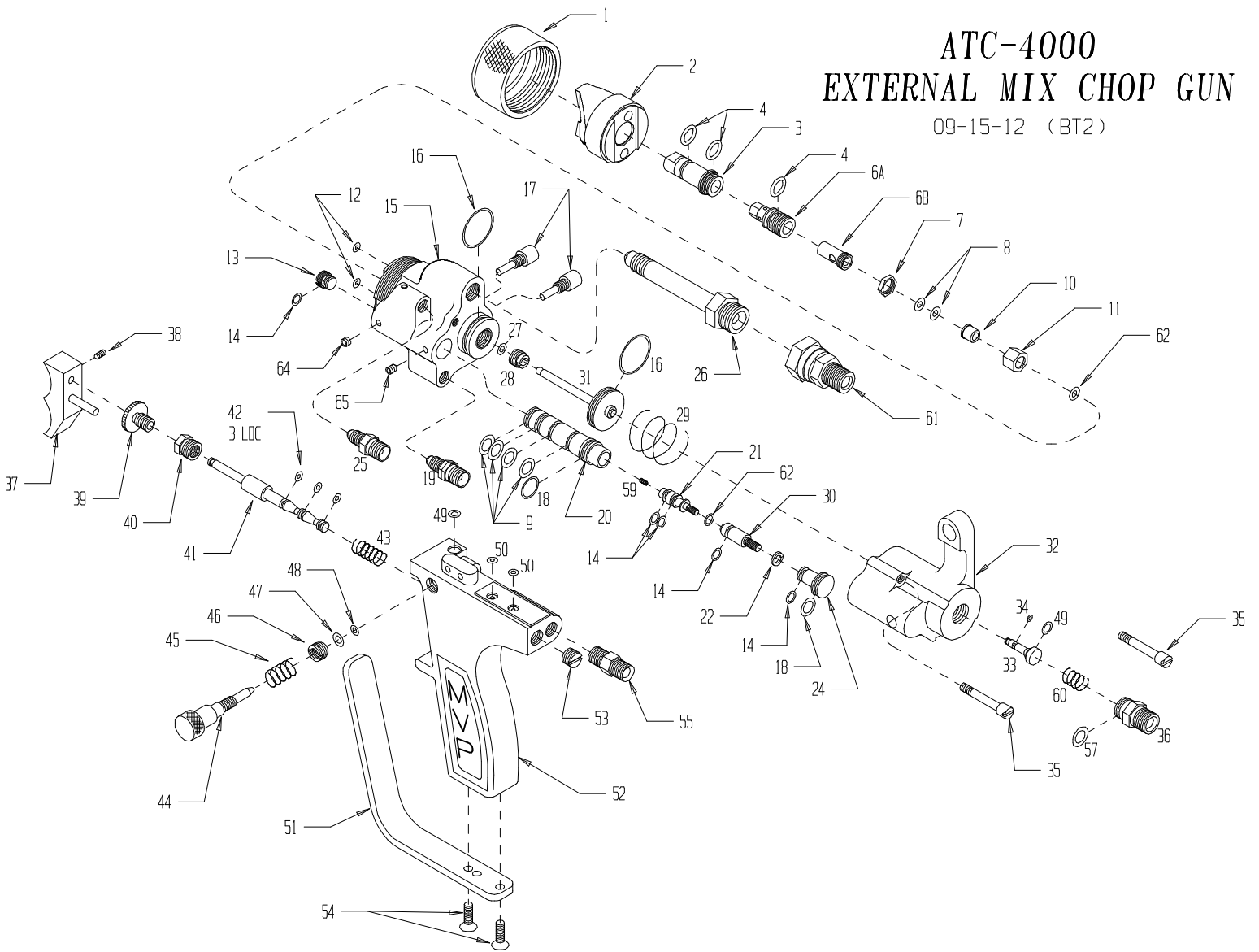


ATC-4000 EXTERNAL MIX CHOP GUN

09-15-12 (BT2)



