | O-RING |
| * 45 | O-S-006 | 1 | O-RING |
| * 46 | O-S-3-903 | 1 | O-RING |
| 47 | TRU-1021 | 1 | SWIVEL ELBOW FITTING |
| 48 | 7701-6-3 | 1 | 10-32 BARBED FITTING |
| 49 | TLN-2015-01-SIG | 1 | AIR VALVE - SIGNAL |
| * 50 | O-E-011 | 1 | O-RING |
| * 51 | O-S-011 | 1 | O-RING |
| 52 | TLN-2033L-S | 1 | ERGONOMIC INSERT, LEFT |
| 53 | TLN-2033R-S | 1 | ERGONOMIC INSERT, RIGHT |
| 54 | F-BHCS-832-12 | 2 | BUTTON HEAD CAP SCREW |
| * 55 | O-S-012 | 1 | O-RING |

| Parts List | | | |
|------------|-------------|-----|------------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 56 | MS-2052-1 | 2 | POLY TUBE |
| 57 | CPD-7016 | 1 | AIR CONTROL VALVE |
| 58 | 7701-2-1 | 1 | HOSE CLAMP - POLY TUBE |
| 59 | TLN-2047 | 1 | BALL SPRING |
| 60 | TLN-2049 | 1 | NEEDLE SPRING |
| 62 | 00383 | 1 | MALE CONNECTOR |
| * 63 | 7304-3-1 | 1 | NYLON SEAL |
| 64 | TLN-1097-04 | 1 | SPRING HOUSING |
| 65 | CV-1097-05 | 1 | SPRING |
| 66 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| * 67 | O-S-009A | 1 | O-RING |

REPAIR KIT

* TLN-X-SK (ASTERISKS DENOTE PARTS IN KIT)

AVAILABLE SEPARATELY

| | | |
|-----|--------------|--------------------------------------|
| 16A | TLN-2120B-01 | TRIGGER ARM - MODIFIED MATERIAL SIDE |
| 68 | TLN-X-CTR-C | CATALYST CARTRIDGE ASSEMBLY |
| 69 | TLN-X-CTR-M | MATERIAL CARTRIDGE ASSEMBLY |
| 70 | TLN-1097-01 | CHECK VALVE |

