

Maintenance Instructions for Flat Spray Tungsten Carbide Tips

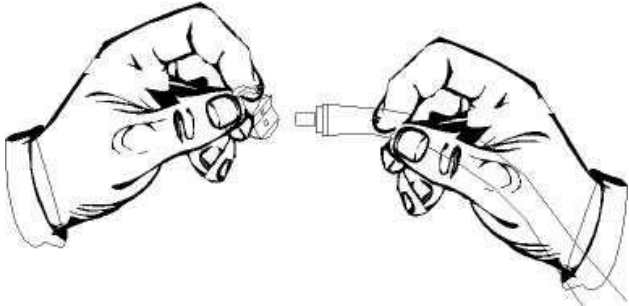
Your carbide tip has a precisely machined orifice, and with proper care will give you a long useful life. Remember, the orifice tip is brittle...it should never be dropped...or probed with a sharp metal object. The following steps should be taken to keep the tip clean and ready for use:

Step 1



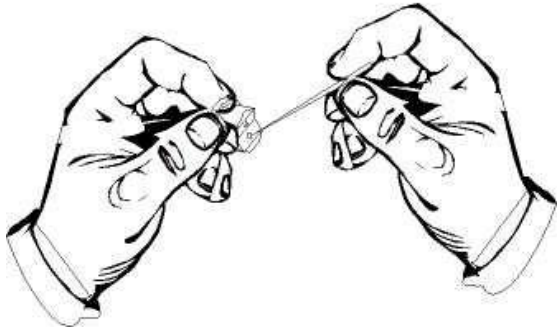
Immediately after spraying, submerge spray tip in solvent until film or coating dissolves completely.

Step 2



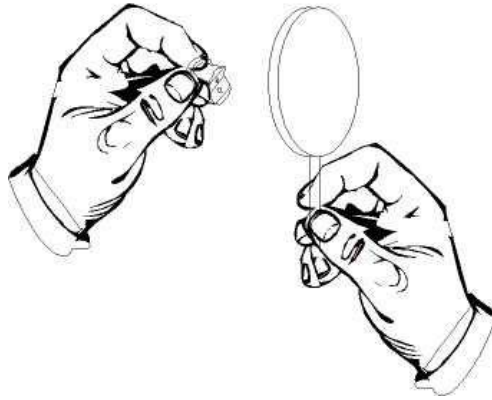
Blow out tip with compressed air.

Step 3



Use pointed **wooden** stick to remove any particles that are left.

Step 4



Inspect carefully through magnifying glass or microscope. Repeat steps 1 - 3 if necessary.

NOTE: ALL TIPS HAVE BEEN PAINT-SPRAY TESTED. SOME ORIFICES ARE EXTREMELY SMALL AND BARELY VISIBLE. CHECK WITH STEP 4.