**ATC-4000
CHOPPER GUN
09-15-12
PARTS KEY, PAGE 1**

ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
1	MG-1018-CL-PL	RETAINING RING	1	43	ATC-40105	SPRING	1
2	UCT-40402	CATALYST TIP	1	44	ATC-40505	AIR ADJUSTING SCREW	1
3	UCT-XXX	SPRAY TIP (XXX = SIZE)	1	45	ATC-40506	SPRING	1
4*	□-E-012	□-RING	3	46	ATC-40509	INSERT	1
6A	ATC-40323-A	DIFFUSER SEAT	1	47*	ATC-40304-1	□-RING	1
6B	ATC-40323-B	PACKING RETAINER	1	48*	□-B-007	□-RING	1
7	ATC-40319	LOCKNUT	1	49*	□-B-008	□-RING	2
8*	ATC-40304	PACKING (SET OF 2)	1	50*	□-B-006	□-RING	2
9*	□-S-012A	□-RING	4	51	ATC-40709	GUARD	1
10	ATC-40318	PACKING PRESS	1	52	ATC-4003-2	HANDLE ASSY.	1
11	ATC-40317	PACKING HOUSING	1	53	ATC-40106	PLUG	1
12*	□-S-006	□-RING	2	54	F-FHCS-1032-08	SCREW	2
13	ATC-40201	CAT. CYLINDER PLUG	1	55	PF-HN-02-02S	AIR FITTING	1
14*	□-S-008	□-RING	5	57*	□-S-012	□-RING	1
15	ATC-4001	HEAD (SEE NOTE C)	1	59	ATC-40611	RESTRICTOR (.040)	1
16*	□-S-020	□-RING	2	60	ATC-40610	SPRING	1
17	ATC-40701	SCREW	2	61	PF-SW-04M-06F	SWIVEL	1
18*	□-S-013	□-RING	2	62*	□-T-008	□-RING	2
19	ATC-40214	CATALYST FITTING	1	64	F-SS-1032-02-SS	SET SCREW	1
20	ATC-40206	CATALYST CYLINDER	1	65	ATC-40616	SET SCREW	1
21	ATC-40704	VALVE FRONT	1				
22	ATC-40208	LOCK WASHER	1				
24	ATC-40209	CATALYST PISTON	1				
25	ATC-40213	AIR FITTING	1				
26	ATC-40311	MATERIAL TUBE	1				
27*	□-E-008	□-RING	1				
28	ATC-40305	PACKING RETAINER	1				
29	ATC-40325	SPRING	1				
30	ATC-40705	VALVE BACK	1				
31	ATC-40321	NEEDLE ASSY.	1				
32	ATC-4002	GUN BACK	1				
33	ATC-40602	CHOPPER AIR VALVE	1				
34*	□-B-003	□-RING	1				
35	ATC-40501	SCREW	2				
36	ATC-40607	AIR FITTING	1				
37	ATC-40113	TRIGGER BUTTON	1				
38	ATC-40108	SET SCREW	1				
39	ATC-40111	TRIGGER LOCK	1				
40	ATC-40101	TRIGGER HOUSING	1				
41	ATC-40103	TRIGGER VALVE	1				
42*	□-E-006	□-RING	3				

SEAL KIT SOLD SEPARATELY:

* AT-EXT-SK SEAL KIT

HOSES AVAILABLE SEPARATELY:

FOR 6:1 RATIO PUMP:

FLUID HOSE - HFL-0666-XX

FOR 11:1 RATIO PUMP:

FLUID HOSE - HAW-0664-XX WITH HAW-0444-5

ALL RATIO PUMPS:

REFINEMENT AIR HOSE - HA-0324-XX

CATALYST HOSE - HC-0224-XX

CHOPPER AIR HOSE - HA-0644-XX

CATALYST ATOMIZING AIR HOSE - HA-0224-XX

XX = HOSE LENGTH DESIRED (25 FT. IS STD.)

**ATC-4000
CHOPPER GUN
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PARTS KEY, PAGE 2**

OPTIONAL EQUIPMENT:

ATC-40611-1 .020" CATALYST RESTRICTOR

ATC-40314 CARTRIDGE ASSEMBLY WHICH INCLUDES
ITEMS 4 - 11, AND ATC-40323-BT

ATC-40402-BIG DOUBLE SIDED CLEANABLE
CAT TIP. (SEE NOTE A)

ATC-40402-CL SINGL SIDED CLEANABLE
CAT TIP. (SEE NOTE A)

ATC-40323-A-TL 5/16 NUT DRIVER

ATC-40323-BT TOOL FOR ATC-40323-B

ATC-40103-1 TRIGGER VALVE O-RING TOOL

ATC-40204-1 CAT. VALVE O-RING TOOL

MG-1018-CL ALUMINUM RETAINING RING

ATC-XXX SPRAY TIP (XXX = SIZE)

ATC-40402 CATALYST TIP FOR ATC-XXX TIP

MG-1018 RETAINING RING FOR ATC-40402

NOTE A:

MG-1018-CL-PL RETAINING RING IS NEEDED WHEN
USING EITHER ATC-40402-BIG, ATC-40402-CL OR
UCT-40402 CAT TIPS. (A MG-1018-CL ALUMINUM
RETAINING RING MAY BE PURCHASED INSTEAD OF
THE MG-1018-CL-PL DELRIN PLASTIC RING)

NOTE B:

TRIGGER VALVE O-RINGS ARE MADE OF EPR
RUBBER AND CAN ONLY BE LUBRICATED WITH
"SUPER O LUBE"

NOTE C:

ATC-4001 HEAD ASSEMBLY INCLUDES ITEM
20. ATC-40206, ITEM 9. O-S-012A, ITEM
64. F-SS-1032-02-SS, AND ITEM
65. ATC-40616