MAGNUM VENUS PLASTECH

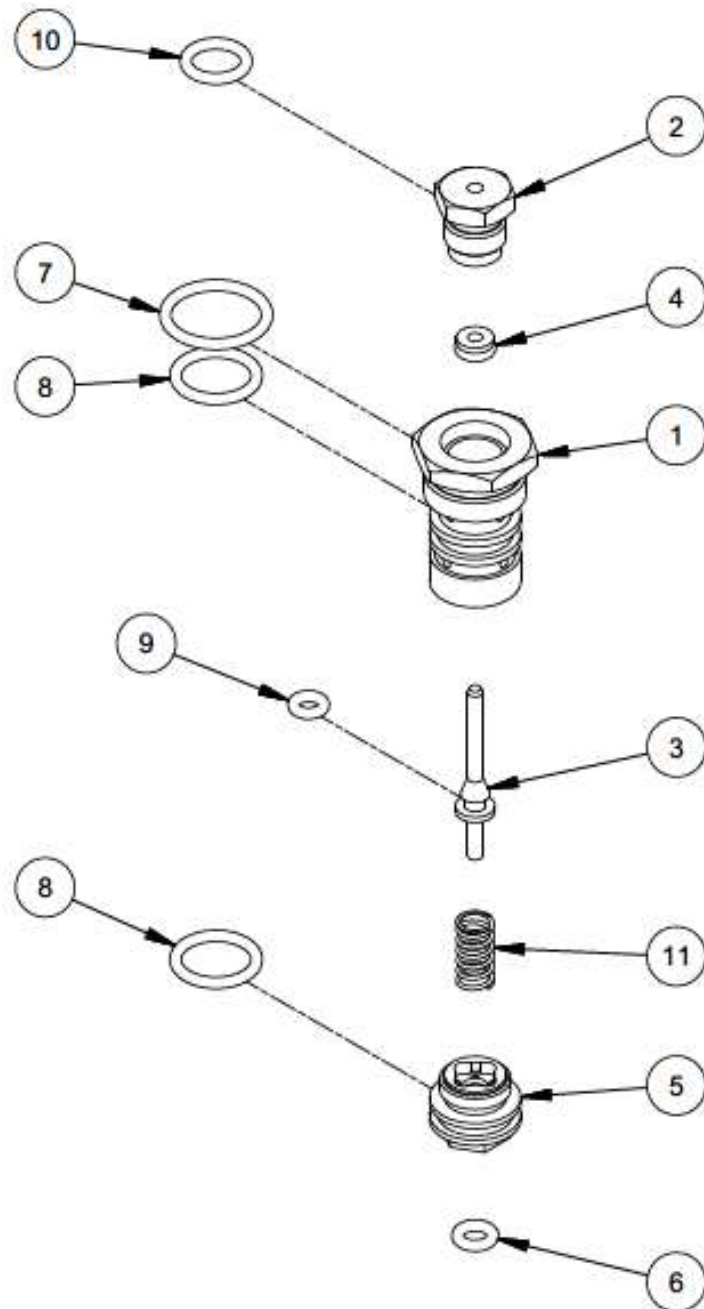
TALON EXTERNAL MIX GELCOAT GUN W/SIGNAL - PREMIUM SPRAY TIP

TLN-XG-300S-INT

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MAGNUM VENUS PLASTECH

CATALYST CARTRIDGE ASSEMBLY

TLN-X-CTR-C

REV:

SHEET 1 / 2

3/6/2014

| Parts List | | | |
|------------|-------------|-----|--------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2084 | 1 | CATALYST CARTRIDGE |
| 2 | TLN-2021 | 1 | ROD SEAL HOUSING |
| 3 | TLN-2082 | 1 | CATALYST NEEDLE |
| 4 | TLN-2029 | 1 | ROD SEAL ASSEMBLY |
| 5 | TLN-2048 | 1 | SEAT INSERT |
| 6 | O-A-007 | 1 | O-RING |
| 7 | O-S-015 | 1 | O-RING |
| 8 | O-S-013 | 2 | O-RING |
| 9 | O-S-006 | 1 | O-RING |
| 10 | O-S-011 | 1 | O-RING |
| 11 | TLN-2049 | 1 | NEEDLE SPRING |

MAGNUM VENUS PLASTECH

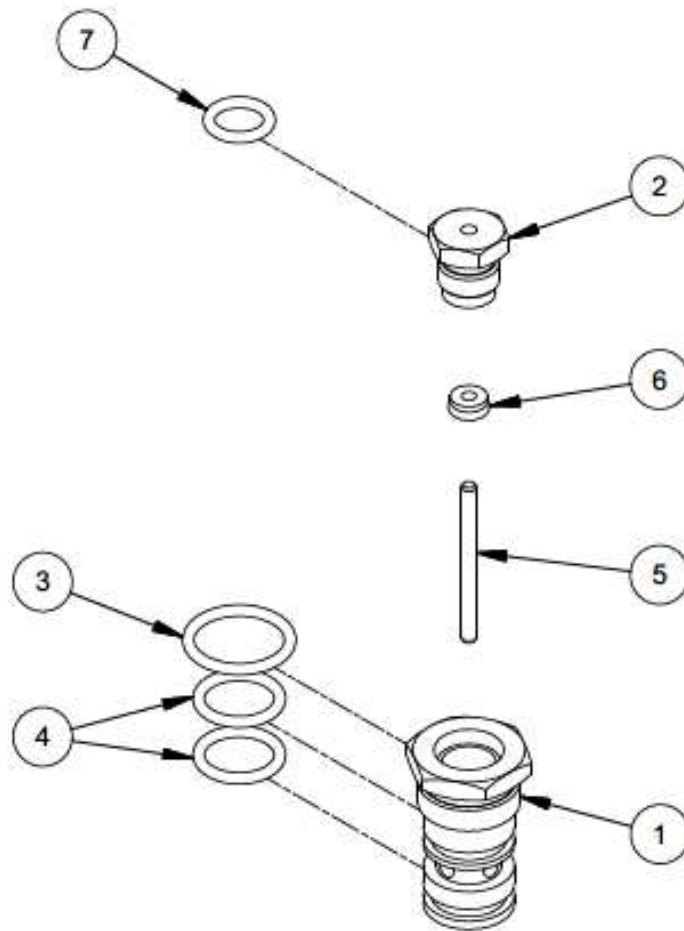
CATALYST CARTRIDGE ASSEMBLY

TLN-X-CTR-C

REV:

SHEET 2 / 2

3/6/2014



MAGNUM VENUS PLASTECH

MATERIAL CARTRIDGE ASSEMBLY

TLN-X-CTR-M

REV:

SHEET 1 / 2

3/6/2014

| Parts List | | | |
|------------|-------------|-----|--------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-2028-01 | 1 | MATERIAL CARTRIDGE |
| 2 | TLN-2021 | 1 | ROD SEAL HOUSING |
| 3 | O-E-015 | 1 | O-RING |
| 4 | O-E-013 | 2 | O-RING |
| 5 | TLN-2016 | 1 | ACTUATING ROD |
| 6 | TLN-2029 | 1 | ROD SEAL ASSEMBLY |
| 7 | O-E-011 | 1 | O-RING |

MAGNUM VENUS PLASTECH

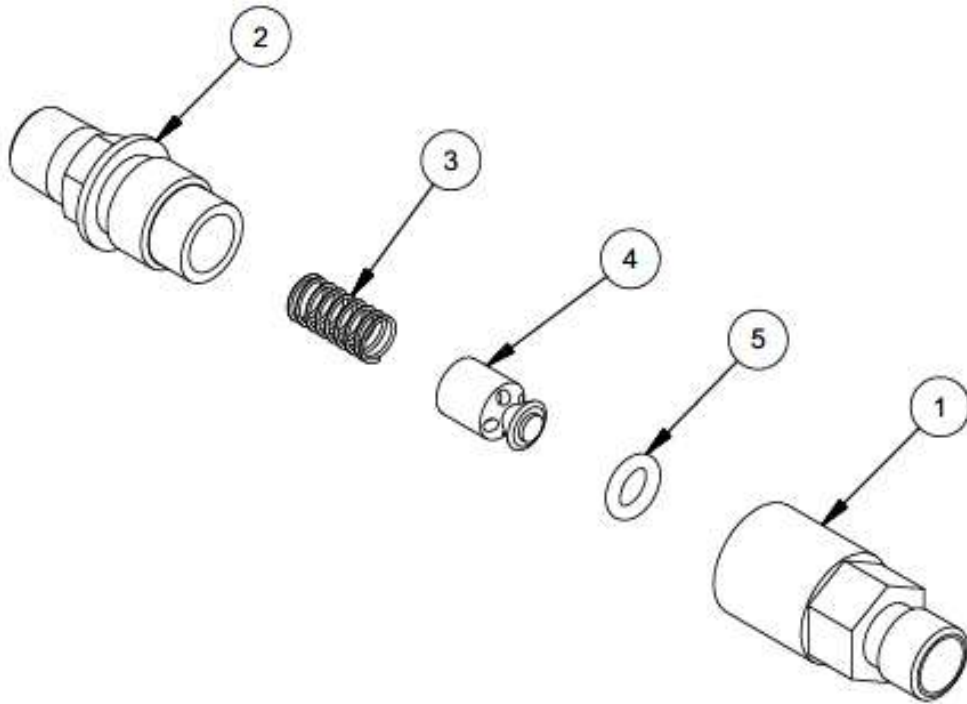
MATERIAL CARTRIDGE ASSEMBLY

TLN-X-CTR-M

REV:

SHEET 2 / 2

3/6/2014



MAGNUM VENUS PLASTECH

TALON GUN CHECK VALVE

TLN-1097-01

REV:

SHEET 1 / 2

12/19/2014

| Parts List | | | |
|------------|-------------|-----|--------------------|
| ITEM | PART NUMBER | QTY | DESCRIPTION |
| 1 | TLN-1097-02 | 1 | HOUSING |
| 2 | TLN-1097-04 | 1 | SPRING HOUSING |
| 3 | CV-1097-05 | 1 | SPRING |
| 4 | CV-1097-03 | 1 | CHECK VALVE PISTON |
| 5 | O-S-009A | 1 | O-RING |

MAGNUM VENUS PLASTECH

TALON GUN CHECK VALVE

TLN-1097-01

REV:


SHEET 2 / 2

12/19/2014

TLN-X-SK
SEAL KIT – TALON EXTERNAL MIX GUNS

1 PC  O-A-007 O-RING

2 PCS  O-E-008 O-RING

1 PC  O-E-3-903 O-RING
SEPARATE BAG

1 PC  O-E-011 O-RING


2 PCS  O-E-012 O-RING

3 PCS  O-E-013 O-RING

1 PC  O-E-015 O-RING

1 PC  O-S-006 O-RING

1 PC  O-S-009A O-RING


1 PC  O-S-3-903 O-RING
SEPARATE BAG


1 PC  O-S-011 O-RING

1 PC  O-S-012 O-RING


2 PCS  O-S-013 O-RING

1 PC  O-S-015 O-RING

 1 PC
O-E-021 O-RING

 1 PC
O-E-027 O-RING

TOP VIEW  2 PCS
SIDE VIEW  TLN-2029 SEAL

1 PC  7304-3-1 NYLON SEAL



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